

# Starrett®

Precision, Quality, Innovation

## METROLOGY SYSTEMS

Vision Measurement  
Systems

Video Inspection Systems

Optical Comparators

Software



Catalog 81

# PRECISION, QUALITY, INNOVATION

For more than 135 years, manufacturers, builders and craftsmen worldwide have depended upon tools from the L.S. Starrett Company to ensure the consistent quality of their manufacturing processes.

They know that the Starrett name on Optical Comparators, Vision and Multi-Sensor Metrology systems, precision hand tools, gage blocks, hand tools, power tool accessories, saws, laser measurement, force and material testing means exceptional quality, innovative products and expert technical assistance.

With strict quality control, state-of-the-art equipment and an ongoing commitment to producing products with superior quality, the 5,000 plus products in today's Starrett line continue to be the most accurate, robust and durable tools available.

This catalog features Starrett Metrology Equipment, their applications and characteristics.





## VISION MEASUREMENT SYSTEMS

Video-based measurement systems combine high-resolution images, powerful intuitive software and precision mechanical platforms to deliver superb accuracy and repeatable measurement results for a wide range of precision measurement applications

07



## VIDEO INSPECTION SYSTEMS

The KMR video based microscopes are a family of versatile and affordable inspection and measurement systems.

29



## OPTICAL COMPARATORS

Optical comparators provide a time tested, cost effective solution for non-contact measurement. Optical comparators are used for an exceptionally wide range of dimensional measurement and inspection applications.

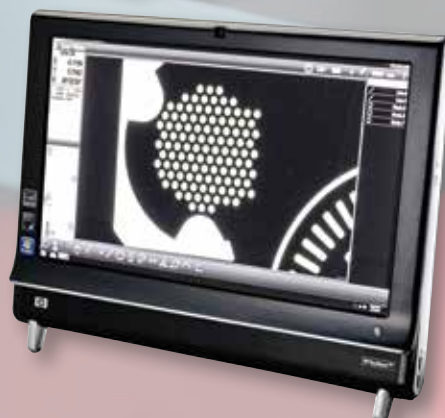
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## SOFTWARE

Starrett offers multiple software and metrology readout solutions to meet the needs of Quality Departments, Engineering and Manufacturing alike.

59



# METROLOGY SYSTEMS

# Factories Around The World



1-Athol, Massachusetts, USA



2-Laguna Hills, California, USA



3-Waite Park, Minnesota, USA



4-Cleveland, Ohio, USA



Factories and Distribution Centers



Starrett Distribution Centers and Offices



**5**-Mount Airy, North Carolina, USA



**6**-Columbus, Georgia, USA



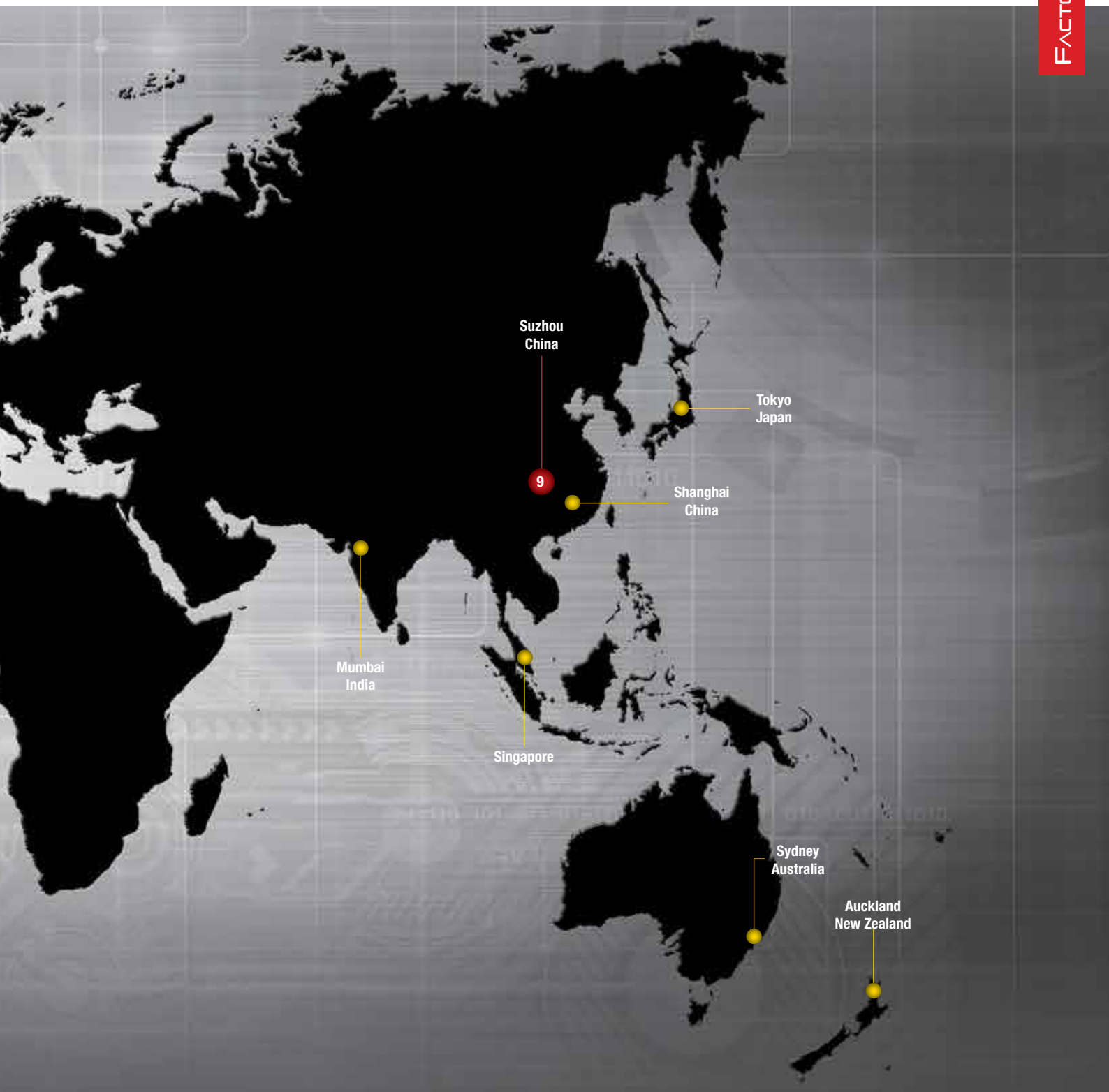
**7**-Itu, São Paulo, Brazil



**8**-Jedburgh, Scotland



**9**-Suzhou, China







PRECISION MAKES THE DIFFERENCE

## FOR OVER 135 YEARS, WITH INNOVATIVE TECHNOLOGIES.

More than 5,000 products including precision tools, vision systems, force measurement systems, non-contact measurement systems, optical comparators, band saw blades, band saw machines, hand tools and power tools accessories.

Read more: [www.starrett.com](http://www.starrett.com)



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# Starrett



Our broad range of metrology systems are ideal for use in QC labs, research, engineering, and manufacturing environments where small to large scale high-precision measurement is critical.

Many systems are available in either manual or CNC configurations.

## VISION SYSTEMS

# MANUAL VISION METROLOGY SYSTEMS

## MVR

### MVR200 AND MVR300

The MVR Manual Vision Metrology Systems are ideal for individual measurements or short runs. They are available with dedicated zoom optics or a quick-change bayonet lens mount which accepts interchangeable zoom optics or telecentric lenses for micron-level resolution and accurate field-of-view (FOV) measurements. These can encompass an entire small part up to 2.00 x 1.50" or a feature of a larger part and be seamlessly integrated with stage motion to measure parts with a length up to 8" (MVR200) or 12" (MVR300). The operator interface is the MetLogix™ M3 FOV software that displays a live video image of the part plus geometry tools and digital readings. The image of the part can be resized using zoom, and measurements can be taken by simply touching a feature on the touch-screen.

MVR hardware features include a granite base for maximum stability, precision linear guides for smooth, accurate stage motion and a motorized Z-axis with variable speed control.

#### MVR OPTICS

| Optical Parameters             | Interchangeable Telecentric Optics |              |              |              |              |              | 6.5:1 Zoom Optics          | Dedicated                  |
|--------------------------------|------------------------------------|--------------|--------------|--------------|--------------|--------------|----------------------------|----------------------------|
|                                |                                    |              |              |              |              |              | Interchangeable            |                            |
| Optical magnification on CCD   | 0.30x                              | 0.50x        | 0.80x        | 1.0x         | 2.0x         | 4.0x         | 0.7x to 4.5x               | 0.47x to 3.0x              |
| Total magnification on monitor | 13x                                | 22x          | 36x          | 45x          | 89x          | 178x         | 31x to 200x                | 31x to 200x                |
| Field of view                  | .94" (24mm)                        | .55" (14mm)  | .35" (9mm)   | .27" (7mm)   | .14" (3.5mm) | 1.8" (1.8mm) | .39" to .06" (10 to 1.6mm) | .39" to .06" (10 to 1.6mm) |
| Working distance               | 4.3" (110mm)                       | 4.3" (110mm) | 4.3" (110mm) | 4.3" (110mm) | 4.3" (110mm) | 4.3" (110mm) | 3.47" (88mm)               | 3.47" (88mm)               |
| Camera CCD                     | 1/1.8"                             | 1/1.8"       | 1/1.8"       | 1/1.8"       | 1/1.8"       | 1/1.8"       | 1/1.8" CCD Array           | 1/3" CCD Array             |

#### OPERATOR INTERFACE

| Feature                                           | M3 DXF/FOV Software |
|---------------------------------------------------|---------------------|
| M3 controller housed in Z column                  | x                   |
| Wi-Fi network connectivity                        | x                   |
| Video edge detection                              | x                   |
| X-Y-Z measurements                                | x                   |
| 2D geometric constructs plus height               | x                   |
| FOV measurements integrated with X-Y stage motion | x                   |
| CAD file import and export                        | x                   |
| Automatic comparison of measurements to CAD files | x                   |
| Software developer                                | MetLogix™           |





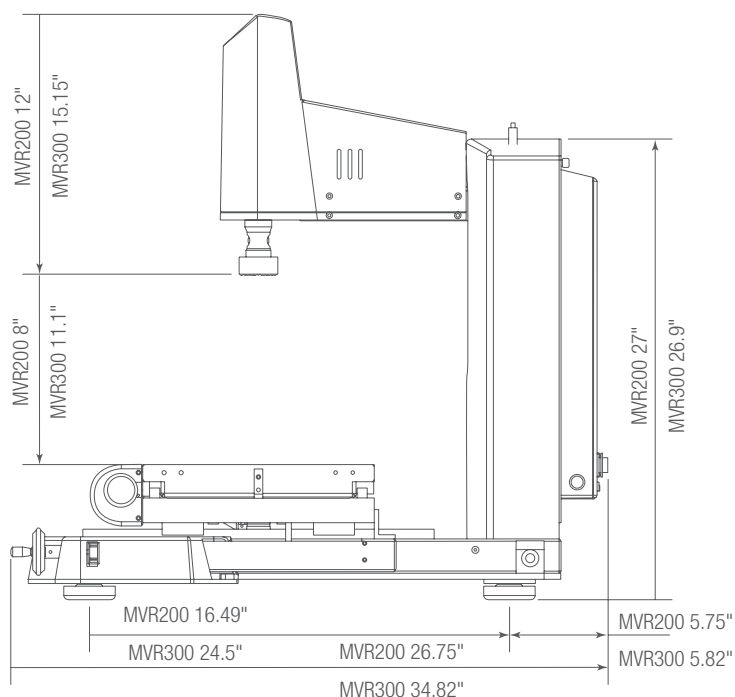
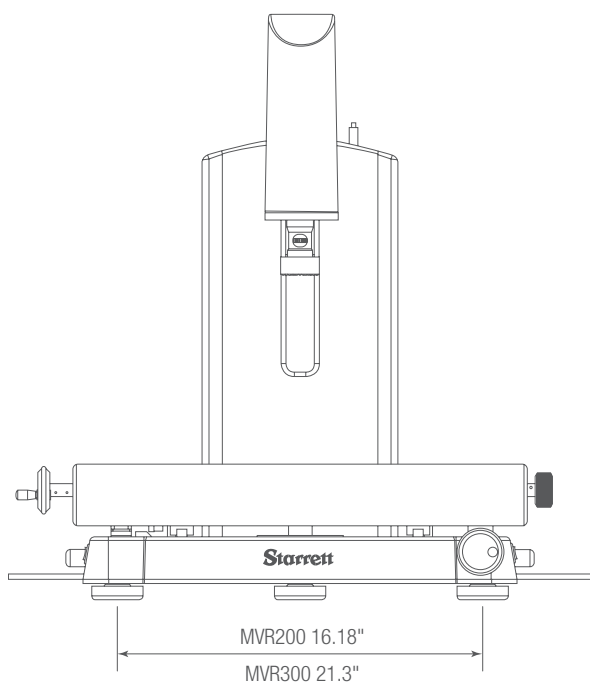
## FEATURES AND SPECIFICATIONS

- Z travel: 8" (200 mm) with 2.0x auxiliary lens
- Manual X-Y positioning via hand wheels
- Motorized Z-axis positioning with variable speed control
- MetLogix™ M3 metrology software
- Video edge detection (VED)
- Field-of-view (FOV) measurements integrated with stage motion
- Renishaw scales for .00002" (0.5µm) of X and Y resolution
- Color digital video camera
- Collimated LED sub-stage illumination
- Ring light LED surface illumination
- Granite base

## OPTIONS

- Optional dedicated or interchangeable 6.5:1 zoom lens
- Quick-change bayonet lens mount for interchangeable zoom or telecentric optics
- Auxiliary Lenses for Zoom Optics: 0.5x, 1.5x and 2.0x
- Interchangeable telecentric lens magnifications including - .3x, .5x, .8x, 1.0x, 2.0x and 4.0x
- DXF/FOV option for automatic comparison to CAD files
- Modular system workstation
- Calibration standards

## MVR DIMENSIONS



## SPECIFICATIONS

|                 | MVR200                | MVR300                 |
|-----------------|-----------------------|------------------------|
| Net Weight      | 145lbs<br>90kg        | 230lbs<br>113kg        |
| Shipping Weight | 250lbs<br>115kg       | 300lbs<br>135kg        |
| X-Y Travel      | 8 x 4"<br>200 x 100mm | 12 x 8"<br>300 x 200mm |
| X-Y-Z Accuracy  | 2.5µm + 5L/1000       | 2.5µm + 5L/1000        |



## AUTOMATIC VISION METROLOGY SYSTEMS



### AV300, AV350 AND AV450

The AV Automatic Vision Metrology Systems provide accurate 3-axis measurement capability (X-Y-Z) with hi-resolution video zoom optics and optional touch probe. The systems can be pre-programmed (CNC) for repetitive part inspection, or driven manually via a joystick and trackball for individual measurements. Superb performance is achieved by a highly stable mechanical design, with precision linear bearings. Throughput is maximized with either QC5000 or MetLogix™ M3 software controlling all features of Video Edge Detection (VED) and multiple channel Fiber Optic or LED illumination.

These automatic vision systems are ideal for quality assurance, inspection, and production runs. Flexible and powerful, the AV series allows users to cost effectively achieve maximum throughput of their inspection process. Measured data is effectively archived or networked to other devices.

#### AV OPTICS

| Optical Parameters             | Dedicated Zoom Optics      |                             |
|--------------------------------|----------------------------|-----------------------------|
|                                | 6.5:1                      | 12:1                        |
| Optical magnification on CCD   | 0.47x to 3.0x              | 1.4x to 4.7x                |
| Total magnification on monitor | 31x to 198x                | 26x to 310x                 |
| Field of view width            | .39" to .06" (10 to 1.6mm) | .44" to .047" (11 to 1.2mm) |
| Working distance               | 3.47" (88mm)               | 3.38" (86mm)                |
| Camera CCD                     | 1/3"                       | 1/3"                        |

#### OPERATOR INTERFACE

| Feature                                | MetLogix™ M3 | QC5000               |
|----------------------------------------|--------------|----------------------|
| 24" (60cm) touch-screen monitor and PC | x            |                      |
| External motion control unit           | x            | x                    |
| Windows®-based operating system        | x            | x                    |
| Wi-Fi network connectivity             | x            | x                    |
| CAD file import and export             | x            | x                    |
| Video edge detection                   | x            | x                    |
| X-Y-Z measurements                     | x            | x                    |
| 2D geometric constructs                | x            | x                    |
| 3D geometric constructs                |              | x                    |
| CNC control capability                 | x            | x                    |
| Report generation and archiving        | x            | x                    |
| Optional DXF/FOV software              | x            |                      |
| Software developer                     | MetLogix™    | Metronics/Heidenhain |

AV350 shown with system stand and control cart - included

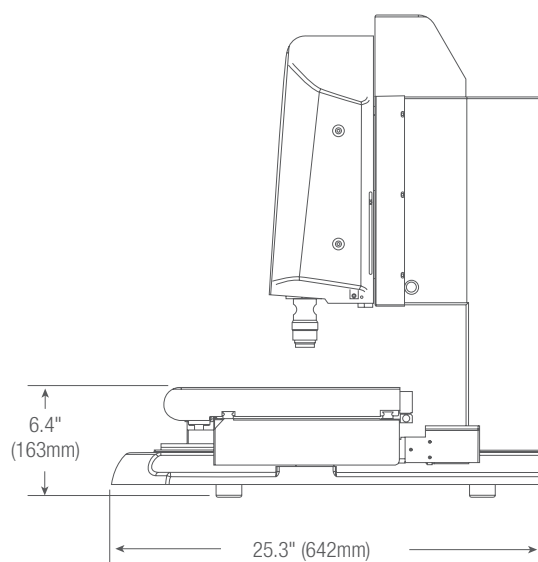
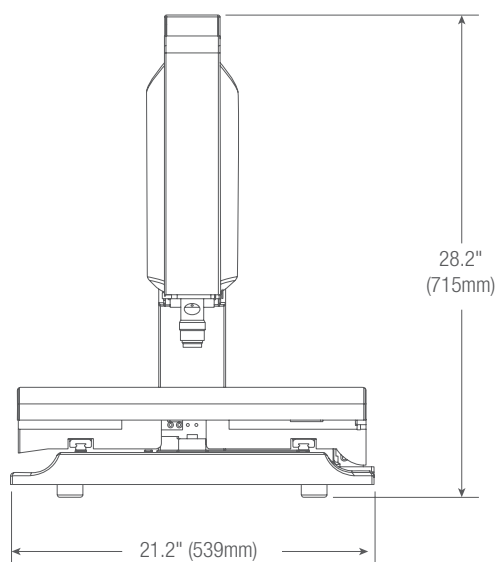




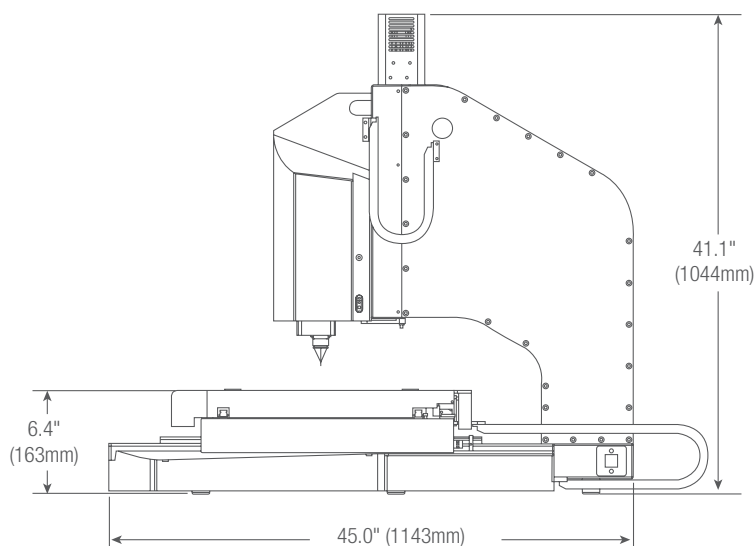
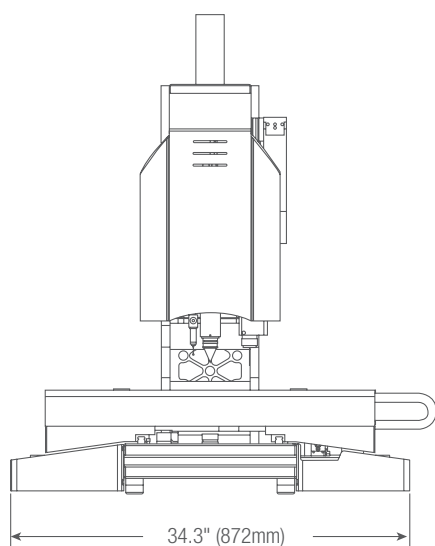
## FEATURES AND SPECIFICATIONS

- CNC operation or manual operation via joystick and trackball
- Reading resolution  $4\mu\text{m}$  ( $0.1\mu\text{m}$ )
- MetLogix™ M3 metrology software
- Magnification on 24" monitor, 1:1 pixel setting: 37x to 240x with 6.5:1 zoom, 25x to 240x with 12:1 zoom
- Multiple channel Fiber Optic or LED Illumination
- Cast aluminum base for AV300. Granite base on AV350 & AV450
- 1.3 mega-pixel color digital video camera

## AV300 DIMENSIONS



## AV350 / AV450



## SPECIFICATIONS

|                                | AV300                              | AV350                             | AV450                             |
|--------------------------------|------------------------------------|-----------------------------------|-----------------------------------|
| Net Weight                     | 125lbs<br>57kg                     | 409lbs<br>185kg                   | 409lbs<br>185kg                   |
| Shipping Weight                | 345lbs<br>157kg                    | 1,275lbs<br>579kg                 | 1,275lbs<br>579kg                 |
| X-Y-Z Travel                   | 12 x 6 x 5.5"<br>300 x 150 x 140mm | 14 x 14 x 8"<br>350 x 350 x 200mm | 18 x 14 x 8"<br>450 x 350 x 200mm |
| X-Y Accuracy ( $\mu\text{m}$ ) | E2 = $1.9\mu\text{m}$ + 5L/1000    | E2 = $2.5\mu\text{m}$ + 5L/1000   | E2 = $2.5\mu\text{m}$ + 5L/1000   |
| Z Accuracy ( $\mu\text{m}$ )   | E1 = $2.5\mu\text{m}$ + 5L/1000    | E1 = $2.5\mu\text{m}$ + 5L/1000   | E1 = $2.5\mu\text{m}$ + 5L/1000   |

# AUTOMATIC VISION METROLOGY SYSTEMS

## AVR

### AVR200 AND AVR300

The AVR CNC Automatic Vision Metrology Systems are ideal for repetitive measurements and automatic comparison to CAD files. Available with dedicated interchangeable telecentric lenses for micron-level resolution and accurate field-of-view (FOV) measurements. These can encompass an entire small part up to 2.00 x 1.50" or a feature of a larger part and be seamlessly integrated with stage motion to measure parts with a length up to 8" (AVR200) or 12" (AVR300). MetLogix™ M3 software capabilities include 3-axis measurements and 2D geometric constructs (points, lines, angles, rectangles). Systems are also touch probe compatible.

