



Datasheet

MAXIMA

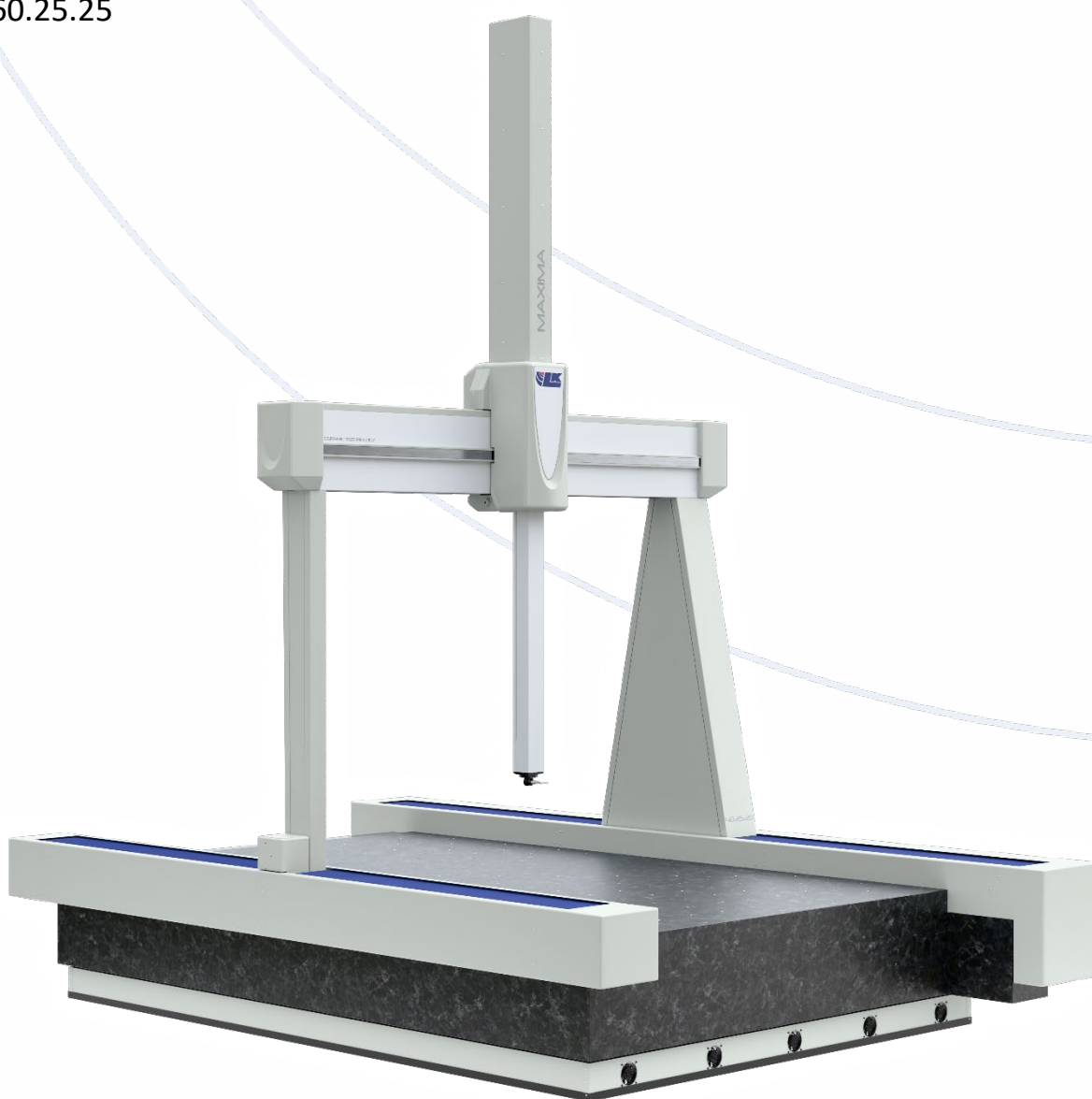
Coordinate Measuring Machine

30.25.25

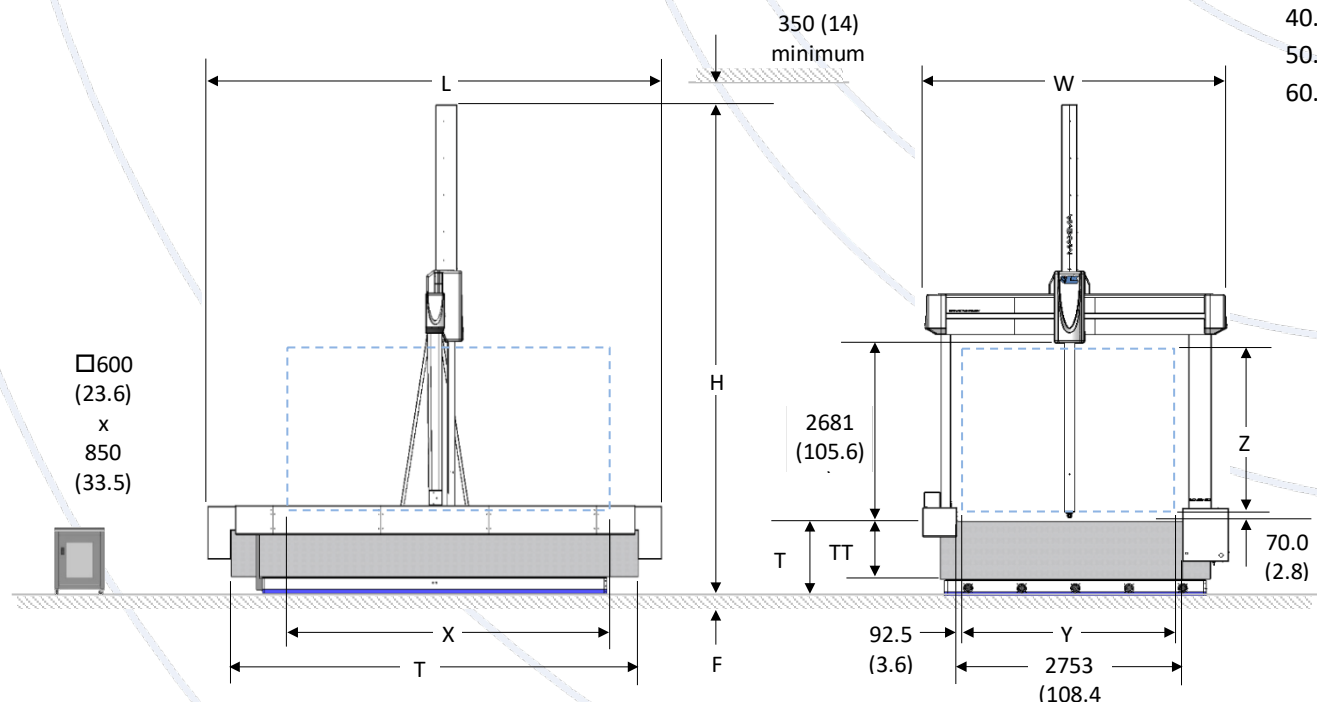
40.25.25

50.25.25

60.25.25

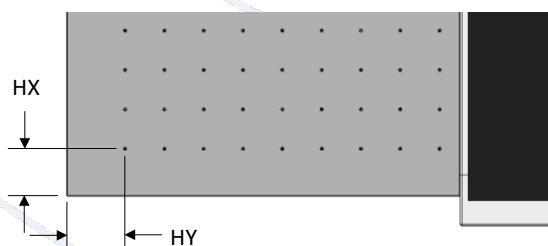


TECHNICAL DATA | Dimensions



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60.25.25

M10 inserts on
250 (9.8) centres



	Travel ¹			Overall			Granite Table					Floor	Part Weight	CMM
	X	Y	Z ²	L	W	H	TX	TT	TH	HX	HY	F ³	Combined ⁴	Weight
30.25.25	3048 (120)	2540 (100)	2540 (100)	4878 (192)	3718 (146)	7003 (275.7)	4465 (175.8)	500 (19.7)	710 (28.0)	283 (11.1)	322 (12.7)	248 (9.8)		
40.25.25	4064 (160)	2540 (100)	2540 (100)	5895 (232)	3718 (146)	7103 (279.6)	5480 (215.7)	600 (23.6)	810 (31.9)	290 (11.4)	322 (12.7)	317 (12.5)		
50.25.25	5080 (200)	2540 (100)	2540 (100)	7248 (285)	3718 (146)	7203 (283.6)	6496 (255.7)	700 (27.6)	910 (35.8)	298 (11.7)	322 (12.7)	392 (15.4)		
60.25.25	6096 (240)	2540 (100)	2540 (100)	8272 (326)	3718 (146)	7303 (287.5)	7520 (296.1)	800 (31.5)	1010 (39.8)	310 (12.2)	322 (12.7)	470 (18.5)		

¹Maximum travel of probe head reference centre point.

²Z travel for PH10MQ PLUS only. For SP80 reduce by 100 mm (3.9").

³Minimum thickness of homogeneous concrete floor with minimum shear strength of 0.4 N/mm² (58 psi).

⁴Combined recommended metrological part weight and recommended maximum part weight, positioned within the measurement volume.