#### AVR OPTICS

| Optical Parameters             | Telecentric Optics |              |              |              |              |              | Dedicated Zoom Optics      |                             |
|--------------------------------|--------------------|--------------|--------------|--------------|--------------|--------------|----------------------------|-----------------------------|
|                                |                    |              |              |              |              |              | 6.5:1*                     | 12:1                        |
| Optical magnification on CCD   | 0.30x              | 0.50x        | 0.80x        | 1.0x         | 2.0x         | 4.0x         | 0.47x to 3.0x              | 1.4x to 4.7x                |
| Total magnification on monitor | 13x                | 22x          | 36x          | 45x          | 89x          | 178x         | 31x to 198x                | 26x to 310x                 |
| Field of view width            | .94" (24mm)        | .55" (14mm)  | .35" (9mm)   | .27" (7mm)   | .14" (3.5mm) | .07" (1.8mm) | .39" to .06" (10 to 1.6mm) | .44" to .047" (11 to 1.2mm) |
| Working distance               | 4.3" (110mm)       | 4.3" (110mm) | 4.3" (110mm) | 4.3" (110mm) | 4.3" (110mm) | 4.3" (110mm) | 3.47" (88mm)               | 3.47" (86mm)                |
| Camera CCD                     | 1/1.8"             | 1/1.8"       | 1/1.8"       | 1/1.8"       | 1/1.8"       | 1/1.8"       | 1/3"                       | 1/3"                        |

\* 6.5:1 available as interchangeable zoom optics

#### OPERATOR INTERFACE

| Feature                                              | All-in-One PC with M3 DXF/FOV Software |
|------------------------------------------------------|----------------------------------------|
| M3 controller housed in Z column                     | x                                      |
| 24" (60cm) color graphic touch-screen monitor and PC | x                                      |
| Windows®-based operating system                      | x                                      |
| Wi-Fi network connectivity                           | x                                      |
| Video edge detection                                 | x                                      |
| X-Y-Z measurements                                   | x                                      |
| 2D geometric constructs plus height                  | x                                      |
| FOV measurements integrated with X-Y stage motion    | x                                      |
| CAD file import and export                           | x                                      |
| Automatic comparison of measurements to CAD files    | x                                      |
| Software developer                                   | MetLogix™                              |





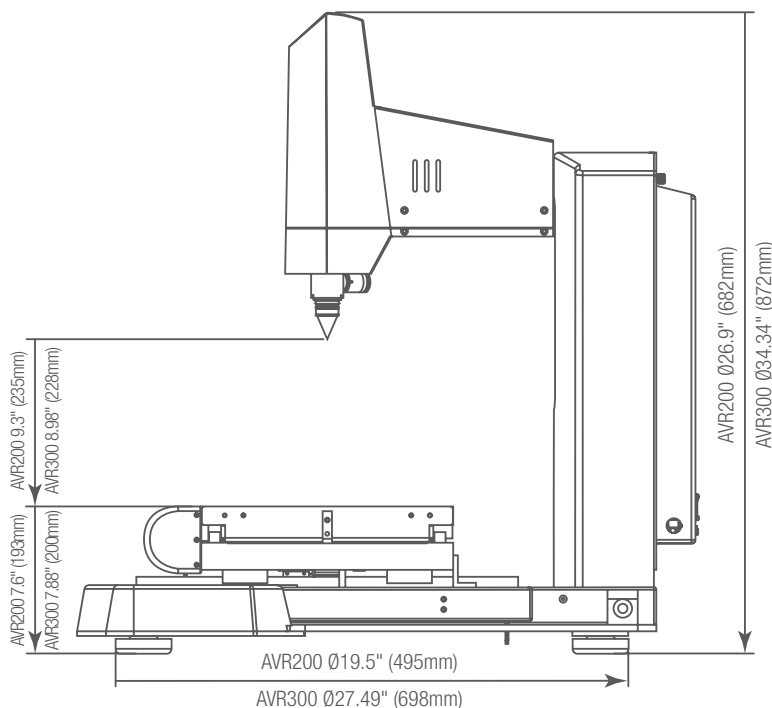
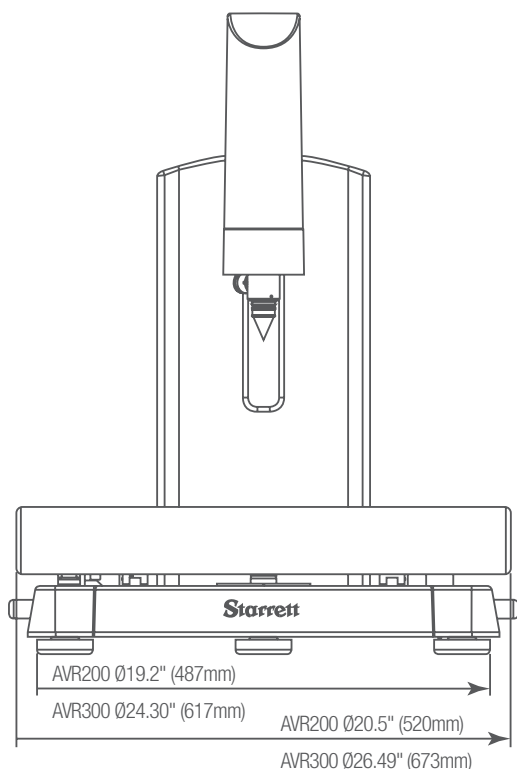
## FEATURES

- Z travel: 8" (200 mm) with 2.0x auxiliary lens
- Full CNC X-Y-Z positioning or motorized manual positioning using a pendant with joystick and trackball
- Video edge detection (VED)
- Field-of-view (FOV) measurements integrated with stage motion
- Renishaw scales for .00002" (0.1µm) of X,Y and Z axis
- Color digital video camera
- Collimated LED sub-stage illumination
- Ring Light LED surface illumination
- Granite base

## OPTIONS

- Dedicated 6.5:1 or 12:1 CNC zoom optics
- Quick-change bayonet lens mount for telecentric optics (FOV Model)
- Interchangeable bayonet mount lenses - 0.30x, 0.50x, 0.80x, 1.0x, 2.0x, 4.0x telecentric optics and 6.5-1 manual zoom lens
- 0.5x, 1.5x and 2.0x auxiliary lenses for zoom optics
- Renishaw touch probe kit
- 2 or 4 Bay touch probe change rack
- Quadrant LED surface illumination for zoom optics
- DXF/FOV option for automatic comparison to CAD files
- Modular system workstation
- Calibration standards
- Part fixtures and work holding devices

## AVR DIMENSIONS



## SPECIFICATIONS

|                        | AVR200                               | AVR300                               |
|------------------------|--------------------------------------|--------------------------------------|
| Net Weight             | 145lbs<br>66kg                       | 225lbs<br>102kg                      |
| Shipping Weight        | 250lbs<br>115kg                      | 300lbs<br>135kg                      |
| Dimensions (H x W x D) | 34 x 20.5 x 27"<br>863 x 520 x 685mm | 34 x 29.2 x 35"<br>865 x 740 x 890mm |
| X-Y-Z Travel           | 8 x 4 x 8"<br>200 x 100 x 200mm      | 12 x 8 x 8"<br>300 x 200 x 200mm     |
| X-Y Accuracy           | 1.9µm + 5L/1000                      | 1.9µm + 5L/1000                      |
| Z Accuracy             | 2.5µm + 5L/1000                      | 2.5µm + 5L/1000                      |



# AUTOMATIC VISION METROLOGY SYSTEMS

## AV300+

### MULTI-SENSOR

An enhanced version of the popular AV300 CNC video-based measurement system. The AV300+ system improves measuring performance by utilizing a precision granite base along with an extended travel Z column, delivering 12 x 6 x 8" (300 x 150 x 200mm) X-Y-Z measuring range. The system is a servo driven motion platform for enhanced performance and includes a 12:1 zoom lens, hi-resolution digital color camera and a choice of fiber optic or LED illumination. Complete with vibration isolation and integrated machine stand, the AV300+ delivers more capability for multi-sensor requirements. The AV300+ is powered by QC5300 software to handle a variety of measuring applications. Systems are available with vision, touch probe, laser sensors and rotary fixtures.

#### AV+ OPTICS

| Optical Parameters             | Dedicated Zoom Optics<br>12:1 |
|--------------------------------|-------------------------------|
| Optical magnification on CCD   | 1.4x to 4.7x                  |
| Total magnification on monitor | 26x to 310x                   |
| Field of view width            | .44" to 0.47" (11 to 1.2mm)   |
| Working distance               | 3.47" (86mm)                  |
| Camera CCD                     | 1/3"                          |

#### OPERATOR INTERFACE

| Feature                                              | QC5300               |
|------------------------------------------------------|----------------------|
| 24" (60cm) color graphic touch-screen monitor and PC | x                    |
| External motion control unit                         | x                    |
| Windows®-based operating system                      | x                    |
| Wi-Fi network connectivity                           | x                    |
| CAD file import and export                           | x                    |
| Video edge detection                                 | x                    |
| X-Y-Z measurements                                   | x                    |
| 2D geometric constructs                              | x                    |
| 3D geometric constructs                              | x                    |
| CNC control capability                               | x                    |
| Report generation and archiving                      | x                    |
| Software developer                                   | Metronics/Heidenhain |



AV300+

AV300+ shown with system stand and control cart - included

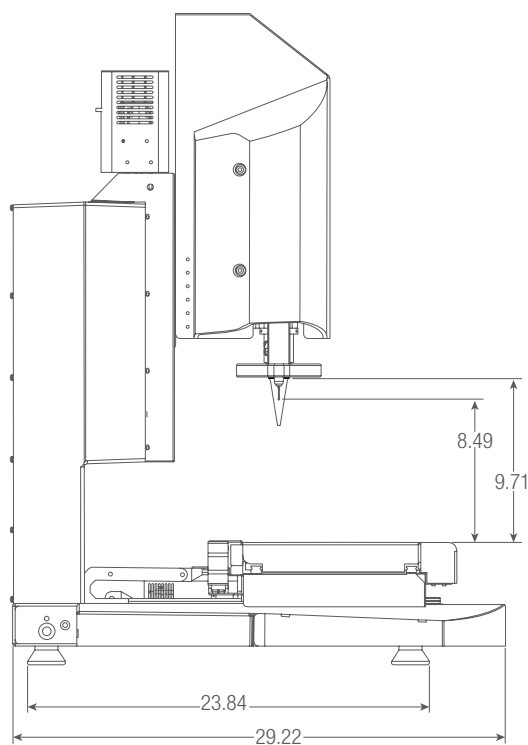
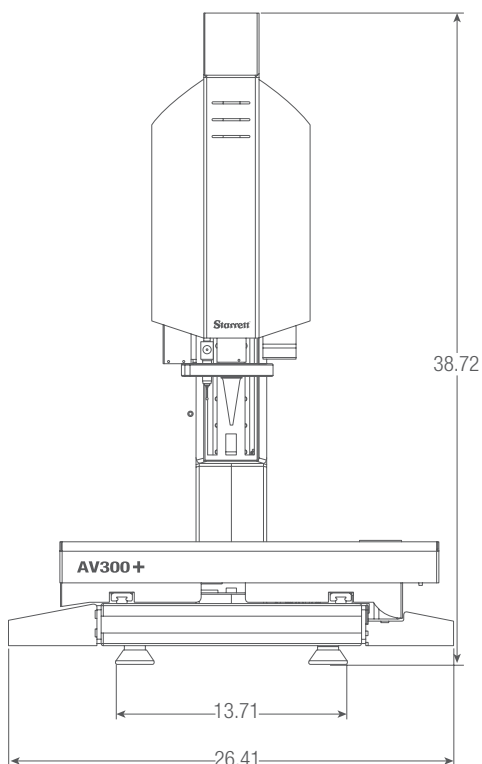
## FEATURES AND SPECIFICATIONS

- 12:1 Zoom Optics with co-axial illumination
- Precision Granite base construction
- System stand and control cart standard
- Touch probe compatible
- Touch probe change rack compatible
- CNC Rotary Axis compatible
- Laser Probe compatible

## OPTIONS

- 0.5x, 1.5x and 2.0x auxiliary lenses for zoom optics
- Quadrant LED dark-field surface illumination
- Renishaw touch probe kit
- 2 or 4 bay touch probe change rack compatible
- Optimet laser probe
- CNC rotary axis fixture
- Calibration standards
- Part fixtures and work-holding device

## AV300+ DIMENSIONS



## SPECIFICATIONS

|                 | AV300+             |
|-----------------|--------------------|
| Net Weight      | 210lbs<br>95kg     |
| Shipping Weight | 345lbs<br>157kg    |
| X-Y Accuracy    | E2 = 1.9 + 5L/1000 |
| Z Accuracy      | E1 = 2.5 + 5L/1000 |

# AUTOMATIC VISION METROLOGY SYSTEMS

## AV350+ / AV450+

### MULTI-SENSOR

Offering similar attributes and performance to the AV300+ with an expanded measurement envelope of 14 x 14 x 8" (350 x 350 x 200mm), 18 x 14 x 8" (450 x 350 x 200mm) X-Y-Z measuring range for those larger part and payload measurement requirements. Systems are available with vision, touch probe, laser sensors and rotary fixtures.

#### AV+ OPTICS

| Optical Parameters             | Dedicated Zoom Optics<br>12:1 |
|--------------------------------|-------------------------------|
| Optical magnification on CCD   | 1.4x to 4.7x                  |
| Total magnification on monitor | 26x to 310x                   |
| Field of view width            | .44 to .047" (11 to 1.2mm)    |
| Working distance               | 3.47" (86mm)                  |
| Camera CCD                     | 1/3"                          |

#### OPERATOR INTERFACE

| Feature                         | QC5300               |
|---------------------------------|----------------------|
| Desktop PC with monitor         | X                    |
| External motion control unit    | X                    |
| Windows®-based operating system | X                    |
| Wi-Fi network connectivity      | X                    |
| CAD file import and export      | X                    |
| Video edge detection            | X                    |
| X-Y-Z measurements              | X                    |
| 2D geometric constructs         | X                    |
| 3D geometric constructs         | X                    |
| CNC control capability          | X                    |
| Report generation and archiving | X                    |
| Software developer              | Metronics/Heidenhain |







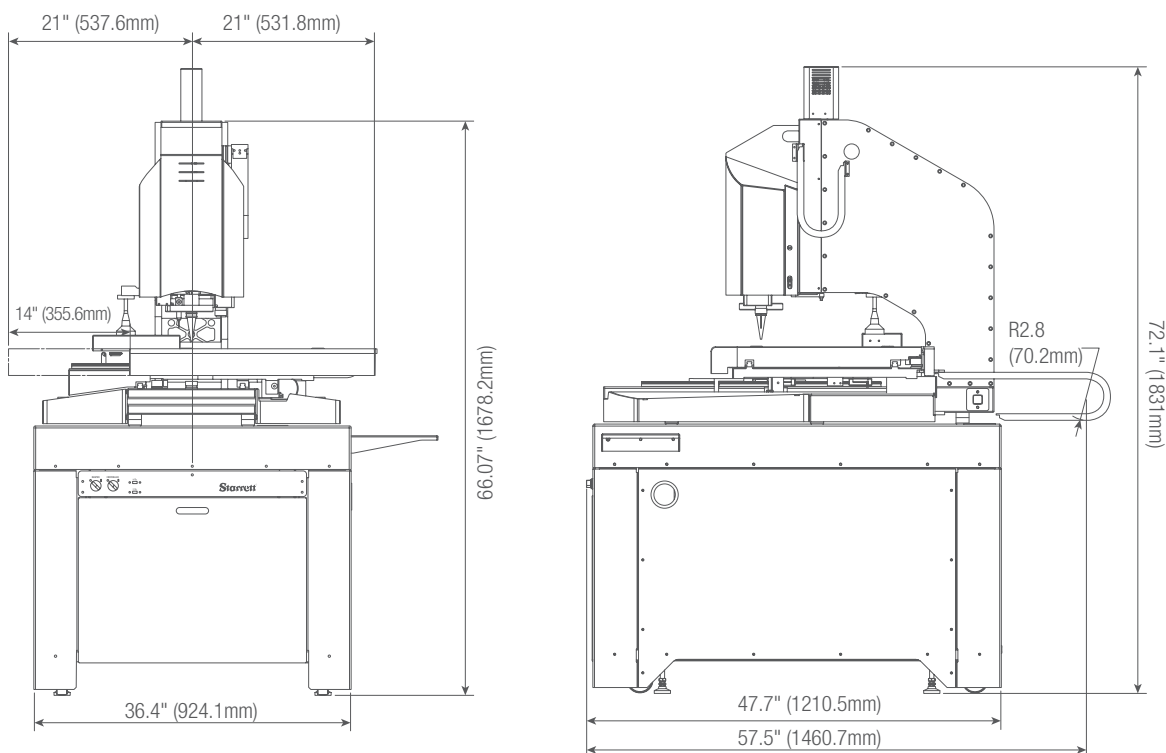
## FEATURES AND SPECIFICATIONS

- 12:1 Zoom Optics with co-axial illumination
- Precision Granite base construction
- System stand and control cart standard

## OPTIONS

- 0.5x, 1.5x and 2.0x auxiliary lenses for zoom optics
- Quadrant LED surface illumination for zoom optics
- Renishaw touch probe kit
- Optimet laser probe
- 2 or 4 bay touch probe change rack compatible
- CNC rotary axis fixture
- Calibration standards
- Part fixtures and work holding devices

## AV350+ / AV450+ DIMENSIONS



## SPECIFICATIONS

|                   | AV350+                            | AV450+                            |
|-------------------|-----------------------------------|-----------------------------------|
| Net Weight        | 409lbs<br>185kg                   | 409lbs<br>185kg                   |
| Shipping Weight   | 1,275lbs<br>579kg                 | 1,275lbs<br>579kg                 |
| X-Y-Z Travel      | 14 x 14 x 8"<br>350 x 350 x 200mm | 18 x 14 x 8"<br>450 x 350 x 200mm |
| X-Y Accuracy (µm) | E2 = 2.5µm + 5L/1000              | E2 = 2.5µm + 5L/1000              |
| Z Accuracy (µm)   | E1 = 2.5µm + 5L/1000              | E1 = 2.5µm + 5L/1000              |



## LARGE FORMAT PREMIER

### LF

#### LF AND LFM

Our LF Premier machines offer X-Y travel from 18" (460mm) to a generous 28" (711mm). Z travel is 8" (200mm), 12" (300mm option). (Larger sizes available upon request.) Increased accuracy helps you verify critical dimensions. Ideal for use in QC labs, research, engineering, or manufacturing environments.

LF models utilize air-bearing and linear motor X-Y transport for ultra smooth, high speed positioning. LFM models are equipped with precision

#### LF OPTICS

| Optical Parameters             | Dedicated Zoom Optics     |                            |
|--------------------------------|---------------------------|----------------------------|
|                                | 6.5:1                     | 12:1                       |
| Optical magnification on CCD   | 0.47x to 3.0x             | 1.4x to 4.7x               |
| Total magnification on monitor | 31x to 198x               | 26x to 310x                |
| Field of view width            | .39 to .06" (10 to 1.6mm) | .44 to .047" (11 to 1.2mm) |
| Working distance               | 3.47" (88mm)              | 3.47" (86mm)               |
| Camera CCD                     | 1/3"                      | 1/3"                       |

#### OPERATOR INTERFACE

| Feature                         | MetLogix™ M3 | QC5300               |
|---------------------------------|--------------|----------------------|
| 21.5" monitor with touch screen | x            |                      |
| 21.5" monitor with desktop PC   | x            | x                    |
| External motion control unit    | x            | x                    |
| Windows®-based operating system | x            | x                    |
| Wi-Fi network connectivity      | x            | x                    |
| CAD file import and export      | x            | x                    |
| Video edge detection            | x            | x                    |
| X-Y-Z measurements              | x            | x                    |
| 2D geometric constructs         | x            | x                    |
| 3D geometric constructs         |              | x                    |
| CNC control capability          | x            | x                    |
| Report generation and archiving | x            | x                    |
| Software developer              | MetLogix™    | Metronics/Heidenhain |



mechanical bearing linear guides driven by precision ground ball screws and servo motors.

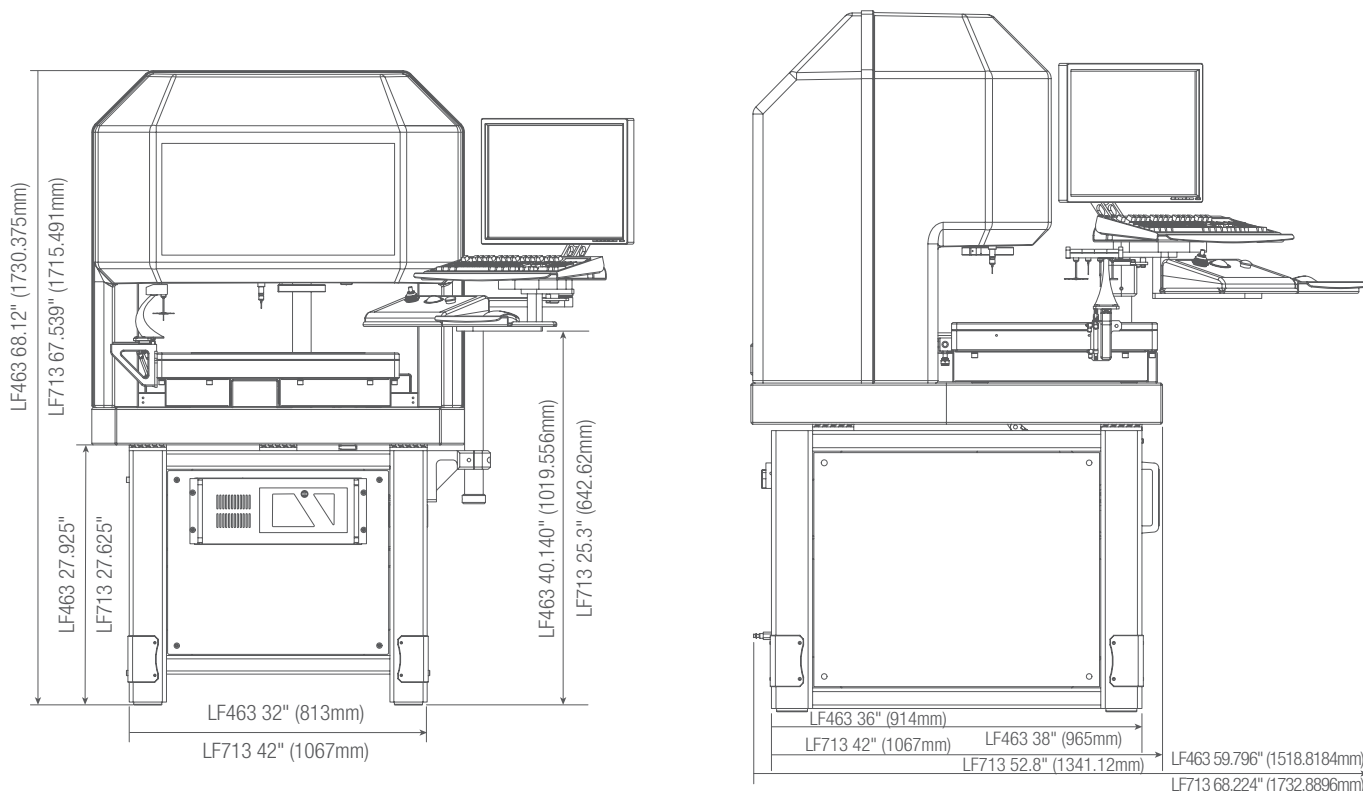
## FEATURES AND SPECIFICATIONS

- Transports are driven on air bearings by hi-speed (up to 30" per second), zero maintenance, balanced linear motors, or precision mechanical linear bearings, which are close-looped to precision hi-resolution scales in all three axes
- Adjustable ergonomic workstation including a compact control panel and standard keyboard
- Massive granite base, bridge and mechanical or air-bearing ways for superior machine stability and precision
- Choice of QC5300 or MetLogix™ M3 Software or QC5000
- 21.5" monitor with QC5300 or M3 software
- LED Surface Ring Illumination
- LED Transmitted Illumination
- LED Coaxial Illumination
- Digital Video Color Camera: 1.2 MP, 1/3" SXVGA sensor

## OPTIONS

- Dedicated 6.5:1 or 12:1 CNC zoom optics
- 0.5x, 1.5x and 2.0x auxiliary lenses for zoom optics
- Quadrant LED surface illumination
- DXF/FOV option for automatic comparison to CAD designs
- 24" (60cm) touch-screen monitor for M3
- CNC rotary axis fixture
- Renishaw touch probe kit
- Touch probe spotter camera for viewing critical placement of touch probe points as well as a touch probe changing rack (with QC5300)
- Calibration standards
- Part fixtures and work holding devices

## LF DIMENSIONS



## SPECIFICATIONS

| Model                  | LF463†                                  | LF713†                                  | LFM463*                                 | LFM713*                                 |
|------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|
| Dimensions (W x D x H) | 40 x 40 x 68"<br>(102 x 102 x 173cm)    | 50 x 64 x 68"<br>(127 x 163 x 173cm)    | 40 x 40 x 68"<br>(102 x 102 x 173cm)    | 50 x 64 x 68"<br>(127 x 163 x 173cm)    |
| Net Weight             | 1500lb (726kg)                          | 2700lb (1225kg)                         | 1500lb (726kg)                          | 2700lb (1225kg)                         |
| Shipping Weight        | 2300lb (1043kg)                         | 3600lb (1630kg)                         | 2300lb (1043kg)                         | 3600lb (1630kg)                         |
| X-Y-Z Travel           | 18 x 12 x 8"<br>(460mm x 300mm x 200mm) | 28 x 24 x 8"<br>(710mm x 610mm x 200mm) | 18 x 12 x 8"<br>(460mm x 300mm x 200mm) | 28 x 24 x 8"<br>(710mm x 610mm x 200mm) |
| Accuracy Stage X and Y | E2=2.5 + 5L/1000                        | E2=2.5 + 5L/1000                        | E2=3.5 + 5L/1000                        | E2=3.5 + 5L/1000                        |
| Accuracy Stage Z       | E1=2.5 + 5L/1000                        | E1=2.5 + 5L/1000                        | E1=2.5 + 5L/1000                        | E1=2.5 + 5L/1000                        |

† Air Bearing

\* Mechanical bearing

Larger sizes available - please contact factory.



# HVR 100 FLIP

## HVR

### HVR100 -FLIP

The all new "HVR-Flip" from Starrett is the latest in a line of video-based measurement systems. The HVR-Flip has the unique characteristic of being used in either a vertical or horizontal format offering tremendous versatility and value.

#### SPECIFICATIONS

|                                         | HVR 100                                  |
|-----------------------------------------|------------------------------------------|
| Field of View                           | 3.65" x 3.0" (92.7mm x 76.2mm)           |
| Field of View Accuracy                  | Within .010mm                            |
| Optical Magnification                   | .090X                                    |
| Total Magnification on Monitor          | 3X                                       |
| Working Distance                        | 255mm                                    |
| Camera                                  | 5MP 2/3" CCD Monochromatic               |
| Lighting                                | LED                                      |
| Software                                | MetLogix M3 on Windows® operating system |
| Net Weight of HVR                       | 100 lbs (45.5 kg)                        |
| Shipping weight - all components crated | 206 lbs                                  |
| Shipping crate dimensions               | 48" x 26" x 31" (122cm x 66cm x 78cm)    |

#### FEATURES

- Rapidly measure parts up to 3.65 x 3"
- Working distance of 10"
- Measure a single feature, an entire part, or multiple parts
- MetLogix™ M3 software allows for easy one-touch feature measurement
- Auto-detect part recognition
- DXF Import - Electronic overlay for quick part comparison
- Export features to DXF
- Compare complex profiles with discreet data points and comparison to CAD
- Graphic based "Part View" constructions
- Geometric tolerancing
- Flexible report content and formatting
- Multi-language support
- Optional software modules:
  - Profile fitting
  - Wire insulation
  - Thread measurement
- System can be easily converted from a vertical format to a horizontal format measuring system

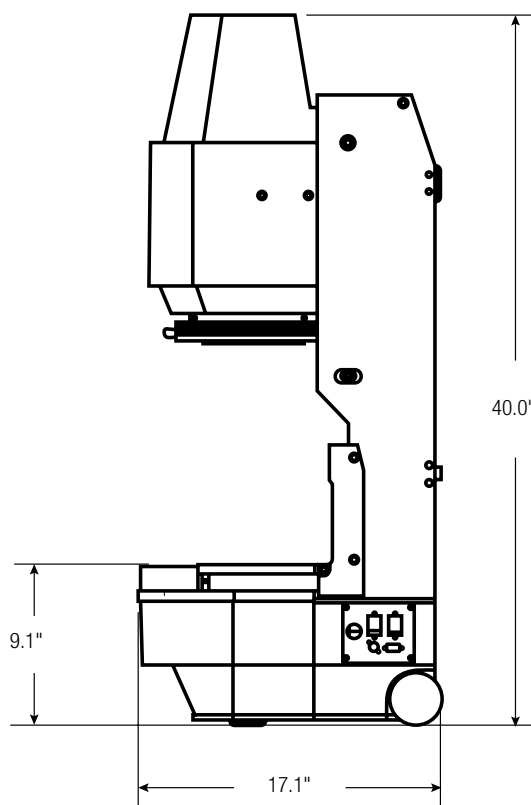
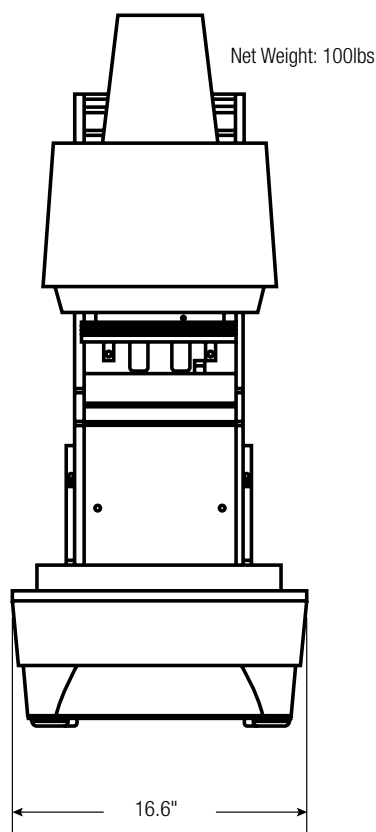


VERTICAL

FLIP

HORIZONTAL





MetLogix™ M3 Software includes 24" touch-screen monitor and Windows® 10 operating system.

#### OPERATOR INTERFACE

| Feature                         | MetLogix™ M3 DXF/FOV |
|---------------------------------|----------------------|
| PC installed in main housing    | x                    |
| 24" color graphics touch screen | x                    |
| Windows®-based operating system | x                    |
| X-Y-Q (angle) measurements      | x                    |
| 2D geometry software with skew  | x                    |
| Video edge detection            | x                    |
| CAD file import and export      | x                    |
| FOV measurements                | x                    |
| Elimination of overlays         | x                    |
| 64-bit Intel® processor         | x                    |
| Software developer              | MetLogix™            |



# HORIZONTAL DIGITAL VIDEO COMPARATORS

## HDV

### HDV300 AND HDV400

#### HDV300 CNC, HDV400 CNC AND HDV500 CNC

The HDV Horizontal Digital Video Comparators combine the best features of a horizontal optical comparator and a vision metrology system. The HDV is configured like a traditional horizontal comparator. The workstage is the same as the Starrett field-proven comparators. The heart of the HDV system centers on a uniquely designed interchangeable lens mounting system coupled to a hi-resolution 5 mega-pixel digital video camera. The system is available with a choice of seven telecentric lenses for micron-level resolution and optical distortion as low as 0.001% for accurate field-of-view (FOV) measurements. With MetLogix™ M3 software DXF CAD files can be imported and 2D Go/No-Go digital overlays can be developed directly from the CAD files. Video edge detection (VED) allows real-time interaction of the imported file with the video image of the part being inspected. Productivity, speed and accuracy are all enhanced. Systems are available in manual or CNC control.

#### HDV300/400 OPTICS

| System Parameter             | Telecentric Lenses |              |              |               |               |               |               | 6.5:1 Zoom Lens |                |
|------------------------------|--------------------|--------------|--------------|---------------|---------------|---------------|---------------|-----------------|----------------|
| Optical magnification        | 0.14x              | 0.30x        | 0.50x        | 0.80x         | 1.0x          | 2.0x          | 4.0x          | 0.7x            | 4.5x           |
| Magnification on 24" monitor | 8.6x               | 18.5x        | 21x          | 49x           | 62x           | 124x          | 247x          | 58x             | 363x           |
| Field of view width          | 2.36" (63mm)       | 1.14" (29mm) | .59" (15mm)  | .43" (11mm)   | .35" (9mm)    | .18" (4.3mm)  | .09" (2.3mm)  | .4" (11mm)      | .05" (1.5mm)   |
| Field of view height         | 2.0" (51mm)        | 0.94" (24mm) | 0.56" (14mm) | 0.35" (8.9mm) | 0.28" (7.1mm) | 0.14" (3.7mm) | 0.07" (1.8mm) | 0.40" (10.1mm)  | 0.62" (15.6mm) |
| Working distance             | 4.3" (110mm)       | 4.3" (110mm) | 4.3" (110mm) | 4.3" (110mm)  | 4.3" (110mm)  | 4.3" (110mm)  | 4.3" (110mm)  | 3.4" (88mm)     | 3.4" (88mm)    |
| Optical Distortion, %        | 0.001              | 0.001        | 0.002        | 0.002         | 0.005         | 0.005         | 0.006         | N/A             | N/A            |

#### OPERATOR INTERFACE

| Feature                         | MetLogix™ M3 DXF/FOV |
|---------------------------------|----------------------|
| PC installed in main housing    | x                    |
| 24" color graphics touch screen | x                    |
| Windows®-based operating system | x                    |
| X-Y-Q (angle) measurements      | x                    |
| 2D geometry software with skew  | x                    |
| Video edge detection            | x                    |
| CAD file import and export      | x                    |
| FOV measurements                | x                    |
| Elimination of overlays         | x                    |
| 64-bit Intel® processor         | x                    |
| Software developer              | MetLogix™            |





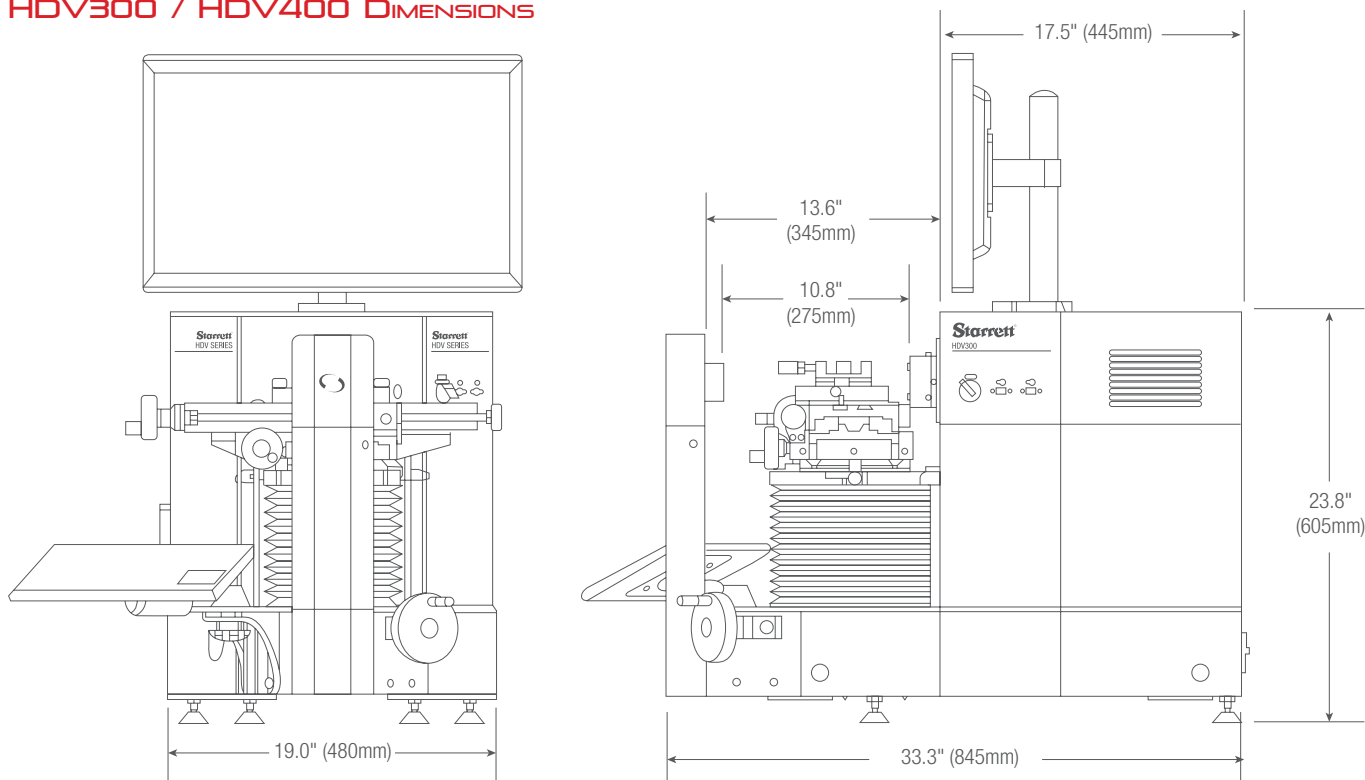
## FEATURES AND SPECIFICATIONS

- Steel and aluminum construction with hard anodized stage tooling plate
- 21.3 x 5.1" (540 x 130mm) workstage
- 110lbs (50kg) maximum load capacity
- 2" (51mm) of focus travel
- Manual X-Y and focus positioning via hand wheels or CNC with joystick and trackball positioning
- Heidenhain glass scales for 0.5µm (.00002") X and Y resolution
- LED illumination for surface and profile lighting
- 5 mega-pixel color video camera (2448 x 2058 pixels)
- Software and part image displayed on 24" (60cm) touch-screen color monitor (1920 x 1080 pixels)

## OPTIONS

- 6 interchangeable telecentric lenses for fields of view from 1.14 to 0.09 (29 to 2.3mm) (patent US 9,360,435 B2)
- Interchangeable 6.5:1 zoom optics
- Systems are also available with fixed .14x lens offering 2.5 x 1.9" (63 x 47mm) FOV. (Lenses are not interchangeable on this model)
- MetLogix™ M3 software with DXF/FOV, Profile fitting and Thread Measurement Modules
- Optional CNC controls
- 23" or 32" purpose built cabinet stands
- Extensive line of calibration standards, work-holding devices and accessories

## HDV300 / HDV400 DIMENSIONS



## SPECIFICATIONS

|                 | HDV300                 | HDV400                 |
|-----------------|------------------------|------------------------|
| Net Weight      | 220lbs<br>100kg        | 230lbs<br>105kg        |
| Shipping Weight | 430lbs<br>195kg        | 440lbs<br>200kg        |
| X-Y Travel      | 12 x 6"<br>300 x 150mm | 16 x 6"<br>400 x 150mm |
| X-Y Accuracy    | E2 = 3.0 µm + L/33     | E2 = 3.0 µm + L/33     |

## HORIZONTAL DIGITAL VIDEO COMPARATORS

### HDV

#### HDV500 CNC

The HDV500 CNC Digital Video Comparator offers the best features of a large, floor standing, horizontal optical comparator and a vision metrology system. The HDV500 has a long 20 x 8" X-Y stage and heavy-duty steel construction. The workstage is the same as the popular HF600 and HF750. The heart of the HDV system centers on a uniquely designed interchangeable lens mounting system (patent pending) to a hi-resolution 5 mega-pixel digital video camera. The HDV500 is available with zoom optics or a choice of three telecentric lens options for micron-level resolution and for accurate Field-of-View (FOV) measurements.

With MetLogix™ M3 Metrology software, DXF CAD files can be imported and 2D Go-No-Go digital overlays can be developed directly from the CAD files. Video edge detection (VED) allows real-time interaction of the imported file with the video image of the part being inspected. Productivity speed and accuracy are all enhanced.

#### HDV500 OPTICS

| System Parameter               | Telecentric Lenses |               |              | 6.5:1 Zoom Lens |               |
|--------------------------------|--------------------|---------------|--------------|-----------------|---------------|
| Optical magnification          | 0.11x              | 0.16x         | 0.24x        | 0.7x            | 4.5x          |
| Magnification on 42" monitor** | 6.5x               | 9.3x          | 14.7x        | 41x*            | 262x*         |
| Field of view width            | 3.0" (76mm)        | 2.1" (54mm)   | 1.4" (35mm)  | 47" (12mm)      | .40" (10mm)   |
| Field of view height           | 2.5" (64mm)        | 1.8" (45mm)   | 1.1" (29mm)  | .46" (11.7mm)   | .072" (1.8mm) |
| Working distance               | 9.0" (228mm)       | 6.25" (159mm) | 6.0" (150mm) | 140mm           | 140mm         |
| Optical Distortion, %          | 0.02%              | 0.03%         | 0.04%        | —               | —             |

\*Best fit software setting

\*\*Note that screen magnification is variable based on setting in M3 software

#### OPERATOR INTERFACE

| Feature                                       | MetLogix™ M3 DXF/FOV |
|-----------------------------------------------|----------------------|
| PC installed in main housing                  | x                    |
| 42" (1070cm) color monitor                    | x                    |
| Windows®-based operating system (1080 pixels) | x                    |
| X-Y-Q (angle) measurements                    | x                    |
| 2D geometry software with skew                | x                    |
| Video edge detection                          | x                    |
| CAD file import and export                    | x                    |
| FOV measurements                              | x                    |
| Elimination of overlays                       | x                    |
| 64-bit Intel® processor                       | x                    |
| Software developer                            | MetLogix™            |



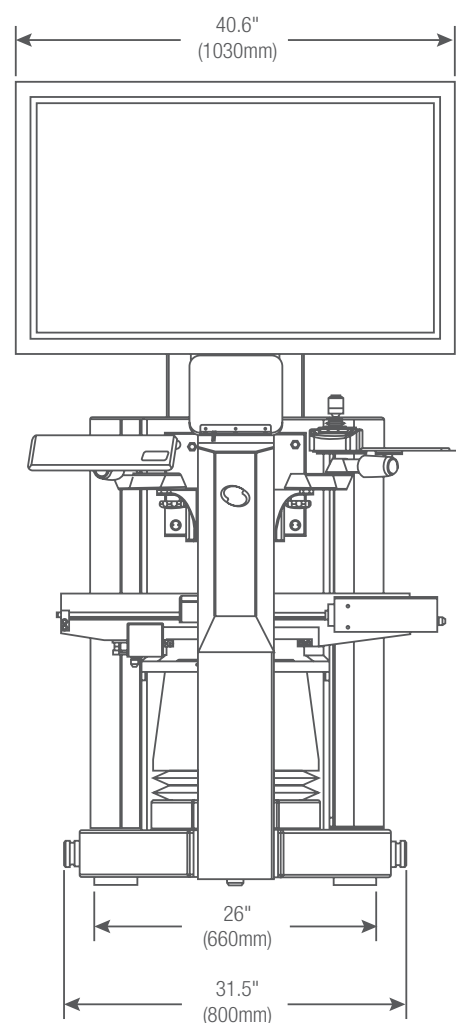
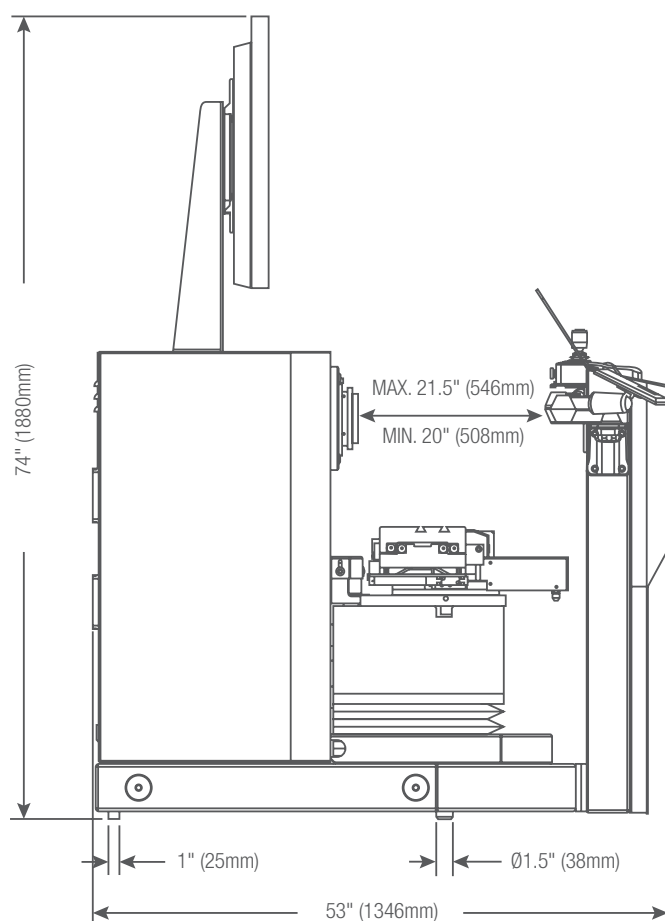
## FEATURES AND SPECIFICATIONS