TECHNICAL DATA | Specification

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TOUCH PROBE ACCURACY¹

ISO 10360 -2:2009			TP20 ² PH10MQ PLUS	TP200 ³ PH10MQ PLUS	SP25M ⁴ PH10MQ PLUS	SP80 ⁵
Length measurement at 18°C to 22°C	E0 MPE E150 MPE		5.1+L/350	3.6+L/350	3.6+L/350	3.4+L/350
Length measurement at 16°C to 26°C	E0 MPE E150 MPE		5.4+L/230	3.9+L/230	3.9+L/230	3.7+L/230
Repeatability	RO MPL		3.6	3.6	3.6	3.6

ISO 10360 -3:2000⁶

Rotary table	radial	MPE FR	8.4	6.9	6.9	6.7
	tangent	MPE FT	9.9	8.4	8.4	8.2
	axial	MPE FA	8.2	6.7	6.7	6.5

ISO 10360 -4:2001

			Accuracy		Efficiency		Accuracy		Efficiency	
Probing accuracy	form	MPE Tij	-	-	4.5	7.0	4.3	6.8	65 sec	58 sec
scanning mode	time	MPT t			65 sec	55 sec	68 sec	58 sec		

ISO 10360 -5:2010

Probing accuracy touch mode	form	PFTU MPE	5.7	3.7	3.5	3.3
Multi stylus fixed head position	form	PFTM MPE	-	-	-	-
	size	PSTM MPE	-	-	-	-
	location	PLTM MPE	-	-	-	-
Multi stylus articulating head	form	PFTE MPE	-	-	-	-
	size	PSTE MPE	-	-	-	-
	location	PLTE MPE	-	-	-	-

ISO 12181-2:2011

Roundness	form	RONt MZCI			4.0	3.8
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DYNAMICS

Maximum Acceleration	730 mm/sec ²
Maximum Velocity	462 mm/sec

Conformance is proven when all errors of indication lie within or on the accuracy specification limits MPE/MPL.

Conformance is unproven when one or more errors of indication lie outside the accuracy specification limits MPE/MPL.

¹ Touch probe accuracy specifications using manufacturer specified test length and test sphere artifacts with empirical probe qualification.

E0 MPE E150 MPE

Maximum volumetric length measurement error in microns, where L is the measured length in millimetres.

RO MPL

Maximum repeatability value in microns using E0 values.

MPE FR MPE FT MPE FA

Maximum radial, tangential and axial errors respectively in microns.

MPE Tij MPT t

Maximum single stylus form error in microns using scanning mode with time taken in seconds, artifact in centre of measuring volume, vertical position defined by holding device.

PFTU MPE

Maximum single stylus form error in microns using touch point mode, artifact in centre of measuring volume, vertical position defined by holding device.

PSTM MPE

Maximum multi stylus fixed head form error in microns using touch point mode, artifact in centre of measuring volume, vertical position defined by holding device.

PFTE MPE

Maximum multi stylus articulating head form error in microns using touch point mode, artifact in centre of measuring volume, vertical position defined by holding device.

RONt MZCI

Maximum roundness form error in microns using touch point mode, artifact in centre of measuring volume, vertical position defined by holding device.

² TP20 standard force module, EM2 module (PH20 E_n MPE only), Ø4x10 mm stainless steel shaft stylus, Ø4x30 mm tungsten carbide shaft stylus (E_n MPE only), Ø5x20 mm star tungsten carbide shaft stylus (P*TM MPE only), touch velocity 0.1 m/min, approach 10 mm (E_n MPE only), 7 mm (PFTU MPE only).

³ TP200 standard force module, Ø4x10 mm stainless steel shaft stylus, Ø4x30 mm tungsten carbide shaft stylus (E_n MPE only), Ø5x20 mm star tungsten carbide shaft stylus (P*TM MPE only), touch velocity 0.1 m/min, approach 10 mm (E_n MPE only), 7 mm (PFTU MPE only).

⁴ SP25M SM25-1 module, SH25-1 stylus holder, Ø4x50 mm tungsten carbide shaft stylus, Ø3x21 mm stainless steel shaft stylus (P*TM MPE only), touch velocity 0.1 m/min, scanning velocity 0.5 m/min, approach 10 mm (E_n MPE only), 7 mm (PFTU MPE only), 50 UPR 2σ filter. Use of a FCR25 TC temperature-controlled change rack is recommended for optimum performance when changing the SP25M scanning modules.

⁵ SP80 stylus holder, Ø8x100 mm carbon fibre shaft stylus, Ø8x150 mm carbon fibre shaft stylus and stainless-steel stylus extension (E_n MPE only), touch vel. 0.1 m/min, scanning vel. 0.5 m/min, approach 10 mm (E_n MPE only), 7 mm (PFTU MPE only), 50 UPR 2σ filter.