- Steel construction with nickel plated stage tooling plate
- 21.3 x 5.1" (540 x 130mm) workstage top plate
- CNC controls
- 330lb (150kg) maximum load capacity
- 3" (75mm) of focus travel
- Helix angle adjustment with  $\pm 15^\circ$  Vernier scale
- X-Y and focus positioning via joystick and trackball positioning
- Heidenhain glass scales for  $0.5\mu\text{m}$  (.00002") X and Y resolution
- LED illumination for surface and profile lighting
- 5 mega-pixel black and white digital video camera (2448 x 2058 pixels)
- Floor standing model

## OPTIONS

- 6.5:1 zoom optics interchangeable
- 3 interchangeable telecentric lenses for fields of view including - 1.4 x 1.1", 2.1 x 1.8" and 3.0 x 2.5" (patent pending)
- MetLogix™ Profile Fitting and Thread Measurement software
- Extensive line of accessories, workholding devices and calibration standards
- APT60 or 200, rotary indexing table

## HDV500 DIMENSIONS



## SPECIFICATIONS

|                 | HDV500                       |
|-----------------|------------------------------|
| Net Weight      | 1330lbs<br>600kg             |
| Shipping Weight | 1400lbs<br>635kg             |
| X-Y Travel      | 20 x 8"<br>500 x 200mm       |
| X-Y Accuracy    | E2 = $3.0\mu\text{m} + L/33$ |



## SPECIFICATIONS AND OPTIONS

| Model                                          | MVR200                               | MVR300                               | AV300                                  | AV350 / AV450                                            | AVR200                                       |
|------------------------------------------------|--------------------------------------|--------------------------------------|----------------------------------------|----------------------------------------------------------|----------------------------------------------|
| Bench-Top System                               | X                                    | X                                    | X                                      | —                                                        | X                                            |
| Floor-Standing System                          | —                                    | —                                    | —                                      | X                                                        | —                                            |
| Part View Orientation                          | Vertical                             | Vertical                             | Vertical                               | Vertical                                                 | Vertical                                     |
| X-Y-Z Travel (in)                              | 8 x 4 x 8"                           | 12 x 8 x 8"                          | 12 x 6 x 5.5"                          | 14 x 14 x 8" (AV350+)<br>18 x 14 x 8" (AV450+)           | 8 x 4 x 8"                                   |
| X-Y-Z Travel (mm)                              | 200 x 100 x 200mm                    | 300 x 200 x 200mm                    | 300 x 150 x 135mm                      | 350 x 350 x 200mm (AV350+)<br>450 x 350 x 200mm (AV450+) | 200 x 100 x 200mm                            |
| Z Axis Measuring                               | Optional                             | Optional                             | Standard                               | Standard                                                 | Standard                                     |
| CNC                                            | —                                    | —                                    | Standard                               | Standard                                                 | Standard                                     |
| X-Y Accuracy (µm)                              | E2 = 2.5µm + 5L/1000                 | E2 = 2.5µm + 5L/1000                 | E2 = 1.9µm + 5L/1000                   | E2 = 2.5µm + 5L/1000                                     | E2 = 1.9µm + 5L/1000                         |
| Z Accuracy (µm)                                | E1 = 2.5µm + 5L/1000                 | E1 = 2.5µm + 5L/1000                 | E1 = 2.5µm + 5L/1000                   | E1 = 2.5µm + 5L/1000                                     | E1 = 2.5µm + 5L/1000                         |
| Scale Resolution                               | 0.5µm                                | 0.5µm                                | 0.1µm                                  | 0.1µm                                                    | 0.1µm                                        |
| Multi-Sensor Compatible                        | —                                    | —                                    | —                                      | —                                                        | —                                            |
| Base                                           | Granite                              | Granite                              | Cast Aluminum                          | Granite                                                  | Granite                                      |
| Control System/Software                        | M3                                   | M3                                   | M3 or QC5300                           | M3                                                       | M3                                           |
| Display                                        | 24" Touchscreen PC                   | 24" Touchscreen PC                   | 24" Touchscreen PC (M3) or 24" Monitor | 24" Touchscreen PC                                       | 24" Touchscreen PC                           |
| Zoom Optics - Standard                         | 6.5:1                                | 6.5:1                                | 6.5:1                                  | 12:1                                                     | 6.5:1 - 2 LED<br>12:1 - 3 LED                |
| Zoom Optics - Optional                         | —                                    | —                                    | —                                      | —                                                        | —                                            |
| Telecentric Optics                             | —                                    | —                                    | —                                      | —                                                        | —                                            |
| Digital Video Camera                           | 1.3 or 2.0 MP Color with Telecentric | 1.3 or 2.0 MP Color with Telecentric | 1.3 MP Color                           | 1.3 MP Color                                             | 1.3 MP Color Standard; 2 MP with Telecentric |
| Surface Ring Illumination                      | LED                                  | LED                                  | LED or Fiber Optic                     | LED or Fiber Optic                                       | LED                                          |
| Transmitted Illumination                       | LED                                  | LED                                  | LED or Fiber Optic                     | LED or Fiber Optic                                       | LED                                          |
| Coaxial Illumination - Optional                | LED                                  | LED                                  | LED or Fiber Optic                     | LED or Fiber Optic                                       | LED                                          |
| Auxiliary Lenses - Optional                    | 0.5x, 1.5x, 2.0x                     | 0.5x, 1.5x, 2.0x                     | 0.5x, 1.5x, 2.0x                       | 0.5x, 1.5x, 2.0x                                         | 0.5x, 1.5x, 2.0x                             |
| Rotary Fixture                                 | —                                    | —                                    | Optional                               | Optional                                                 | Optional                                     |
| Renishaw Touch Probe                           | —                                    | —                                    | Optional                               | Optional                                                 | Optional                                     |
| Renishaw Touch Probe Change Rack               | —                                    | —                                    | Optional                               | —                                                        | —                                            |
| Touch Probe Spotter Camera                     | —                                    | —                                    | —                                      | —                                                        | —                                            |
| Optimet Laser                                  | —                                    | —                                    | —                                      | —                                                        | —                                            |
| Machine Pedestal and Point of Control Cart/Arm | —                                    | —                                    | —                                      | Standard                                                 | —                                            |
| Cabinet Stand                                  | —                                    | —                                    | —                                      | —                                                        | —                                            |
| Workstation Base, Extension and Swing Arm      | Optional                             | Optional                             | Optional                               | —                                                        | Optional                                     |
| Part Fixturing                                 | Optional                             | Optional                             | Optional                               | Optional                                                 | Optional                                     |
| Dark Field Quadrant Illumination (LED only)    | —                                    | —                                    | Optional                               | Optional                                                 | Optional                                     |
| Video Pixel Calibration Standard               | Optional                             | Optional                             | Optional                               | Optional                                                 | Optional                                     |
| Calibration Standards                          | Optional                             | Optional                             | Optional                               | Optional                                                 | Optional                                     |
| FOV, Linear and 2D Calibration Standards       | Optional                             | Optional                             | Optional                               | Optional                                                 | Optional                                     |

| AVR300                                          | AV300+               | AV350+ / AV450+                                          | LF and LFM                                                                                                          | HDV300                                                                                                                  | HDV400                                                                                                                  | HDV500                                                                    |
|-------------------------------------------------|----------------------|----------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------|
| X                                               | —                    | —                                                        | —                                                                                                                   | X                                                                                                                       | X                                                                                                                       | —                                                                         |
| —                                               | X                    | X                                                        | Standard                                                                                                            | —                                                                                                                       | —                                                                                                                       | X                                                                         |
| Vertical                                        | Vertical             | Vertical                                                 | Vertical                                                                                                            | Horizontal                                                                                                              | Horizontal                                                                                                              | Horizontal                                                                |
| 12 x 8 x 8"                                     | 12 x 6 x 8"          | 14 x 14 x 8" (AV350+)<br>18 x 14 x 8" (AV450+)           | 18 x 12 x 8"<br>28 x 24 x 8"<br>38 x 30 x 8" Special Quote<br>50 x 36 x 8" Special Quote                            | 12 x 6"                                                                                                                 | 16 x 6"                                                                                                                 | 20 x 8"                                                                   |
| 300 x 200 x 200mm                               | 300 x 150 x 200mm    | 350 x 350 x 200mm (AV350+)<br>450 x 350 x 200mm (AV450+) | 460 x 305 x 200mm<br>711 x 610 x 200mm<br>965 x 760 x 200mm<br>Special Quote<br>1270 x 915 x 200mm<br>Special Quote | 300 x 150mm                                                                                                             | 400 x 150mm                                                                                                             | 500 x 200mm                                                               |
| Standard                                        | Standard             | Standard                                                 | Standard                                                                                                            | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| Standard                                        | Standard             | Standard                                                 | Standard                                                                                                            | Optional                                                                                                                | Optional                                                                                                                | Standard                                                                  |
| E2 = 1.9µm + 5L/1000                            | E2 = 1.9µm + 5L/1000 | E2 = 2.5µm + 5L/1000                                     | E2 = 2.5 + 5L/1000 on LF<br>and 3.5 + 5L/1000 on LFM                                                                | E1 = 3.0µm + L33                                                                                                        | E1 = 3.0µm + L/33                                                                                                       | E1 = 3.0µm + L/33                                                         |
| E1 = 2.5µm + 5L/1000                            | E1 = 2.5µm + 5L/1000 | E1 = 2.5µm + 5L/1000                                     | E1 = 2.5 + 5L/1000                                                                                                  | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| 0.1µm                                           | 0.1µm                | 0.1µm                                                    | 0.1µm                                                                                                               | 0.5µm                                                                                                                   | 0.5µm                                                                                                                   | 0.5µm                                                                     |
| —                                               | Yes                  | Yes                                                      | X                                                                                                                   | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| Granite                                         | Granite              | Granite                                                  | Granite                                                                                                             | Steel                                                                                                                   | Steel                                                                                                                   | Steel                                                                     |
| M3                                              | QC5300               | QC5300                                                   | QC5300 or M3                                                                                                        | M3                                                                                                                      | M3                                                                                                                      | M3                                                                        |
| 24" Monitor                                     | 24" Monitor          | 24" Monitor                                              | 24" Monitor                                                                                                         | 24" Touch Screen                                                                                                        | 24" Touch Screen                                                                                                        | 42" Monitor                                                               |
| 6.5:1 - 2 LED<br>12:1 - 3 LED                   | 12:1                 | 12:1                                                     | 12:1                                                                                                                | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| —                                               | —                    | —                                                        | 6.5:1                                                                                                               | 6.5:1                                                                                                                   | 6.5:1                                                                                                                   | -                                                                         |
| —                                               | —                    | —                                                        | —                                                                                                                   | Choice of 4.0x, 2.0x,<br>1.0x, 0.80x, 0.50x and<br>0.30x interchangeable<br>Telecentric Lenses<br>Optional- 0.14x fixed | Choice of 4.0x, 2.0x,<br>1.0x, 0.80x, 0.50x and<br>0.30x interchangeable<br>Telecentric Lenses<br>Optional- 0.14x fixed | Choice of 0.24x, 0.16x<br>and 0.11x interchangeable<br>Telecentric Lenses |
| 1.3 MP Color Standard; 2<br>MP with Telecentric | 1.3 MP Color         | 1.3 MP Color                                             | 1.3 MP Color                                                                                                        | 5 MP Color                                                                                                              | 5 MP Color                                                                                                              | 5 MP Black and White                                                      |
| LED or Fiber Optic                              | LED or Fiber Optic   | LED or Fiber Optic                                       | LED                                                                                                                 | LED                                                                                                                     | LED                                                                                                                     | LED                                                                       |
| LED or Fiber Optic                              | LED or Fiber Optic   | LED or Fiber Optic                                       | LED                                                                                                                 | LED                                                                                                                     | LED                                                                                                                     | LED                                                                       |
| LED or Fiber Optic                              | LED or Fiber Optic   | LED or Fiber Optic                                       | LED                                                                                                                 | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| 0.5x, 1.5x, 2.0x                                | 0.5x, 1.5x, 2.0x     | 0.5x, 1.5x, 2.0x                                         | 0.5x, 1.5x, 2.0x                                                                                                    | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| Optional                                        | Optional             | Optional                                                 | Optional                                                                                                            | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| Optional                                        | Optional             | Optional                                                 | Optional                                                                                                            | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| —                                               | Optional             | Optional                                                 | Optional                                                                                                            | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| —                                               | —                    | —                                                        | Optional                                                                                                            | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| —                                               | Optional             | Optional                                                 | Optional                                                                                                            | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| —                                               | Standard             | Standard                                                 | Standard                                                                                                            | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| —                                               | —                    | —                                                        | —                                                                                                                   | Optional                                                                                                                | Optional                                                                                                                | —                                                                         |
| Optional                                        | —                    | —                                                        | —                                                                                                                   | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| Optional                                        | Optional             | Optional                                                 | Optional                                                                                                            | Optional                                                                                                                | Optional                                                                                                                | Optional                                                                  |
| Optional                                        | Optional             | Optional                                                 | Optional                                                                                                            | —                                                                                                                       | —                                                                                                                       | —                                                                         |
| Optional                                        | Standard             | Standard                                                 | Standard                                                                                                            | Optional                                                                                                                | Optional                                                                                                                | Optional                                                                  |
| Optional                                        | Optional             | Optional                                                 | Optional                                                                                                            | Optional                                                                                                                | Optional                                                                                                                | Optional                                                                  |
| Optional                                        | Optional             | Optional                                                 | Optional                                                                                                            | Optional                                                                                                                | Optional                                                                                                                | Optional                                                                  |

## ACCESSORIES



Fiber-optic and LED Illumination



Rotary part positioner with collet kit



Modular system work stands



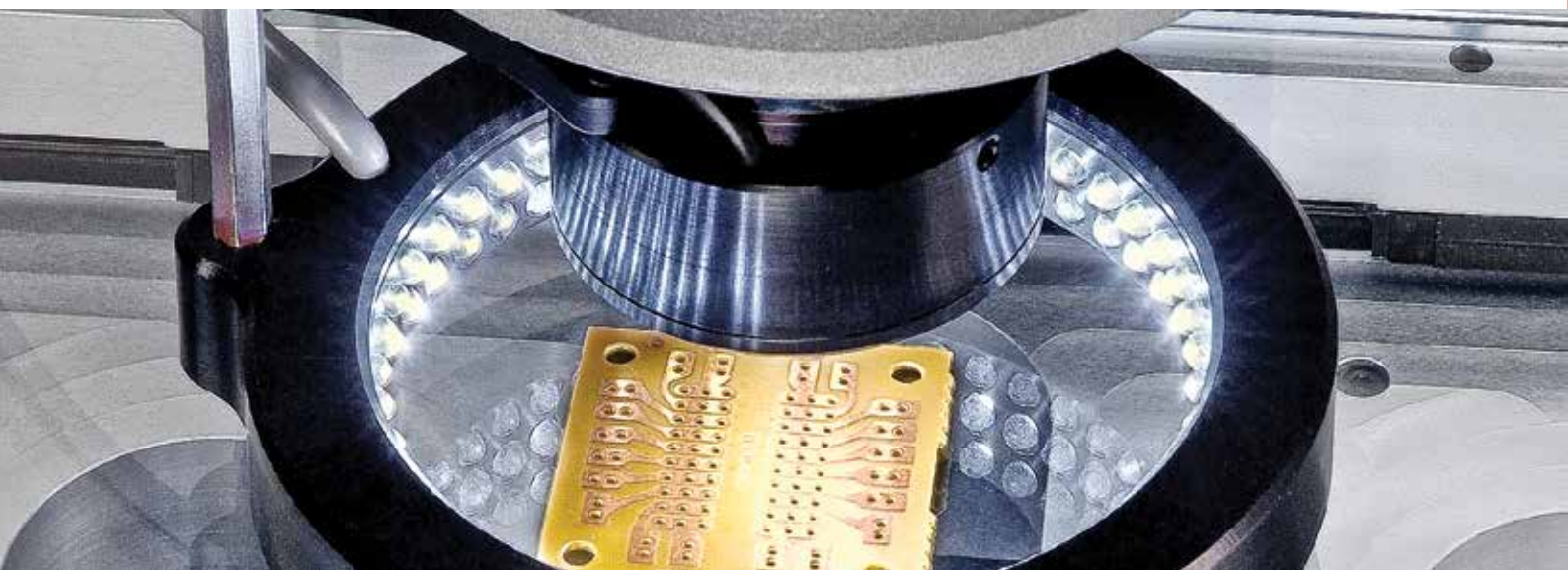
Part Holding Fixtures

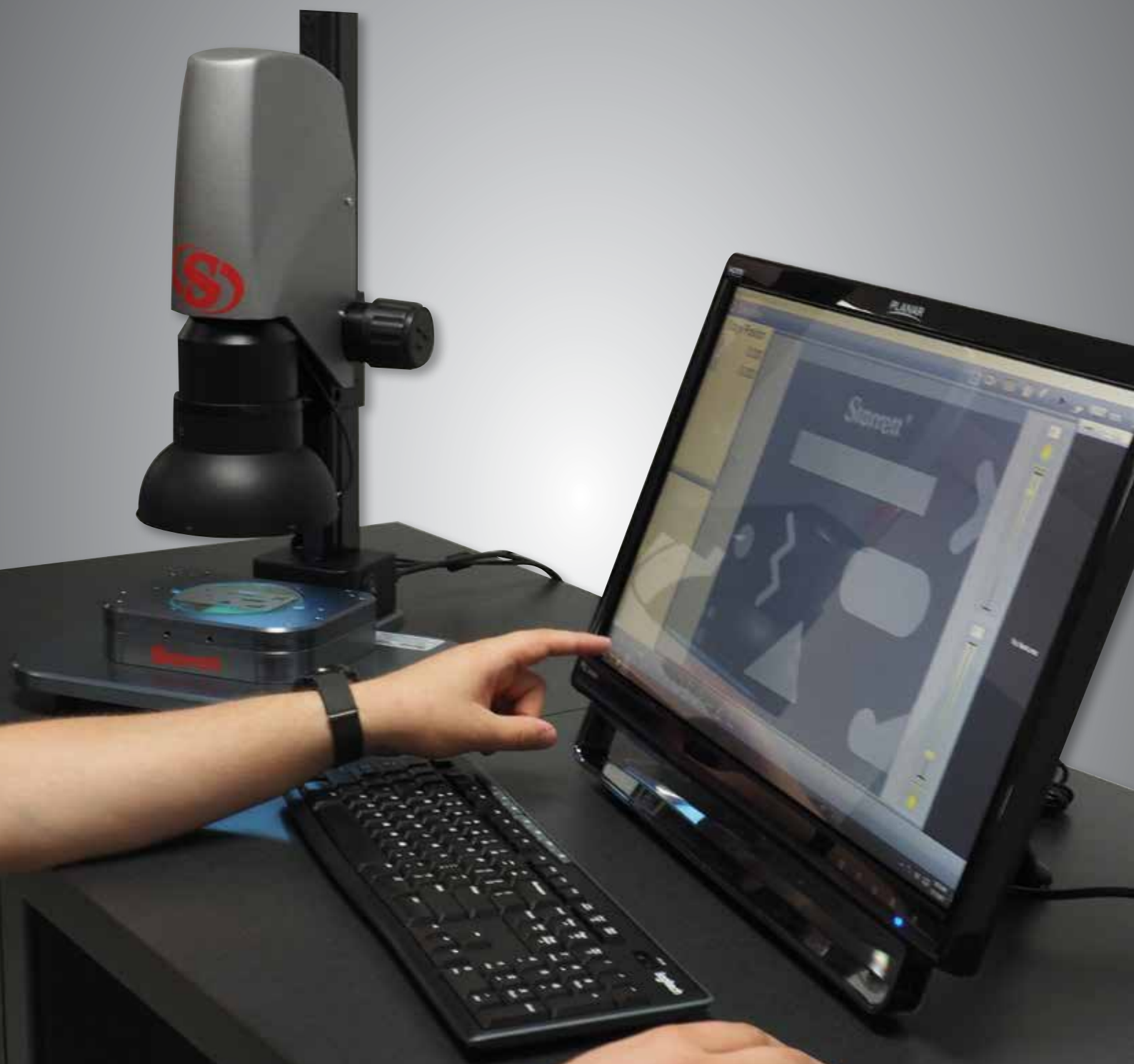


Touch Probe Kits



NIST Traceable Calibration Standards





VIDEO INSPECTION SYSTEMS



## VIDEO INSPECTION SYSTEMS

### KineMic™

#### KMR

KineMic™ video microscopes are a family of seven versatile and affordable inspection and vision metrology systems. They are ideal for receiving inspection, quality assurance, training, manufacturing, assembly, research, and documentation – wherever easy setup and a range of magnifications are required. Depending on the size of the parts to be measured, measurements can be all electronic within the field of view, or be integrated with stage motion for parts up to 8" (200mm).

#### FEATURES

- XGA models set the standard for quick setup and ease of use by not requiring a computer
- D1 and M3 models offer the power of a 24" color touch-screen monitor and PC with MetLogix™ inspection and metrology software
- LED surface and transmitted illumination
- Small footprint takes up minimal space

Our KMR systems line provide high performance for low cost. These machines are simple to operate without compromising performance.

With seven models to choose from, we can customize to your specific needs.

Call (949) 348-1213 for an exact quote.



KMR-200 with M3



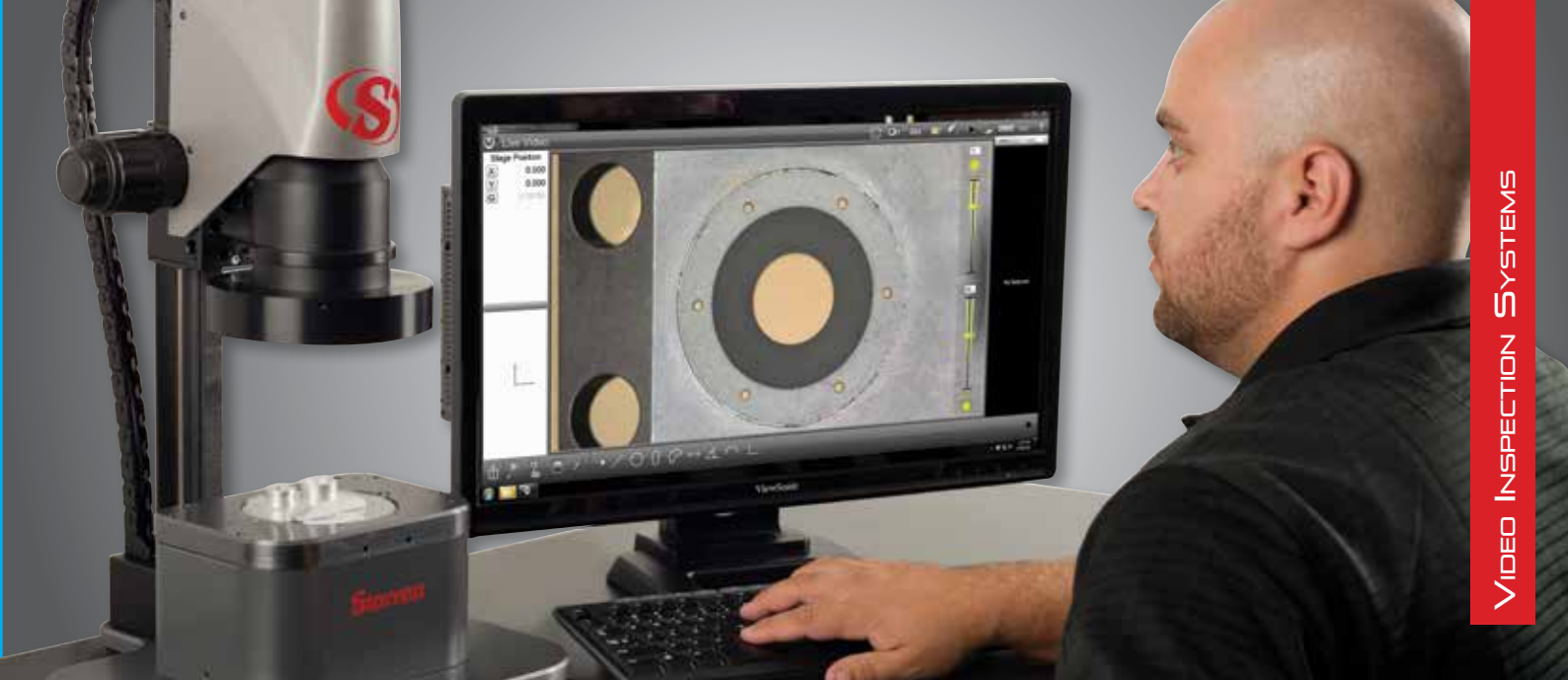
KMR-FOV-M3-0.14x

|                               | KineMic XGA Zoom, Basic | KineMic XGA Zoom, 2 x 2 Stage | KineMic D1 Zoom                  | KineMic D1 Zoom, 2 x 2 Stage     | KineMic M3 Zoom, FOV             | KineMic M3 Telecentric, FOV                                                            | KineMic M3 Zoom, 4 x 8 Stage     |
|-------------------------------|-------------------------|-------------------------------|----------------------------------|----------------------------------|----------------------------------|----------------------------------------------------------------------------------------|----------------------------------|
| <b>Part Number</b>            | KMR-XGA                 | KMR-50-XGA                    | KMR-D1                           | KMR-50-D1                        | KMR-Zoom-M3                      | KMR-FOV-M3                                                                             | KMR-200-M3                       |
| <b>Optics</b>                 | 6.5:1 zoom              | 6.5:1 zoom                    | 6.5:1 zoom                       | 6.5:1 zoom                       | 6.5:1 zoom                       | 7 telecentric lenses                                                                   | 6.5:1 zoom                       |
| <b>CCD Sensor</b>             | 0.83 MPixel             | 0.83 MPixel                   | 1.33 MPixel                      | 1.33 MPixel                      | 1.33 MPixel                      | 2.02 MPixel                                                                            | 1.33 MPixel                      |
| <b>Camera Interface</b>       | VGA cable               | VGA cable                     | USB cable                        | USB cable                        | USB cable                        | USB cable                                                                              | USB cable                        |
| <b>Computer</b>               | N/A                     | N/A                           | PC                               | PC                               | PC                               | PC                                                                                     | PC                               |
| <b>Software</b>               | N/A                     | N/A                           | MetLogix™ D1                     | MetLogix™ D1                     | MetLogix™ M3                     | MetLogix™ M3                                                                           | MetLogix™ M3                     |
| <b>Video Screen</b>           | 19" XGA monitor         | 19" XGA monitor               | 24" touch-screen monitor with PC | 24" touch-screen monitor with PC | 24" touch-screen monitor with PC | 24" touch-screen monitor with PC                                                       | 24" touch-screen monitor with PC |
| <b>Screen Resolution</b>      | 1024 x 768              | 1024 x 768                    | 1920 x 1080                      | 1920 x 1080                      | 1920 x 1080                      | 1920 x 1080                                                                            | 1920 x 1080                      |
| <b>Lens Magnification</b>     | 0.7x to 4.5x zoom       | 0.7x to 4.5x zoom             | 0.7x to 4.5x zoom                | 0.7x to 4.5x zoom                | 0.7x to 4.5x zoom                | Telecentric Lenses:<br>Choice of 0.14x, 0.3x, 0.5x, 0.8x, 1.0x and 4.0x magnifications | 0.7x to 4.5x zoom                |
| <b>Screen Magnification</b>   | 31x to 200x             | 31x to 200x                   | 31x to 200x                      | 31x to 200x                      | 31x to 200x                      | 13x to 178x                                                                            | 31x to 200x                      |
| <b>Auxiliary lenses</b>       | 0.5x, 0.75x, 1.5x, 2x   | 0.5x, 0.75x, 1.5x, 2x         | 0.5x, 0.75x, 1.5x, 2x            | 0.5x, 0.75x, 1.5x, 2x            | 0.5x, 0.75x, 1.5x, 2x            | N/A                                                                                    | 0.5x, 0.75x, 1.5x, 2x            |
| <b>Field of view (X-axis)</b> | 1.4 to 9.0mm            | 1.4 to 9.0mm                  | 1.4 to 9.0mm                     | 1.4 to 9.0mm                     | 1.4 to 9.0mm                     | 1.8 to 24mm                                                                            | 1.4 to 9.0mm                     |
| <b>X-Y Stage Motion</b>       | None                    | 50 x 50 mm                    | None                             | 50 x 50 mm                       | None                             | None                                                                                   | 200 x 100 mm                     |
| <b>Metrology Means</b>        | None                    | Micrometers                   | D1 software**                    | D1 software**                    | M3 FOV software                  | M3 FOV software                                                                        | X and Y encoders                 |
| <b>Measurement Resolution</b> | N/A                     | 1µm (.00005")                 | Up to 2µm*                       | 1µm (.00005")                    | Up to 2µm*                       | Up to 2µm*                                                                             | 0.5µm (0.00002")                 |
| <b>Meas. Accuracy</b>         | N/A                     | 3µm per 25mm                  | Up to ±2.5µm*                    | 3µm per 25mm                     | Up to ±2.5µm*                    | Up to ±2.5µm*                                                                          | 2.5µm + 5L/1000                  |
| <b>Basic Stand</b>            | Standard                | Standard                      | Standard                         | Standard                         | Standard                         | Standard                                                                               | Standard                         |
| <b>Boom Stand</b>             | Optional                | N/A                           | Optional                         | N/A                              | Optional                         | N/A                                                                                    | N/A                              |
| <b>LED Back Light</b>         | Standard                | Standard                      | Standard                         | Standard                         | Standard                         | Standard                                                                               | Standard                         |
| <b>LED Ring Light</b>         | Standard                | Standard                      | Standard                         | Standard                         | Standard                         | Standard                                                                               | Standard                         |
| <b>Lighting Control</b>       | Adjustment knobs        | Adjustment knobs              | Adjustment knobs                 | Adjustment knobs                 | Via M3 software                  | Via M3 software                                                                        | Via M3 software                  |

\* These are best values. Actual values will depend on the zoom lens setting or selected telecentric lens.

\*\*D1 software basic measurements are taken by manually positioning a cross-hair on the screen.

Disclaimer: Due to continual product improvements, specifications may change without notice.



KMR 50-D1



KMR-XGA



KMR-D1



KMR-FOV with M3



|                             | KineMic XGA Zoom, Basic | KineMic XGA Zoom, 2 x 2 Stage | KineMic D1 Zoom | KineMic D1 Zoom, 2 x 2 Stage | KineMic M3 Zoom, FOV  | KineMic M3 Telecentric, FOV | KineMic M3 Zoom, 4 x 8 Stage |
|-----------------------------|-------------------------|-------------------------------|-----------------|------------------------------|-----------------------|-----------------------------|------------------------------|
| <b>Model Number</b>         | KMR-XGA                 | KMR-50-XGA                    | KMR-D1          | KMR-50-D1                    | KMR-Zoom-M3           | KMR-FOV-M3                  | KMR-200-M3                   |
| <b>Video Inspection</b>     | Yes                     | Yes                           | Yes             | Yes                          | Yes                   | Yes                         | Yes                          |
| <b>Basic Dimensions</b>     | No                      | Manual LCD Micrometer         | Yes - Manual    | Manual LCD Micrometer        | VED - FOV measurement | VED - FOV measurement       | VED - FOV measurement        |
| <b>Geometric Constructs</b> | No                      | No                            | No              | No                           | Yes                   | Yes                         | Yes                          |
| <b>Image Annotation</b>     | No                      | No                            | Yes             | Yes                          | Yes                   | Yes                         | Yes                          |
| <b>Image Archiving</b>      | No                      | No                            | Yes             | Yes                          | Yes                   | Yes                         | Yes                          |
| <b>Video Edge Detection</b> | No                      | No                            | No              | No                           | Yes                   | Yes                         | Yes                          |



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OPTICAL COMPARATORS



# HORIZONTAL BENCH-TOP OPTICAL COMPARATOR

## HE400

The most economical of our bench top comparators, the HE400 offers a 16" (400mm) diameter screen, X-Y stage travel, choice of six bayonet-style fixed interchangeable lenses and Q-axis angular readout: all to improve capability and performance. These latest horizontal comparators are fitted with either MetLogix™ M1 or M2 measuring software or Quadra-Chek® digital readout systems as standard, making them simple to use, but having the power to satisfy the most complex measuring requirements.

### OPERATOR INTERFACE

| Feature                        | MetLogix™ |           | Quadra-Chek®         |                      |
|--------------------------------|-----------|-----------|----------------------|----------------------|
|                                | M1        | M2        | QC121                | QC221                |
| Mounted to comparator arm      | x         | x         | x                    | x                    |
| Color graphics                 | x         | x         |                      |                      |
| Touch screen operation         | x         | x         |                      |                      |
| MS Windows® operating system   | x         | x         |                      |                      |
| X-Y-Q axis digital readout     | x         | x         | x                    | x                    |
| 2D geometry software with skew | x         | x         | x                    | x                    |
| Optical edge detection option  | x         | x         | x                    | x                    |
| Software developer             | MetLogix™ | MetLogix™ | Metronics/Heidenhain | Metronics/Heidenhain |



HE400

### SPECIFICATIONS

| HE400             |                            |
|-------------------|----------------------------|
| Horizontal Travel | 10" (250mm)                |
| Vertical Travel   | 4" (100mm)                 |
| Focus Travel      | 1-1/8" (28mm)              |
| Top Plate*        | 18.75 x 4.7" (480 x 120mm) |
| Image             | Inverted and reversed      |

\*With machined single slot for easy fixturing



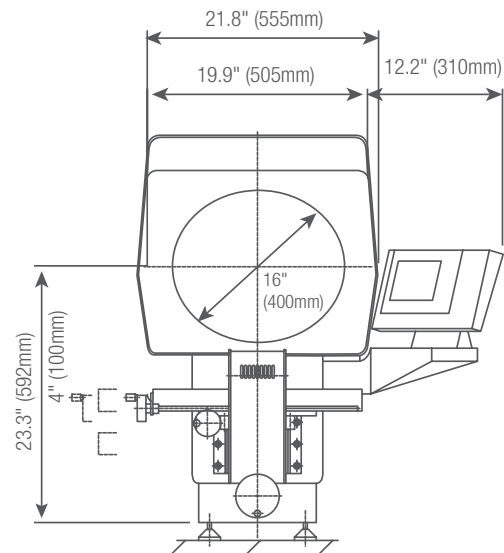
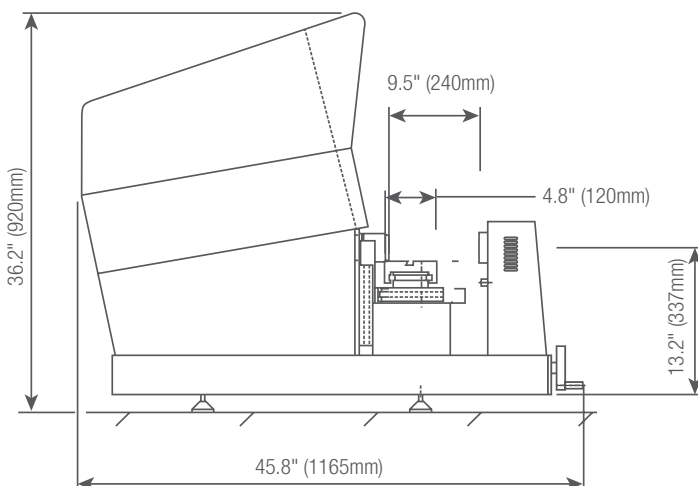
## FEATURES AND SPECIFICATIONS

- All metal construction
- Single bayonet-style lens mounting system
- Collimating condenser with yellow/green filter and provision to mount further accessories
- Linear encoder (glass scale) with  $.5\mu\text{m}$  on both X and Y axes
- LED profile and surface illumination
- Fully retractable flexible duplex fiber optic surface illumination
- Digital protractor for accurate angle measurement 1' resolution
- Available with MetLogix™ M1 tablet, M2 PC-based touch screen measuring software or Quadra-Chek® digital readout system
- 15.4lb (7kg) load capacity
- 18.75 x 4.74" (480 x 120mm) precision workstage top plate with machined slot for easy fixturing
- 10 x 4" (254 x 100mm) of XY stage travel
- 1-1/8" (8mm) focus travel
- Fine adjustment on all axes
- Quick release mechanism on the X-axis

## OPTIONS

- Six interchangeable fixed magnification lenses including 10x, 20x, 25x, 31.25x, 50x and 100x
- Automatic fiber optic edge detection
- Canopy and curtains (designed to mount on Starrett cabinet stand)
- Purpose built cabinet stand
- Extensive line of accessories

## HE400 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                     | HE400                       |
|---------------------|-----------------------------|
| Net Weight          | 230lbs<br>105kg             |
| Shipping Weight     | 300lbs<br>135kg             |
| Shipping Dimensions | 49" (L) x 32" (W) x 51" (H) |

# HORIZONTAL BENCH-TOP OPTICAL COMPARATOR

## HB400

The HB400 Optical Comparator provides exceptional performance with a 16" (400mm) diameter viewing screen and 110lbs workstage load capacity. Available with optical and/or video edge detection which removes operator subjectivity in locating edges of parts being measured. A bayonet style lens mounting system accepts a choice of six fixed interchangeable lenses as well as the OV2 Zoom or TOV2 fixed telecentric magnification video camera systems. Motorized stage, fully automatic CNC controls and swing-away lamp house are all optional features. This comparator provides performance previously only available with floor standing models.

### OPERATOR INTERFACE

| Feature                           | MetLogix™ |           |           | Quadra-Chek®         |                      |                      |
|-----------------------------------|-----------|-----------|-----------|----------------------|----------------------|----------------------|
|                                   | M1        | M2        | M3        | QC121                | QC221                | QC5200               |
| Mounted to comparator arm         | x         | x         |           | x                    | x                    |                      |
| Color graphics                    | x         | x         | x         |                      |                      |                      |
| Touch screen operation            | x         | x         | x         |                      |                      |                      |
| Operating system                  | Android   | Windows   | Windows   |                      |                      |                      |
| X-Y-Q axis digital readout        | x         | x         | x         | x                    | x                    | x                    |
| 2D geometry software with skew    | x         | x         | x         | x                    | x                    | x                    |
| Optical edge detection option     | x         | x         | x         | x                    | x                    | x                    |
| Video edge detection option       |           |           | x         |                      |                      | x                    |
| CAD file import and export option |           |           | x         |                      |                      | x                    |
| CNC drive option                  |           | x         | x         |                      | x                    | x                    |
| Software developer                | MetLogix™ | MetLogix™ | MetLogix™ | Metronics/Heidenhain | Metronics/Heidenhain | Metronics/Heidenhain |



HB400

### SPECIFICATIONS

| HB400             |                       |
|-------------------|-----------------------|
| Horizontal Travel | 12" (300mm)           |
| Vertical Travel   | 6" (150mm)            |
| Focus Travel      | 2" (50mm)             |
| Top Plate*        | 21 x 5" (530 x 120mm) |
| Image             | Erect and reversed    |

\*With machined slots for easy fixturing





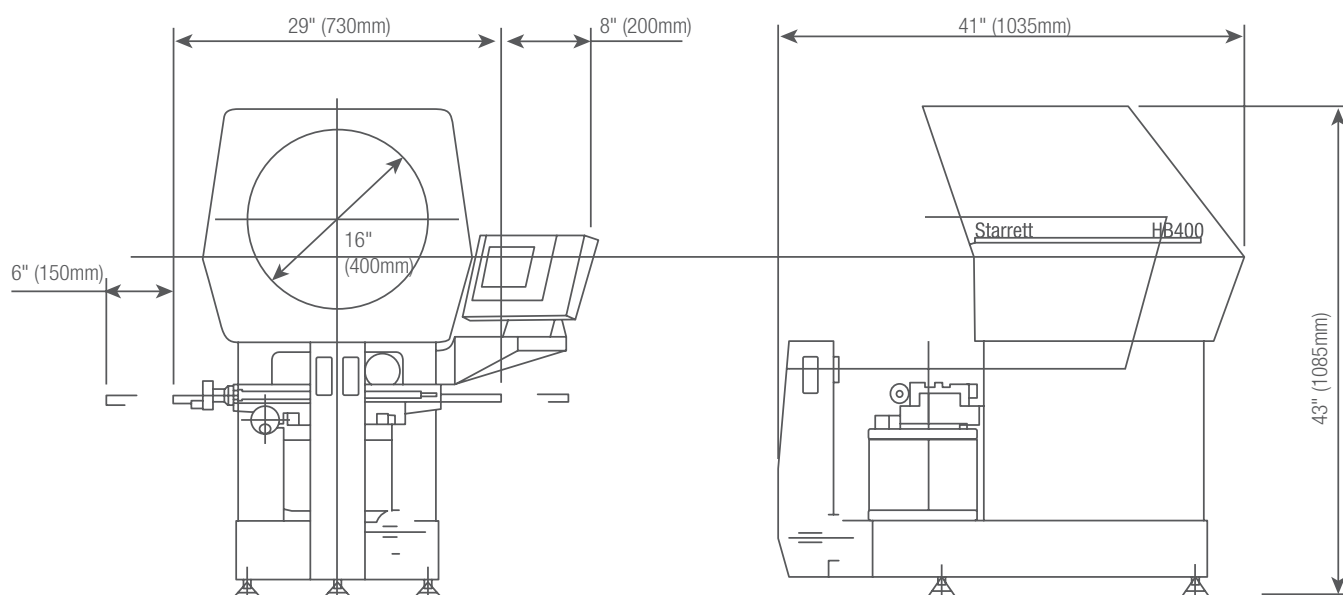
## FEATURES AND SPECIFICATIONS

- All metal construction with hard-anodized stage tooling plate
- Single bayonet-style lens mounting system
- Collimating condenser with yellow/green filter and provision to mount further accessories
- Linear encoder (glass scale) on both X and Y axes
- LED profile and surface illumination
- Fixed duplex fiber optic surface illumination
- Digital protractor for accurate angle measurement (1' resolution) via Q-axis readout
- Available with MetLogix™ M1 tablet, M2 or M3 measuring software touch-screen and PC, or Quadra-Chek® digital readout system
- Fine adjustment on all axes
- Quick release mechanism on the X-axis

## OPTIONS

- Six interchangeable fixed magnification lenses including 10x, 20x, 25x, 31.25x, 50x and 100x
- Optional 5x fixed or interchangeable lens system available by special order
- Optional extended travel workstage 16" (400mm)
- Automatic optical edge detection
- Automatic video edge detection (available only with OV2 or TOV2 video cameras)
- OV2 Video Camera with 6.5:1 zoom lens
- TOV2 Telecentric Video Camera with choice of 0.16x, 0.3x or 0.5x fixed magnification lens
- Motorized X and Y axes
- Fully automatic CNC controls
- Swing-away lamp house
- Canopy and curtains (designed to mount on Starrett cabinet stand)
- Purpose built cabinet stand
- Extensive line of accessories

## HB400 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                     | HB400                       |
|---------------------|-----------------------------|
| Net Weight          | 320lbs<br>145kg             |
| Shipping Weight     | 385lbs<br>175kg             |
| Shipping Dimensions | 49" (L) x 32" (W) x 51" (H) |

# HORIZONTAL BENCH-TOP OPTICAL COMPARATOR

## HD400

### DUAL LENS

The HD400 is a dual lens optical comparator offering a two-lens mount allowing instant switching between two magnifications lenses or video camera adaptor. The HD400 is equipped with a 16" (400mm) travel workstage as standard. Optional automatic edge detection or video edge detection removes operator subjectivity in locating edges of parts being measured. A bayonet style lens mounting system accepts a choice of six interchangeable lenses as well as our OV2 Zoom or TOV2 fixed telecentric magnification video camera systems. Motorized stage, fully automatic CNC controls and swing-away lamp house are all optional features.