⁶ Rotary table accuracy specifications using manufacturer-specified, surface mounted Grade 1 rotary table, Δh=200mm and r=200mm.

TECHNICAL DATA | Probing

PROBE HEADS	PH10MQ PLUS			SP80
				
Head type	Indexing head			Fixed head
Head positions	720			-
Angular tilt	0° to +105° in 7.5° steps			-
Angular rotation	0° to ±180° in 7.5° steps			-
Probe change rack	TSR/MRS2			MRS2
TOUCH PROBES	TP20	TP200	SP25M	SP80
Probe type	Touch trigger	Touch trigger	Scanning	Scanning
Min. stylus diameter	0.3 (0.012)	0.3 (0.012)	0.5 (0.02)	0.3 (0.012)
Max. stylus length	60 (2.4)	100 (3.9)	400 (15.7)	1000 (39.4)
Max. probe extension	300 (11.8)	300 (11.8)	100 (3.9)	-
Min. probing force	0.055 N	0.02 N	0.1 N	2.2 N
Stylus change rack	SSR20/MCR20	SSR200/SCR200	SSR25/FCR25	SCP80
PERIPHERALS				
Controller	NMC300			NMC300
Controller mounting	Cabinet			Cabinet
Handbox	SOLO			SOLO
Rotary Table	●			●
Automation	●			●

● Optional

- Not available

mm (inch)

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TECHNICAL DATA | Design

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TECHNICAL FEATURES

X axis guideway	Granite dovetail guideway with bellows covers on primary leg	30.25.25
	Granite guideway with bellows covers on secondary leg	40.25.25
Y axis guideway	Mono-crystalline alumina ceramic guideway 450 mm x 120 mm (17.7 x 4.7) with bellows covers	50.25.25
	A steel cover protects the Y-axis scale from airborne contaminants	60.25.25
Z axis guideway	Mono-crystalline alumina ceramic guideway 127 mm x 127 mm (5.0 x 5.0) with top-hat cover	
X axis friction drive	Chrome-plated hardened steel drive bar with preloaded V roller and DC servomotor on primary leg	
	Chrome-plated hardened steel drive bar with preloaded V roller and DC servomotor on secondary leg	
Y axis friction drive	Stainless steel drive belt with preloaded rollers and DC servomotor	
Z axis friction drive	Chrome-plated hardened steel drive bar with preloaded V roller and DC servomotor	
Linear encoders	0.05 µm stainless steel ribbon scale and optical readhead system	
Counterbalance	Fully adjustable pneumatic Z axis counterbalance	
Granite table	Granite table flatness according to DIN 876/III: Grade 0	
Table inserts	Grid pattern of M10 x 1.5 threaded table inserts on 250 mm (9.8 inch) centre spacing	
Air bearings	Single orifice multi-groove air bearings with 5 µm air cushion on all axes	
Temperature compensation	Automatic temperature compensation for workpiece and all axes	
Anti-vibration	Active pneumatic anti-vibration as standard	

ENVIRONMENTAL REQUIREMENTS

Ambient temperature	Standard temperature range: 18°C to 22°C	
	Extended temperature range: 16°C to 26°C	
Temperature gradient	Standard temperature range: 1°C/h 2°C/24h 1°C/m	
	Extended temperature range: 1°C/h 5°C/24h 1°C/m	
Operating temperature	15°C to 30°C	
Relative humidity	20% to 80% non-condensing	
Floor vibration	Active anti-vibration: Specification on request	
Noise level	A-weighted sound level does not exceed 70 dB(A), in compliance with Directive 2006/42/EC	

SUPPLY REQUIREMENTS

Power supply	115 V/20 A or 230 V/13 A 50 to 60 Hz single phase regulated to within -5% to +10%				
Power cable	Region	Overall dia.	Stranding	CSA/Gauge	Conductor Colours
	Rest of world	6.9 mm	32/02	1 mm ²	blue, brown, green/yellow
	USA (115 V)	0.26 inch	41/34	18 AWG	Black, white, green
Air consumption	Active anti-vibration: 15.9 SCFM (450 NLPM) inc. rotary table: 30.9 SCFM (875 NLPM)				
Air pressure	Min. air supply pressure 6.2 bar (90 psi)				
Air temperature	Ambient temperature ± 2°C				
Air quality	In accordance with ISO 8573-1:2010 [1:4:2]				

WARRANTY



12 months' warranty as standard, extended warranty available on request
 Unique 10-year original accuracy guarantee as standard
 Terms and conditions apply see LK Metrology website for full details

CONFORMITY



Full UKCA and CE certification in accordance with the following directives:
 Machinery directive 2006/42/EC
 Low voltage directive 2014/35/EU
 Electromagnetic directive 2014/30/EU