### OPERATOR INTERFACE

| Feature                           | MetLogix™ |           |           | Quadra-Chek®         |                      |
|-----------------------------------|-----------|-----------|-----------|----------------------|----------------------|
|                                   | M1        | M2        | M3        | QC221                | QC5200               |
| Mounted to comparator arm         | x         | x         |           | x                    |                      |
| Color graphics                    | x         | x         | x         |                      |                      |
| Touch screen operation            | x         | x         | x         |                      |                      |
| Operating system                  | Android   | Windows®  | Windows®  |                      |                      |
| X-Y-Q axis digital readout        | x         | x         | x         | x                    | x                    |
| 2D geometry software with skew    | x         | x         | x         | x                    | x                    |
| Optical edge detection option     | x         | x         | x         | x                    | x                    |
| Video edge detection option       |           |           | x         |                      | x                    |
| CAD file import and export option |           |           | x         |                      | x                    |
| CNC drive option                  |           | x         | x         | x                    | x                    |
| Software developer                | MetLogix™ | MetLogix™ | MetLogix™ | Metronics/Heidenhain | Metronics/Heidenhain |



HD400

### SPECIFICATIONS

| HD400             |                       |
|-------------------|-----------------------|
| Horizontal Travel | 16" (400mm)           |
| Vertical Travel   | 6" (150mm)            |
| Focus Travel      | 2" (50mm)             |
| Top Plate*        | 21 x 5" (530 x 120mm) |
| Image             | Erect and reversed    |

\*With machined slots for easy fixturing



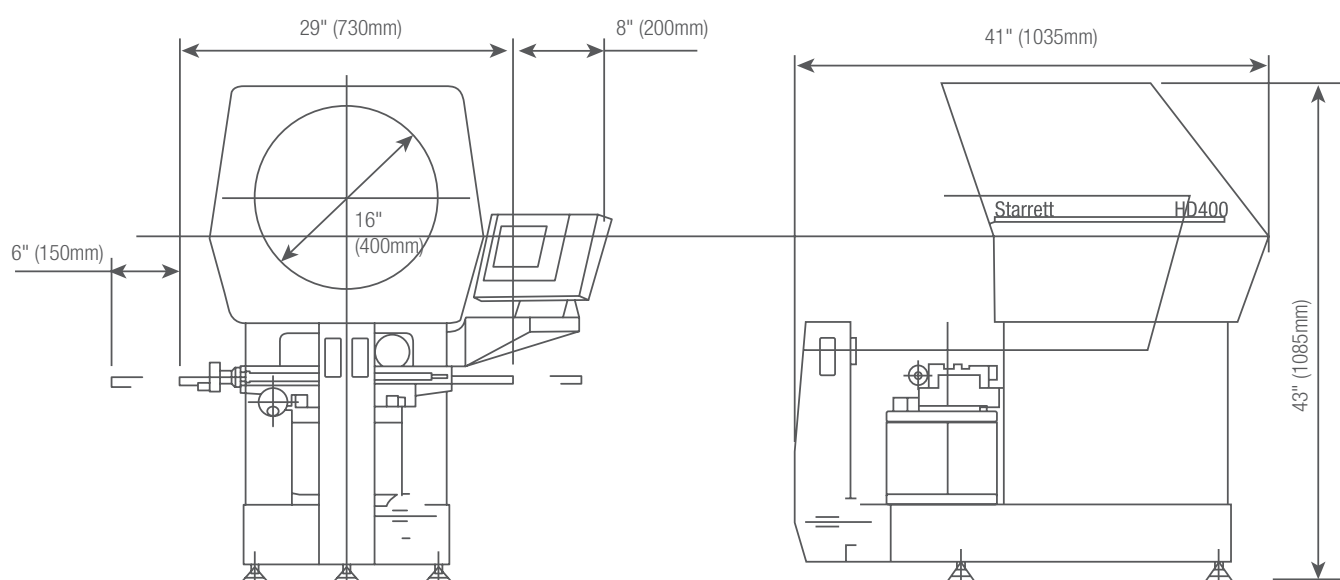
## FEATURES AND SPECIFICATIONS

- All metal construction with hard-anodized stage tooling plate
- 16" (400mm) diameter screen
- Dual-lens mounting system
- Collimating condenser with yellow/green filter and provision to mount further accessories
- Linear encoder (glass scale) on both X and Y axes
- LED profile and surface illumination
- Fully retractable flexible duplex fiber optic surface illumination
- Digital protractor for accurate angle measurements (1' resolution) via Q-axis readout
- Helix adjustment for accurate thread form inspection
- Available with MetLogix™ M1 tablet, M2 or M3 PC-based touch screen measuring software or Quadra-Chek® digital readout system
- Fine adjustment on all axes
- Quick release mechanism on the X-axis

## OPTIONS

- Six interchangeable fixed magnification lenses including 10x, 20x, 25x, 31.25x, 50x and 100x
- Optional 5x fixed lens system available by special order
- Automatic optical edge detection
- Automatic video edge detection (available only with OV2 or TOV2 video cameras)
- OV2 Video Camera with 6.5:1 zoom lens
- TOV2 Telecentric Video Camera with choice of 0.16x, 0.3x, or 0.5x fixed magnification lens
- Motorized X and Y axes
- Fully automatic CNC controls
- Swing-away lamp house
- Canopy and curtains (designed to mount on Starrett cabinet stand)
- Purpose built cabinet stand
- Extensive line of accessories

## HD400 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                     | HD400                       |
|---------------------|-----------------------------|
| Net Weight          | 320lbs<br>145kg             |
| Shipping Weight     | 385lbs<br>175kg             |
| Shipping Dimensions | 49" (L) x 32" (W) x 51" (H) |



# VERTICAL BENCH-TOP OPTICAL COMPARATOR

## VB300

The VB300 is another optical comparator with the Starrett trademark formula: high performance at a low cost. This vertical bench top comparator is designed to meet the demands of modern industry and is ideal for the rapid inspection of small light-weight components, stampings, plastic molding, electronic components, small turned parts and more. The VB300 features a variety of digital displays making the VB300 easy to use and have the power to satisfy the most complex of measuring requirements.

### OPERATOR INTERFACE

| Feature                                | Integral LED readout | MetLogix™<br>M1 | M2        | Quadra-Chek®<br>QC121 | QC221                |
|----------------------------------------|----------------------|-----------------|-----------|-----------------------|----------------------|
| Angular digital measurement in readout | x                    |                 |           |                       |                      |
| Mounted to comparator arm              |                      | x               | x         | x                     | x                    |
| Color graphics                         |                      | x               | x         |                       |                      |
| Touch screen operation                 |                      | x               | x         |                       |                      |
| Operating system                       |                      | Android         | Windows®  |                       |                      |
| X-Y-Z axis digital readout             | x                    | x               | x         | x                     | x                    |
| 2D geometry software with skew         |                      | x               | x         | x                     | x                    |
| Optical edge detection option          |                      | x               | x         | x                     | x                    |
| Software developer                     |                      | MetLogix™       | MetLogix™ | Metronics/Heidenhain  | Metronics/Heidenhain |



VB300

### SPECIFICATIONS

| VB300             |                      |
|-------------------|----------------------|
| Horizontal Travel | 4" (100mm)           |
| Vertical Travel   | 4" (100mm)           |
| Focus Travel      | 3.5" (90mm)          |
| Top Plate*        | 9 x 9" (225 x 225mm) |
| Glass Insert      | 6 x 6" (150 x 150mm) |
| Image             | Reversed             |

\*With machined slot for easy fixturing



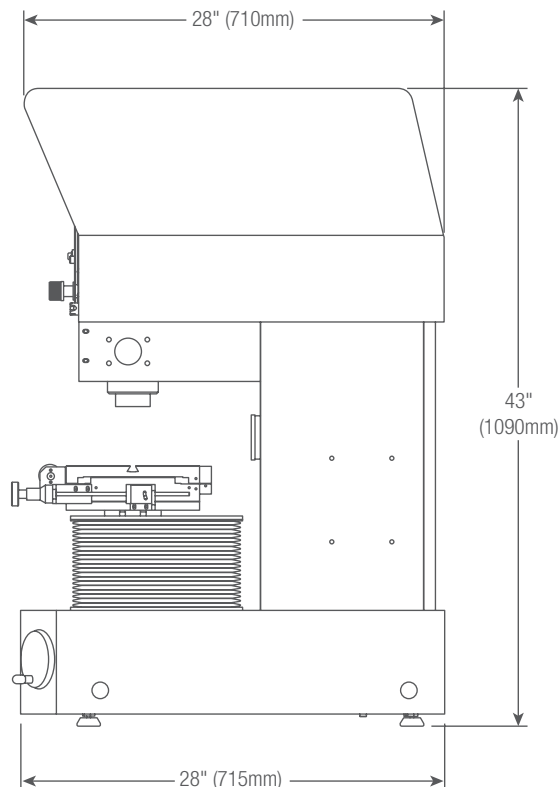
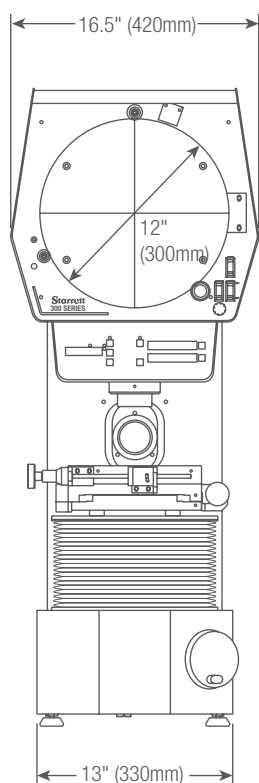
## FEATURES AND SPECIFICATIONS

- All metal construction for optimum performance
- 12" (300mm) diameter screen with overlay clips
- Linear encoder (glass scale) on both X and Y axes
- Stage weight capacity: 11lbs (5kg) (evenly distributed)
- LED profile and surface illumination
- Screen driven Q-axis
- Quick release mechanism on X-axis and Y-axis
- Available with a simple integrated LED readout display or choice of the new MetLogix™ M1 tablet, M2 PC-based measuring software, or Quadra-Chek® digital readout systems

## OPTIONS

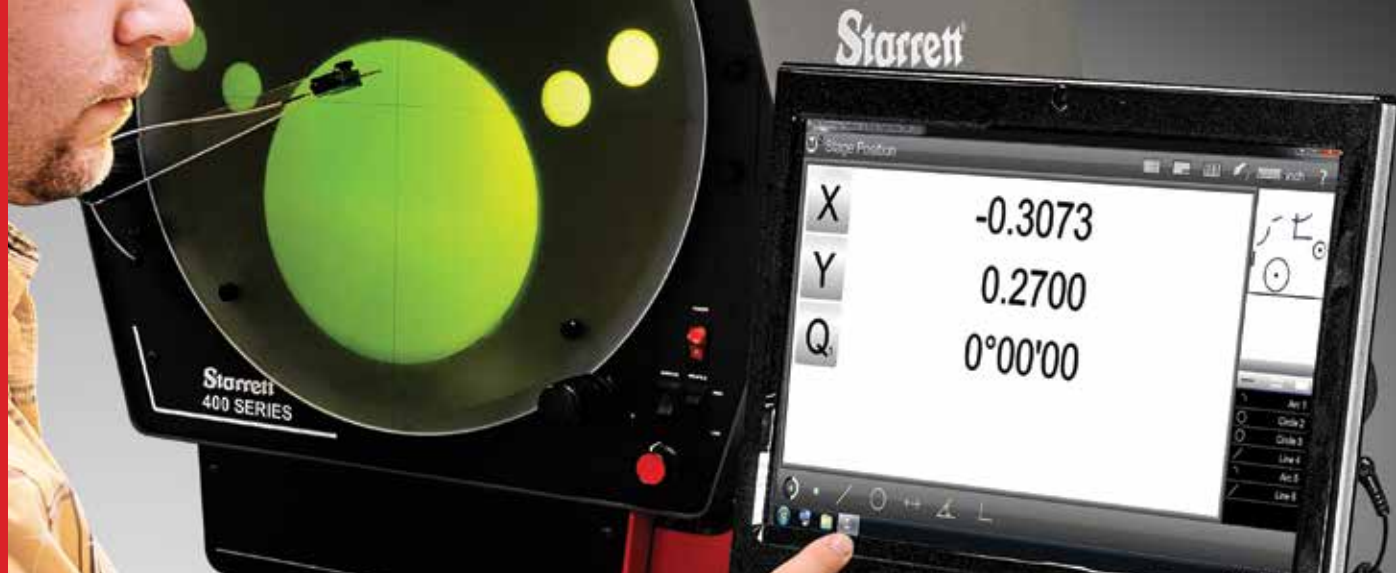
- Choice of four fixed magnification lenses including 10x, 20x, 25x and 50x
- Purpose built cabinet stand
- Workhold Accessories

## VB300 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                              | VB300           |
|------------------------------|-----------------|
| Net Weight                   | 423lbs<br>192kg |
| Shipping Weight              | 443lbs<br>201kg |
| Gross Dimensions (L x W x H) | 44 x 33 x 52"   |



## VERTICAL BENCH-TOP OPTICAL COMPARATOR

### VB400

The VB400 Vertical Optical Comparator allows flat parts to be simply laid on a glass insert in the workstage. Features include a 16" (400mm) diameter vertical screen, ultra-bright LED profile and surface illumination, and linear encoder scales for 0.5µm resolution.

#### OPERATOR INTERFACE

| Feature                        | MetLogix™ |           | Quadra-Chek®         |                      |
|--------------------------------|-----------|-----------|----------------------|----------------------|
|                                | M1        | M2        | QC121                | QC221                |
| Mounted to comparator arm      | x         | x         | x                    | x                    |
| Color graphics                 | x         | x         |                      |                      |
| Touch screen operation         | x         | x         |                      |                      |
| Operating system               | Android   | Windows®  |                      |                      |
| X-Y-Q axis digital readout     | x         | x         | x                    | x                    |
| 2D geometry software with skew | x         | x         | x                    | x                    |
| Optical edge detection option  | x         | x         | x                    | x                    |
| Software developer             | MetLogix™ | MetLogix™ | Metronics/Heidenhain | Metronics/Heidenhain |



VB400

#### SPECIFICATIONS

##### VB400

|                   |                              |
|-------------------|------------------------------|
| Horizontal Travel | 8" (200mm)                   |
| Vertical Travel   | 4" (100mm)                   |
| Focus Travel      | 4" (100mm)                   |
| Top Plate*        | 16 x 9" (400 x 230mm)        |
| Glass Insert      | 9-1/4 x 5-1/2" (235 x 140mm) |
| Image             | Reversed                     |

\*With machined slot for easy fixturing

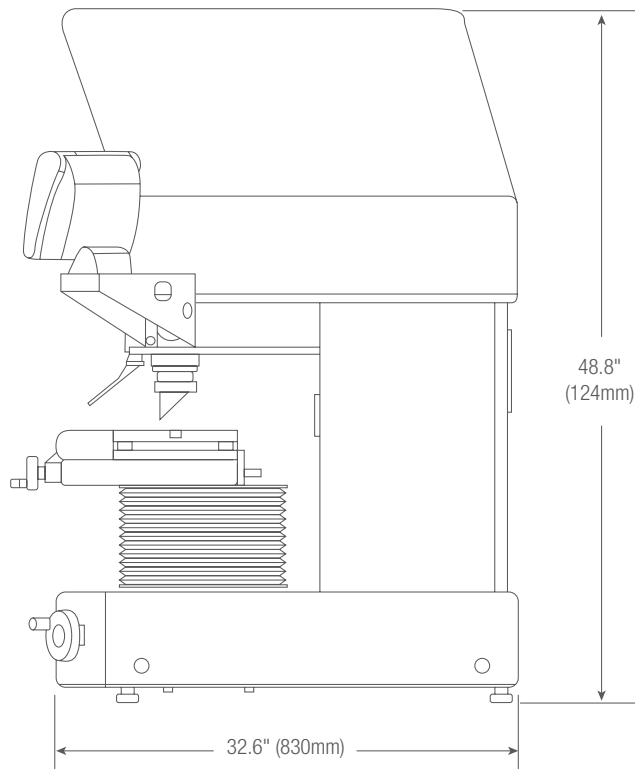
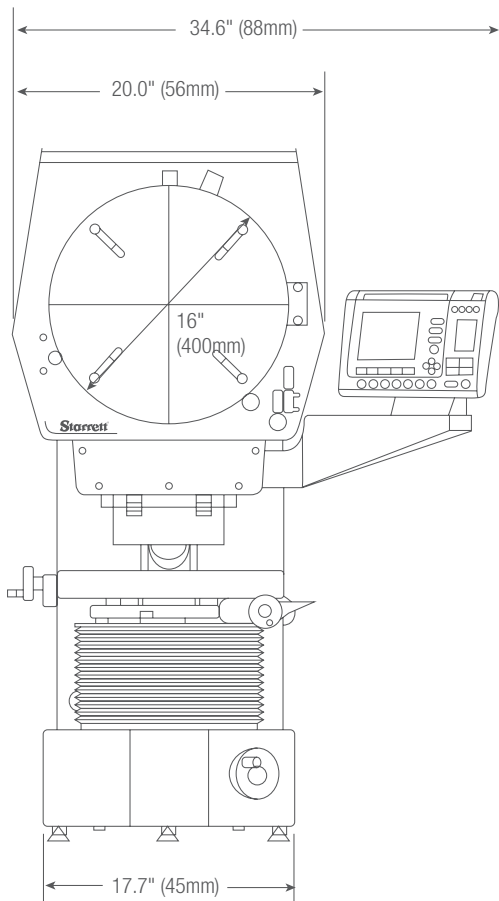
## FEATURES AND SPECIFICATIONS

- All metal construction
- 16" (400mm) diameter screen
- Collimating condenser with yellow/green filter and provision to mount further accessories
- Linear encoder (glass scale) on both X and Y axes
- LED profile and surface illumination
- Digital protractor for accurate angle measurements (1' resolution) via Q-axis readout
- Available with MetLogix™ M1 tablet, M2 PC-based touch screen measuring software or Quadra-Chek® digital readout system
- Fine adjustment on all axes
- Quick release mechanism on the X-axis

## OPTIONS

- Choice of six fixed magnification lenses including 10x, 20x, 25x, 31.25X, 50x and 100x
- Canopy and curtains (designed to mount on Starrett cabinet stand)
- Purpose built cabinet stand
- Work holding accessories

## VB400 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                                 | VB400           |
|---------------------------------|-----------------|
| Net Weight                      | 423lbs<br>192kg |
| Shipping Weight                 | 443lbs<br>201kg |
| Shipping Dimensions (L x W x H) | 49 x 32 x 51"   |



# VERTICAL FLOOR STANDING OPTICAL COMPARATOR

## VF600

If your measuring requirements demand the use of a large screen vertical axis comparator, then look no further than the VF600. Ideal for the larger components found in the electronics, stamping, and extrusion industries, the VF600 is the ultimate in vertical axis optical comparators; a design based on years of knowledge in the manufacture of high performing optical comparators.

### OPERATOR INTERFACE

| Feature                        | MetLogix™<br>M2 | Quadra-Chek®<br>QC221 |
|--------------------------------|-----------------|-----------------------|
| Mounted to comparator arm      | x               | x                     |
| Color graphics                 | x               |                       |
| Touch screen operation         | x               |                       |
| Operating system               | Windows®        |                       |
| X-Y-Z axis digital readout     | x               | x                     |
| 2D geometry software with skew | x               | x                     |
| Optical edge detection option  | x               | x                     |
| Software developer             | MetLogix™       | Metronics/Heidenhain  |



VF600

### SPECIFICATIONS

| VF600             |                              |
|-------------------|------------------------------|
| Horizontal Travel | 8" (200mm)                   |
| Vertical Travel   | 4" (100mm)                   |
| Focus Travel      | 4" (100mm)                   |
| Top Plate*        | 16 x 9" (400 x 230mm)        |
| Glass Insert      | 9-1/4 x 5-1/2" (235 x 140mm) |
| Image             | Inverted and reversed        |

\*With machined slots for easy fixturing

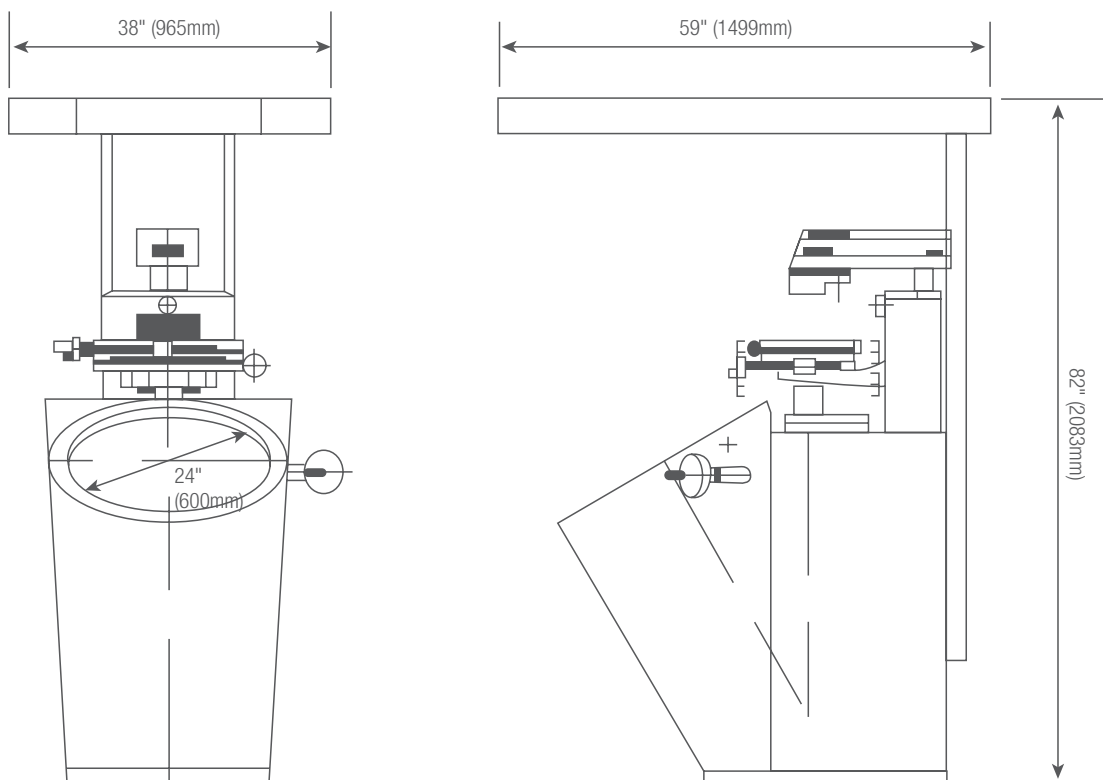
## FEATURES AND SPECIFICATIONS

- Available with MetLogix™ M1 tablet, M2 measuring software with touch-screen with PC, or Quadra-Chek® digital readout system
- Screen is angled 30° from horizontal for clear, easy viewing
- Projection lens turret with three lens capacity (lenses not included)
- Turret mounted condenser system complete with two lenses and yellow/green filter with provision to mount further accessories
- Full canopy and curtains
- Linear encoder (glass scale) on both X and Y axes

## OPTIONS

- Choice of five fixed magnification lenses including 10x, 20x, 25x, 50x and 100x
- 5x fixed lens by special order
- Automatic edge detection
- Motorized X-Y axis
- Fully automatic CNC controls

## VF600 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                     | VF600                              |
|---------------------|------------------------------------|
| Net Weight          | 507lbs<br>230kg                    |
| Shipping Weight     | 937lbs<br>425kg                    |
| Shipping Dimensions | 60 x 47 x 81"<br>152 x 120 x 206cm |



## HORIZONTAL FLOOR STANDING OPTICAL COMPARATOR

### HF600

Well known throughout the world for superior value and exceptional measuring performance across the full measuring range and at all magnifications, the HF600 sets the standard in all applications from the QC lab to the production floor. The HF600 comparator has a four-position lens turret for instant selection of optional magnification lenses. Inserting the optional OV2 or TOV2 Video Camera System converts the comparator into a video metrology system. Ideal for use over a broad spectrum of industries and applications, the HF600 is designed and built to satisfy the requirements of measuring small to large work pieces with total precision, ruggedness, and efficiency. The HF600 utilizes 2D measurement software for geometries like diameters, radius, angles, lines, points, and for skew correction. Advanced software can also provide many tools such as CAD file import, CAD data export for reverse engineering, standard and custom reports, and Ethernet networking.

#### OPERATOR INTERFACE

| Feature                           | MetLogix™<br>M2 | M3        | Quadra-Chek®<br>QC221 | QC5200*              |
|-----------------------------------|-----------------|-----------|-----------------------|----------------------|
| Mounted to comparator arm         | x               |           | x                     |                      |
| Color graphics                    | x               | x         |                       | x                    |
| Touch screen operation            | x               | x         |                       |                      |
| Operating system                  | Windows®        | Windows®  |                       |                      |
| X-Y-Q axis digital readout        | x               | x         | x                     | x                    |
| 2D geometry software with skew    | x               | x         | x                     | x                    |
| Optical edge detection option     | x               | x         | x                     | x                    |
| Video edge detection option       |                 | x         |                       | x                    |
| CAD file import and export option |                 | x         |                       | x                    |
| CNC drive option                  | x               | x         | x                     | x                    |
| Software developer                | MetLogix™       | MetLogix™ | Metronics/Heidenhain  | Metronics/Heidenhain |

\*Available with either optical edge detection or video edge detection



HF600

#### SPECIFICATIONS

| HF600             |                       |
|-------------------|-----------------------|
| Horizontal Travel | 12" (300mm)           |
| Vertical Travel   | 8" (200mm)            |
| Focus Travel      | 3" (75mm)             |
| Top Plate*        | 25 x 9" (635 x 230mm) |
| Image             | Erect and reversed    |

\*With machined slots for easy fixturing

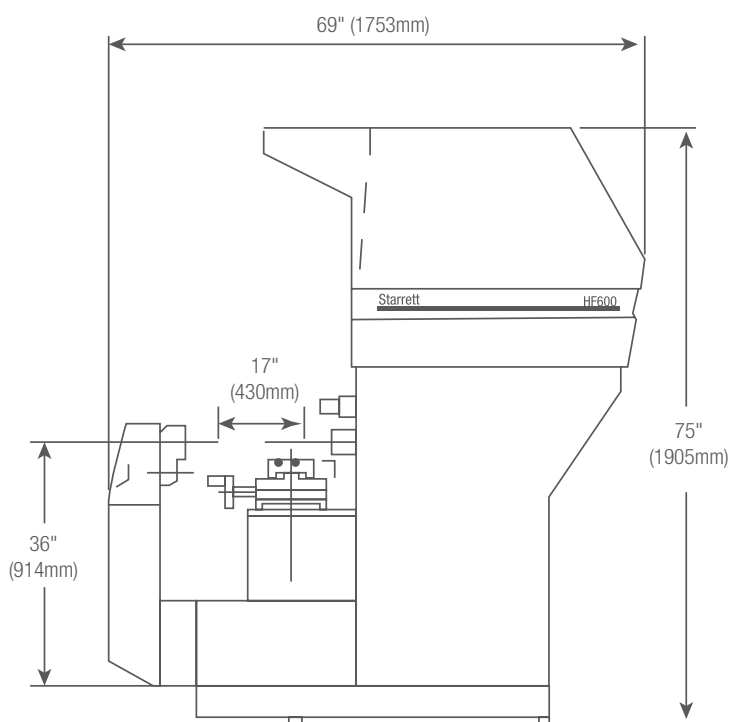
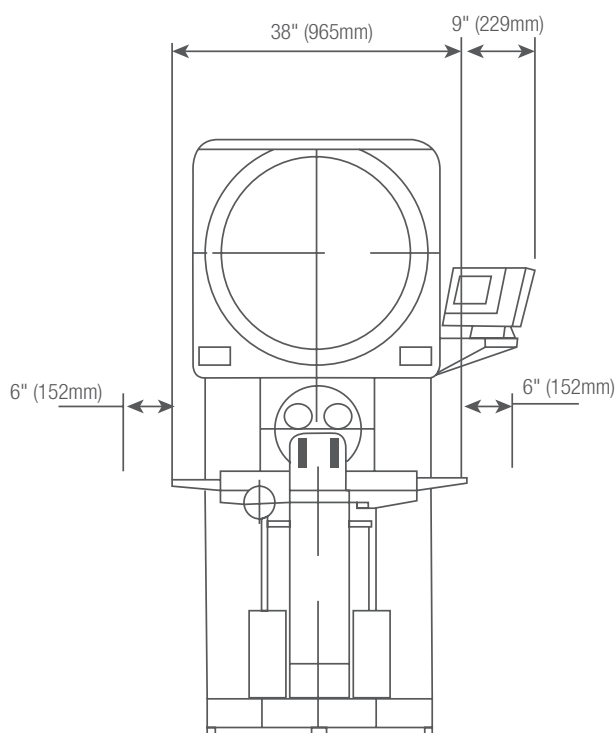
## FEATURES AND SPECIFICATIONS

- All metal construction with nickel plated stage tooling plate
- 24" (600mm) diameter screen with precision cross lines and overlay clips
- Motorized X and Y axes standard
- Two-axis power drive via joystick and variable speed control for fine adjustment
- Projection lens turret with four lens capacity (lenses not included)
- Turret mounted condenser system and yellow/green filter and provision to mount further accessories
- Stage Weight Capacity: 330lbs (150kg) (evenly distributed)
- Workstage capacity between centers: 17.5" (440mm)
- Fully retractable duplex fiber optic surface illumination
- 0.001mm resolution Heidenhain linear scales
- Screen driven rotary Q-axis with 1° resolution
- Available with MetLogix™ M1 tablet, M2 or M3 measuring software with touch screen and PC, or Quadra-Chek® digital readout systems
- Complete with full canopy and curtains

## OPTIONS

- Six interchangeable lens magnification including 10x, 20x, 25x, 31.25x, 50x and 100x
- Optional 5x fixed or 5x interchangeable on a 3-lens turret available by special order
- Interchangeable OV2 video camera system with a 6.5:1 zoom lens
- Interchangeable TOV2 telecentric video camera systems with choice of 0.16x, 0.3x or 0.5x fixed magnification lenses
- Extended Stage Travel: 20" (500mm) X-axis; 8" (200mm) Y-axis
- Fully automatic CNC controls
- Automatic Optical Edge Detection
- Automatic Video Edge Detection available only with OV2 and TOV2 video camera systems
- Swing-away lamp house
- Extensive line of accessories

## HF600 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                   | HF600                              |
|-------------------|------------------------------------|
| Net Weight        | 1340lbs<br>610kg                   |
| Shipping Weight   | 1500lbs<br>680kg                   |
| Crated Dimensions | 81 x 49 x 89"<br>206 x 125 x 226cm |





## HORIZONTAL FLOOR STANDING OPTICAL COMPARATOR

### HF750

Utilizing the same exemplary build standards as the HF600, the HF750 super capacity optical comparator delivers benefits from an even larger 30" (762mm) screen, setting a new standard for clarity and brightness. Ideal for use over a broad spectrum of industries and applications, the HF750 is designed and built to satisfy the requirements of measuring small to large work pieces with total precision, ruggedness, and efficiency. The geometric software measures diameter, radius, angle, line and point features, plus part skewing for faster setup. The HF750 is available with optical edge detection or video edge detection with advanced software and OV2 or TOV2 video camera options.

#### OPERATOR INTERFACE

| Feature                           | MetLogix™<br>M2 | M3        | Quadra-Chek®<br>QC221 | QC5200*              |
|-----------------------------------|-----------------|-----------|-----------------------|----------------------|
| Mounted to comparator arm         | x               |           | x                     |                      |
| Color graphics                    | x               |           |                       | x                    |
| Touch screen operation            | x               | x         |                       |                      |
| Operating system                  | Windows®        | Windows®  |                       |                      |
| X-Y-Q axis digital readout        | x               | x         | x                     | x                    |
| 2D geometry software with skew    | x               | x         | x                     | x                    |
| Optical edge detection option     | x               | x         | x                     | x                    |
| Video edge detection option       |                 | x         |                       | x                    |
| CAD file import and export option |                 | x         |                       | x                    |
| CNC drive option                  | x               | x         | x                     | x                    |
| Software developer                | MetLogix™       | MetLogix™ | Metronics/Heidenhain  | Metronics/Heidenhain |

\*Available with either optical edge detection or video edge detection



HF750

#### SPECIFICATIONS

| HF750             |                       |
|-------------------|-----------------------|
| Horizontal Travel | 12" (300mm)           |
| Vertical Travel   | 8" (200mm)            |
| Focus Travel      | 3" (75mm)             |
| Top Plate*        | 25 x 9" (635 x 230mm) |
| Image             | Erect and reversed    |

\*With machined slots for easy fixturing

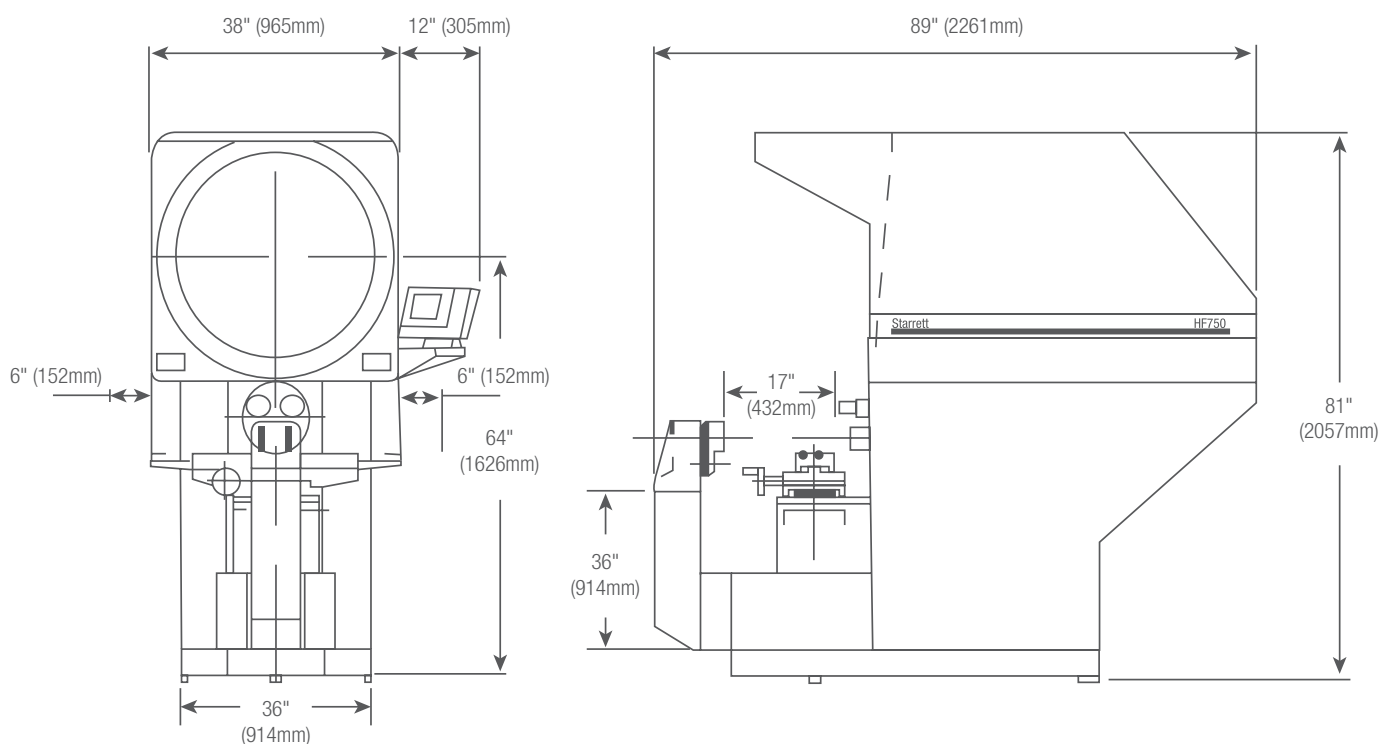
## FEATURES AND SPECIFICATIONS

- All metal construction with nickel plated stage tooling plate
- 30" (762mm) diameter screen with precision cross lines and overlay clips
- Motorized X and Y axes standard
- Two-axis power drive via joystick and variable speed control for fine adjust
- Projection lens turret with three lens capacity (lenses not included)
- Turret mounted condenser system and yellow/green filter and provision to mount further accessories
- Stage Weight Capacity: 330lbs (150kg) (evenly distributed)
- Workstage capacity between centers 17.5" (440mm)
- Fully retractable duplex fiber optic surface illumination
- Halogen profile and surface illumination
- 0.001mm resolution Heidenhain linear scales
- Screen driven rotary Q-axis with 1' resolution
- Available with MetLogix™ tablet, M2 measuring software with touch screen and PC, or Quadra-Chek® digital readout systems
- Complete with full canopy and curtains

## OPTIONS

- Six interchangeable lens magnifications including 10x, 20x, 25x, 31.25x, 50x and 100x
- Optional 5x fixed or 5x interchangeable on a 3-lens turret available by special order
- Interchangeable OV2 video camera system with 6.5:1 zoom lens
- Interchangeable TOV2 telecentric video camera systems with choice of 0.16x, 0.3x or 0.5x fixed magnification lenses
- Extended Stage Travel: 20" (500mm) X-axis; 8" (200mm) Y-axis
- Fully automatic CNC controls
- Automatic Optical Edge Detection
- Automatic Video Edge Detection available only with OV2 and TOV2 video camera systems
- Swing-away lamp house
- Extensive line of accessories

## HF750 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                   | HF750                              |
|-------------------|------------------------------------|
| Net Weight        | 1660lbs<br>753kg                   |
| Shipping Weight   | 1800lbs<br>817kg                   |
| Crated Dimensions | 96 x 48 x 91"<br>244 x 124 x 231cm |

## SIDE BED OPTICAL COMPARATORS

### HS600

The HS600 floor-standing horizontal optical comparator has all the same features as the HF600, except it has the screen position set to the side of the workstage area allowing close, comfortable and unrestricted access to the viewing and control area. A time tested, cost-effective solution for non-contact measurement. At the heart of these systems are precision optics, superb lighting, and a highly accurate workstage that combine to ensure bright, sharp images and exceptional accuracy. The HS600 is simple to use, yet has excellent capacity and performance to satisfy an exceptionally wide range of dimensional inspection applications and complex measuring requirements.

#### OPERATOR INTERFACE

| Feature                           | MetLogix™ |           | Quadra-Chek®         |                      |
|-----------------------------------|-----------|-----------|----------------------|----------------------|
|                                   | M2        | M3        | QC221                | QC5200*              |
| Mounted to comparator arm         | x         |           | x                    |                      |
| Color graphics                    | x         | x         |                      | x                    |
| Touch screen operation            | x         | x         |                      | x                    |
| Operating system                  | Windows®  | Windows®  |                      |                      |
| X-Y-Q axis digital readout        | x         | x         | x                    | x                    |
| X-Y axis digital readout          |           |           |                      |                      |
| 2D geometry software with skew    | x         | x         | x                    | x                    |
| Optical edge detection option     | x         | x         | x                    | x                    |
| Video edge detection option       |           | x         |                      | x                    |
| CAD file import and export option |           | x         |                      |                      |
| CNC drive option                  | x         | x         | x                    | x                    |
| Software developer                | MetLogix™ | MetLogix™ | Metronics/Heidenhain | Metronics/Heidenhain |

\*Available with either optical edge detection or video edge detection



HS600

#### SPECIFICATIONS

| HF750             |                       |
|-------------------|-----------------------|
| Horizontal Travel | 12" (300mm)           |
| Vertical Travel   | 8" (200mm)            |
| Focus Travel      | 3" (75mm)             |
| Top Plate         | 25 x 9" (635 x 230mm) |
| Image             | Inverted and reversed |

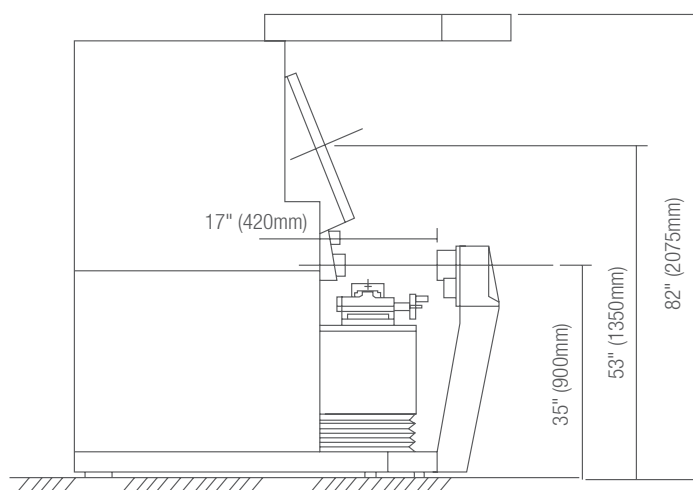
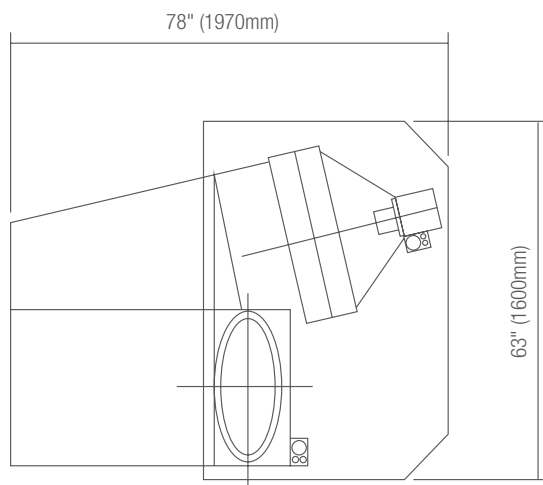
## FEATURES AND SPECIFICATIONS

- All metal construction with nickel plated stage tooling plate
- 24" (600mm) diameter screen with precision cross lines and overlay clips
- Motorized X and Y axes standard
- Two-axis power drive via joystick and variable speed control for fine adjustment
- Projection lens turret with four lens capacity (lenses not included)
- Turrent mounted condenser system and yellow/gree filter and provision to mount further accessories
- Stage Weight Capacity: 330lbs (150kg) (evenly distributed)
- Workstage Capacity Between Centers: 17.5" (440mm)
- Fully retractable duplex fiber optic surface illumination
- Halogen profile and surface illumination
- 0.001mm resolution Heidenhain linear scales
- Screen driven rotary Q-axis with 1' resolution
- Available with MetLogix™ M2 or M3 measuring software with touch screen and PC, or Quadra-Chek® digital readout systems
- Complete with full canopy and curtains

## OPTIONS

- Six interchangeable lens magnifications including 10x, 20x, 25x, 31.25x, 50x and 100x
- Optional 5x fixed or 5x interchangeable on a 3-lens turret available by special order
- Interchangeable OV2 video camera system with 6.5:1 zoom lens
- Interchangeable TOV2 telecentric video camera systems with choice of 0.16x, 0.3x or 0.5x fixed magnification lenses
- Extended Stage Travel: 20" (500mm) X-axis; 8" (200mm) Y-axis
- Fully automatic CNC controls
- Automatic Optical Edge Detection
- Automatic Video Edge Detection available only with OV2 and TOV2 video camera systems
- Extensive line of accssories

## HS600 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                    | HS600                              |
|--------------------|------------------------------------|
| Net Weight         | 2315lbs<br>1050kg                  |
| Shipping Weight    | 2646lbs<br>1200kg                  |
| Dimensions (boxed) | 83 x 89 x 93"<br>210 x 255 x 235cm |



## SIDE BED OPTICAL COMPARATORS

### HS750

The HS750 floor-standing horizontal optical comparator has all the same features as the HF750 except that it has the screen position set to the side of the workstage area allowing close, comfortable and unrestricted access to the viewing and control area. At the heart of these systems are precision optics, superb lighting and a highly accurate workstage that combine to ensure bright, sharp images and exceptional accuracy. A time tested, cost-effective solution for non-contact measurement, the HS750 is simple to use, yet offers excellent capacity and performance to satisfy an exceptionally wide range of dimensional inspection applications and complex measuring requirements.

#### OPERATOR INTERFACE

| Feature                           | MetLogix™<br>M2 | M3        | Quadra-Chek®<br>QC221 | QC5200*              |
|-----------------------------------|-----------------|-----------|-----------------------|----------------------|
|                                   |                 |           |                       |                      |
| Mounted to comparator arm         | x               | x         | x                     |                      |
| Color graphics                    | x               | x         |                       | x                    |
| Touch screen operation            | x               | x         |                       |                      |
| Operating system                  | Windows®        | Windows®  |                       |                      |
| X-Y-Q axis digital readout        | x               | x         | x                     | x                    |
| 2D geometry software with skew    | x               | x         | x                     | x                    |
| Optical edge detection option     | x               | x         | x                     | x                    |
| Video edge detection option       |                 | x         |                       | x                    |
| CAD file import and export option |                 | x         |                       |                      |
| CNC drive option                  | x               | x         | x                     | x                    |
| Software developer                | MetLogix™       | MetLogix™ | Metronics/Heidenhain  | Metronics/Heidenhain |

\*Available with either optical edge detection or video edge detection



HS750

#### SPECIFICATIONS

| HF750             |                       |
|-------------------|-----------------------|
| Horizontal Travel | 12" (300mm)           |
| Vertical Travel   | 8" (200mm)            |
| Focus Travel      | 3" (75mm)             |
| Top Plate*        | 25 x 9" (635 x 230mm) |
| Image             | Inverted and reversed |

\*With machined slots for easy fixturing

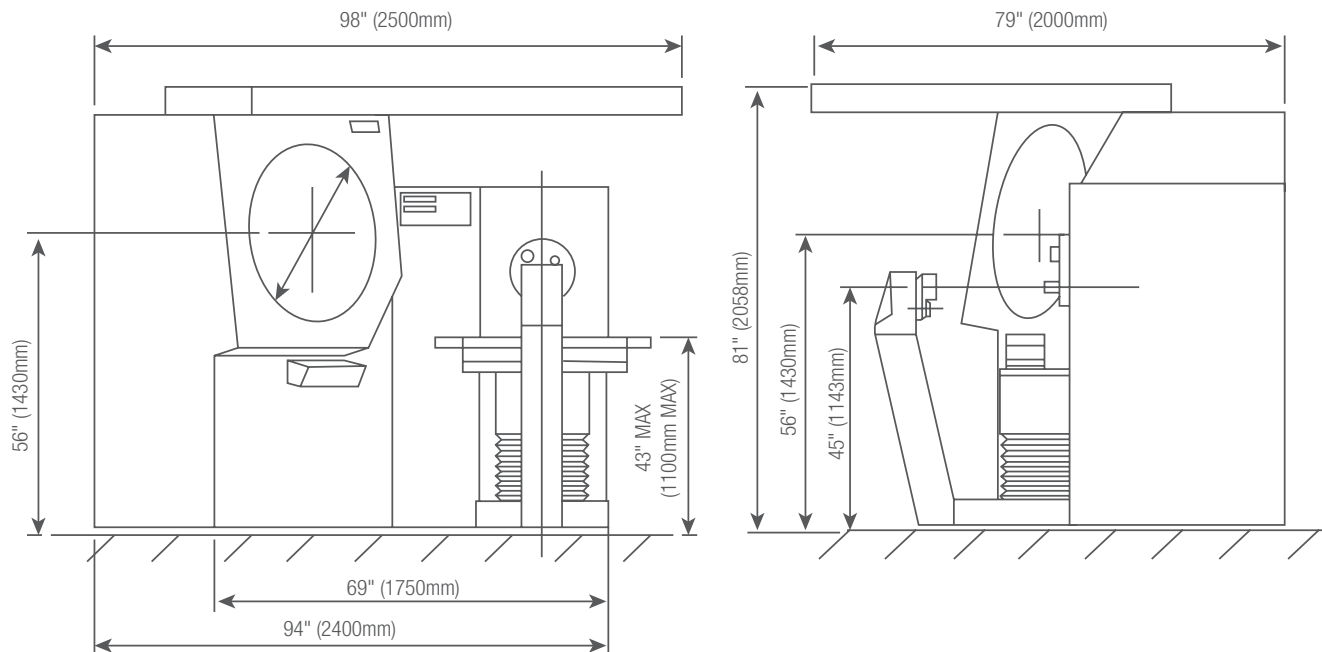
## FEATURES AND SPECIFICATIONS

- All metal construction with nickel plated stage tooling plate
- 24" (600mm) diameter screen with precision cross lines and overlay clips
- Motorized X and Y axes standard
- Two-axis power drive via joystick and variable speed control for fine adjustment
- Projection lens turret with four lens capacity (lenses not included)
- Turret mounted condenser system and yellow/green filter and provision to mount further accessories
- Stage Weight Capacity: 330lbs (150kg) (evenly distributed)
- Workstage Capacity Between Centers: 17.5" (440mm)
- Fully retractable duplex fiber optic surface illumination
- Halogen profile and surface illumination
- 0.001mm resolution Heidenhain linear scales
- Screen driven rotary Q-axis with 1' resolution
- Available with MetLogix™ M2 or M3 measuring software with touch screen PC, or Quadra-Check® digital readout systems
- Complete with full canopy and curtains

## OPTIONS

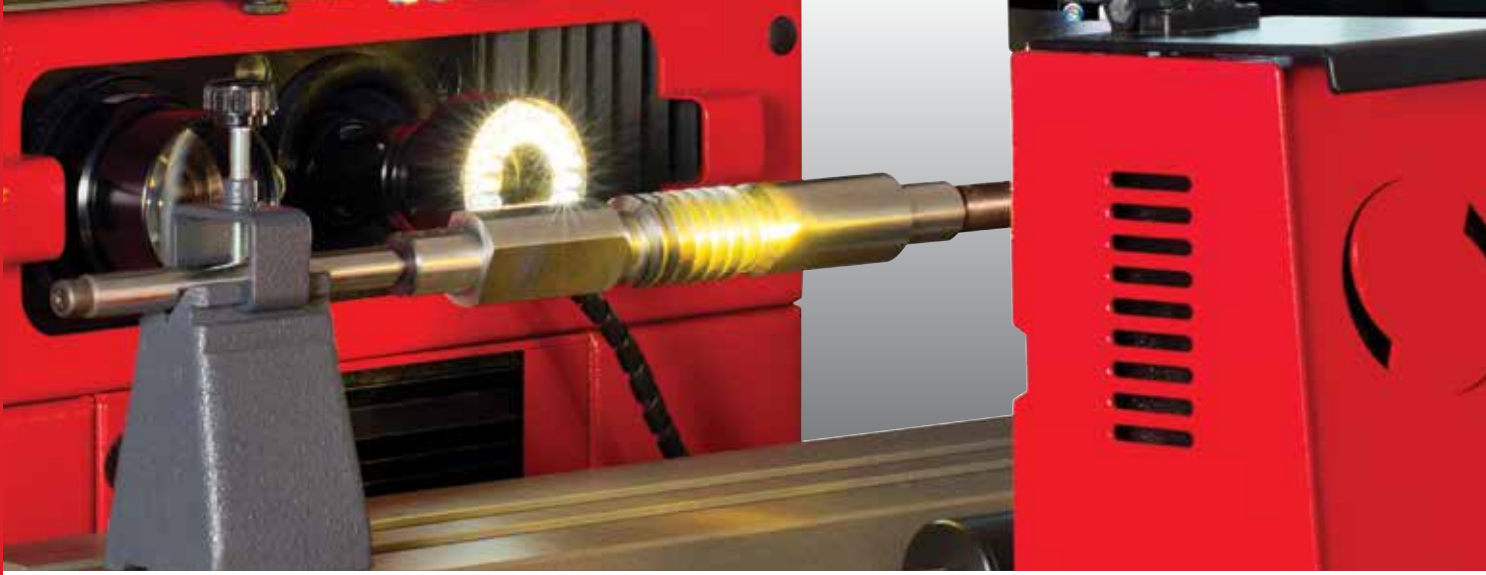
- Six interchangeable lens magnification including 10x, 20x, 25x, 31.25x, 50x and 100x
- Optional 5x fixed or 5x interchangeable on a 3-lens turret available by special order
- Interchangeable OV2 video camera system with 6.5:1 zoom lens
- Interchangeable TOV2 telecentric video camera systems with choice of 0.16x, 0.3x or 0.5x fixed magnification lenses
- Extended Stage Travel: 20" (500mm) X-axis; 8" (200mm) Y-axis
- Fully automatic CNC controls
- Automatic Optical Edge Detection
- Automatic Video Edge Detection available only with OV2 and TOV2 video camera systems
- Extensive line of accessories

## HS750 DIMENSIONS



## WEIGHT AND DIMENSIONS

|                    | HS750                               |
|--------------------|-------------------------------------|
| Net Weight         | 2932lbs<br>1330kg                   |
| Shipping Weight    | 3307lbs<br>1500kg                   |
| Dimensions (boxed) | 119 x 94 x 91"<br>302 x 239 x 231cm |



## OV2™ OPTICAL COMPARATOR VIDEO ADAPTER

The OV2 is a special zoom lens and video camera adapter that can be interchanged with the fixed magnification lens on Starrett Optical Comparators. Combined with MetLogix™ M3 measuring software and touch-screen with PC, the result is a low cost video measuring system, expanding the versatility of your optical comparator! The OV2 is available as an option with new Starrett comparators and as an easy-to-install field retrofit. When used with the dual-lens HD400, and the HF600 and HF750 multi-lens turrets, the OV2 allows immediate access to both Video and Optical measurement without changing the part setup.

### FEATURES AND SPECIFICATIONS

- Interchangeable bayonet style lens mount with 6.5:1 zoom lens, surface ring light and video camera creates a video measuring system
- Changeover between normal optical mode and OV2 is easy and fast
- Lens locks into comparator body and is pre-aligned
- Up to 1.25" (32mm) of working distance allows maximum stage travel utilization
- Video magnifications up to 240x
- Utilizes MetLogix™ M3 measuring software and touch-screen with PC for video display
- Maximizes existing investment to provide a low cost entry into video measurement technology
- Available for other makes of optical comparators, please call for more information



# TOV2 OPTICAL COMPARATOR TELECENTRIC VIDEO ADAPTER

NEW!

The TOV2 telecentric lens and video camera can be interchanged with the fixed magnification lenses on Starrett Optical Comparators that utilize MetLogix™ M3 software. The TOV2 is available with a choice of 0.16x, 0.3x or 0.5x telecentric lenses as an option with new Starrett comparators and an easy-to-install field retrofit.

## FEATURES AND SPECIFICATIONS

- Interchangeable bayonet-style lens mount with choice of 3 telecentric lenses, a surface ring light and video camera to create a video measuring system
- Offers a choice of .16x, .3x or .5x telecentric magnification lenses
- Changeover between normal optical mode and TOV2 is easy and fast
- Lens locks into comparator body and is pre-aligned
- Utilizes MetLogix™ M3 measuring software and a touch-screen with PC for video display
- Maximizes existing investment to provide a low cost entry into video measurement technology
- Available for other makes of optical comparators, please call for more information

OPTICAL COMPARATORS



M3 software display





## SPECIFICATIONS AND OPTIONS

| Model                                                      | HE400                                             | HB400                                                                               | HD400                                                                               | VB300                                                          | VB400                                             |
|------------------------------------------------------------|---------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------------------------------------------------------|---------------------------------------------------|
| Bench Top System                                           | X                                                 | X                                                                                   | X                                                                                   | X                                                              | X                                                 |
| Floor-Standing System                                      | -                                                 | -                                                                                   | -                                                                                   | -                                                              | -                                                 |
| Part View Orientation                                      | Horizontal                                        | Horizontal                                                                          | Horizontal                                                                          | Vertical                                                       | Vertical                                          |
| Side Bed Version                                           | -                                                 | -                                                                                   | -                                                                                   | -                                                              | -                                                 |
| Screen Diameter (in)                                       | 16"                                               | 16"                                                                                 | 16"                                                                                 | 12"                                                            | 16"                                               |
| Screen Diameter (mm)                                       | 400mm                                             | 400mm                                                                               | 400mm                                                                               | 300mm                                                          | 400mm                                             |
| X-Y Measuring Range (in)                                   | 10 x 4"                                           | 12" (16" optional) x 6"                                                             | 16 x 6"                                                                             | 4 x 4"                                                         | 8 x 4"                                            |
| X-Y Measuring Range (mm)                                   | 250 x 100mm                                       | 300 (400mm optional) x 150mm                                                        | 400 x 150mm                                                                         | 100mm x 100mm                                                  | 200 x 100mm                                       |
| Linear Glass Scale Encoder on X and Y Axis                 | Standard                                          | Standard                                                                            | Standard                                                                            | Standard                                                       | Standard                                          |
| Motorized X-Y Axis                                         | -                                                 | Optional                                                                            | Optional                                                                            | -                                                              | -                                                 |
| CNC Control                                                | -                                                 | Optional                                                                            | Optional                                                                            | -                                                              | -                                                 |
| Focus Range (in)                                           | 1.2"                                              | 2"                                                                                  | 2"                                                                                  | 3.5"                                                           | 4"                                                |
| Focus Range (mm)                                           | 30mm                                              | 50mm                                                                                | 50mm                                                                                | 90mm                                                           | 100mm                                             |
| Work Stage (in)                                            | 18.75 x 4.75"                                     | 21.25 x 5"                                                                          | 21.25 x 5"                                                                          | 8.8 x 8.8"                                                     | 16 x 19"                                          |
| Work Stage (mm)                                            | 475 x 120mm                                       | 540 x 130mm                                                                         | 540 x 130mm                                                                         | 225mm x 225mm                                                  | 400 x 225mm                                       |
| Load Capacity with Negligible Deflection (lbs)             | 15lbs                                             | 22lbs                                                                               | 22lbs                                                                               | 11lbs                                                          | 22lbs                                             |
| Load Capacity Maximum (lbs)                                | 55lbs                                             | 110lbs                                                                              | 110lbs                                                                              | 15lbs                                                          | 50lbs                                             |
| Angular Measurement Resolution                             | 1'                                                | 1'                                                                                  | 1'                                                                                  | 1'                                                             | 1'                                                |
| Profile Illumination                                       | Standard                                          | Standard                                                                            | Standard                                                                            | Standard                                                       | Standard                                          |
| Surface Illumination                                       | Standard                                          | Standard                                                                            | Standard                                                                            | Standard                                                       | Standard                                          |
| Quick Change Lens Mount (lenses not included)              | Single                                            | Single                                                                              | Dual                                                                                | Single                                                         | Single                                            |
| Collimating Condenser with Yellow/Green Filter             | Standard                                          | Standard                                                                            | Standard                                                                            | Standard                                                       | Standard                                          |
| Control System Software                                    | QC100, QC200, M1, M2                              | QC100, QC200, QC5215, M1, M2, M3                                                    | QC100, QC200, QC5215, M1, M2, M3                                                    | LED Display, QC100, QC200, M1, M2                              | QC100, QC200, M1, M2                              |
| Display (control system dependent)                         | QC DRO, M1 tablet, 15" All-in-One touch screen PC | QC DRO, M1 tablet, 15" All-in-One touch screen PC, 24" touch screen monitor with PC | QC DRO, M1 tablet, 15" All-in-One touch screen PC, 24" touch screen monitor with PC | LED Display, QC DRO, M1 tablet, 15" All-in-One touch screen PC | QC DRO, M1 tablet, 15" All-in-One touch screen PC |
| Optical Edge Detection                                     | Optional                                          | Optional                                                                            | Optional                                                                            | Optional                                                       | Optional                                          |
| Digital Video Camera System                                | -                                                 | Optional                                                                            | Optional                                                                            | -                                                              | -                                                 |
| Lenses - Screen Magnification (one required, not included) | 10x, 20x, 25x, 31.25x, 50x, 100x                  | 10x, 20x, 25x, 31.25x, 50x, 100x                                                    | 10x, 20x, 25x, 31.25x, 50x, 100x                                                    | 10x, 20x, 25x, 50x, 100x                                       | 10x, 20x, 25x, 31.25x, 50x, 100x                  |
| Iris Diaphragm                                             | Optional                                          | Optional                                                                            | Optional                                                                            | -                                                              | -                                                 |
| Precision Rotary Vise                                      | Optional                                          | Optional                                                                            | Optional                                                                            | -                                                              | -                                                 |
| Vee Block on Rotary Base                                   | Optional                                          | Optional                                                                            | Optional                                                                            | -                                                              | -                                                 |
| Precision Fixed Vise                                       | Optional                                          | Optional                                                                            | Optional                                                                            | -                                                              | -                                                 |
| Precision Centers and Vees                                 | Optional                                          | Optional                                                                            | Optional                                                                            | Optional                                                       | Optional                                          |
| Helix Center Support System                                | -                                                 | -                                                                                   | -                                                                                   | -                                                              | Optional                                          |
| Precision Rotary Work Stage                                | -                                                 | -                                                                                   | -                                                                                   | -                                                              | Optional                                          |
| Glass Plate Work Holder                                    | Optional                                          | Optional                                                                            | Optional                                                                            | -                                                              | -                                                 |
| Field of View Diameter (in)                                | 1.6, .8, .6, .5, .3, .15"                         | 1.6, .8, .6, .5, .3, .15"                                                           | 1.6, .8, .6, .5, .3, .15"                                                           | 1.6, .8, .6, .3"                                               | 1.6, .8, .5, .3, .15"                             |
| Field of View Diameter (mm)                                | 40, 20, 16, 13, 8, 4mm                            | 40, 20, 16, 13, 8, 4mm                                                              | 40, 20, 16, 13, 8, 4mm                                                              | 40, 20, 16, 8mm                                                | 40, 20, 16, 8, 4mm                                |
| Working Distance (in)                                      | 3.1, 3, 2.5, 2.2, 2, 1.5"                         | 3.1, 3, 2.5, 2.2, 2, 1.5"                                                           | 3.1, 3, 2.5, 2.2, 2, 1.5"                                                           | 3.1, 3, 2.5, 2"                                                | 3.1, 3, 2.5, 2, 1.5"                              |
| Working Distance (mm)                                      | 80, 76, 62, 57, 50, 41mm                          | 80, 76, 62, 57, 50, 41mm                                                            | 80, 76, 62, 57, 50, 41mm                                                            | 80, 76, 62, 50mm                                               | 80, 76, 62, 50, 41mm                              |
| Cabinet Stand 32"                                          | Optional                                          | Optional                                                                            | Optional                                                                            | Optional                                                       | Optional                                          |
| Cabinet Stand 23"                                          | Optional                                          | Optional                                                                            | Optional                                                                            | Optional                                                       | Optional                                          |
| Canopy and Curtains                                        | Optional                                          | Optional                                                                            | Optional                                                                            | Optional                                                       | Optional                                          |

| VF600                                  | HF600                                                                         | HF750                                                                         | HS600                                                                         | HS750                                                                         |
|----------------------------------------|-------------------------------------------------------------------------------|-------------------------------------------------------------------------------|-------------------------------------------------------------------------------|-------------------------------------------------------------------------------|
| -                                      | -                                                                             | -                                                                             | -                                                                             | -                                                                             |
| X                                      | X                                                                             | X                                                                             | X                                                                             | X                                                                             |
| Horizontal                             | Horizontal                                                                    | Horizontal                                                                    | Horizontal                                                                    | Horizontal                                                                    |
| -                                      | -                                                                             | Standard                                                                      | Standard                                                                      | Standard                                                                      |
| 24"                                    | 30"                                                                           | 24"                                                                           | 30"                                                                           | 30"                                                                           |
| 600mm                                  | 750mm                                                                         | 600mm                                                                         | 750mm                                                                         | 750mm                                                                         |
| 12" (20" optional) x 8"                | 12" (20" optional) x 8"                                                       | 12" (20" optional) x 8"                                                       | 12" (20" optional) x 8"                                                       | 12" (20" optional) x 8"                                                       |
| 300 (500mm optional) x 200mm           | 300 (500mm) x 200mm                                                           | 300 (500mm) x 200mm                                                           | 300 (500mm optional) x 200mm                                                  | 300 (500mm optional) x 200mm                                                  |
| Standard                               | Standard                                                                      | Standard                                                                      | Standard                                                                      | Standard                                                                      |
| Standard                               | Standard                                                                      | Standard                                                                      | Standard                                                                      | Standard                                                                      |
| -                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      |
| 3"                                     | 3"                                                                            | 3"                                                                            | 3"                                                                            | 3"                                                                            |
| 75mm                                   | 75mm                                                                          | 75mm                                                                          | 75mm                                                                          | 75mm                                                                          |
| 25 x 9" (Optional 32" 8")              | 25 x 9" (Optional 32" 8")                                                     | 25 x 9" (Optional 32" 8")                                                     | 25 x 9" (Optional 32 x 8")                                                    | 25 x 9" (Optional 32 x 8")                                                    |
| 630 x 230mm                            | 630 x 230mm                                                                   | 630 x 230mm                                                                   | 630 x 230mm                                                                   | 630 x 230mm                                                                   |
| 110lbs                                 | 110lbs                                                                        | 110lbs                                                                        | 110lbs                                                                        | 110lbs                                                                        |
| 330lbs                                 | 330lbs                                                                        | 330lbs                                                                        | 330lbs                                                                        | 330lbs                                                                        |
| 1'                                     | 1'                                                                            | 1'                                                                            | 1'                                                                            | 1'                                                                            |
| Standard                               | Standard                                                                      | Standard                                                                      | Standard                                                                      | Standard                                                                      |
| Standard                               | Standard                                                                      | Standard                                                                      | Standard                                                                      | Standard                                                                      |
| 4 Lens Turret                          | 3 Lens Turret                                                                 | 4 Lens Turret                                                                 | 3 Lens Turret                                                                 | 3 Lens Turret                                                                 |
| Standard                               | Standard                                                                      | Standard                                                                      | Standard                                                                      | Standard                                                                      |
| QC200, M2                              | QC200, QC5215, M2, M3                                                         | QC200, QC5215, M2, M3                                                         | QC200, QC5215, M2, M3                                                         | QC200, QC5200, M2, M3                                                         |
| QC DRO, 15" All-in-One touch screen PC | QC DRO, 15" All-in-One, 21" touch screen PC, 24" touch screen monitor with PC | QC DRO, 15" All-in-One, 21" touch screen PC, 24" touch screen monitor with PC | QC DRO, 15" All-in-One, 21" touch screen PC, 24" touch screen monitor with PC | QC DRO, 15" All-in-One, 21" touch screen PC, 24" touch screen monitor with PC |
| Optional                               | Optional                                                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      |
| -                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      |
| 10x, 20x, 25x, 50x, 100x               | 10x, 20x, 25x, 31.25x, 50x, 100x                                              | 10x, 20x, 25x, 31.25x, 50x, 100x                                              | 10x, 20x, 25x, 31.25x, 50x, 100x                                              | 10x, 20x, 25x, 31.25x, 50x, 100x                                              |
| Optional                               | Optional                                                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      |
| -                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      |
| -                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      |
| -                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      |
| Optional                               | Optional                                                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      |
| Optional                               | -                                                                             | -                                                                             | -                                                                             | -                                                                             |
| Optional                               | -                                                                             | -                                                                             | -                                                                             | -                                                                             |
| -                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      | Optional                                                                      |
| 2.3, 1.2, .9, .5, .2"                  | 3, 1.5, 1.2, .6, .3"                                                          | 2.3, 1.2, .9, .5, .2"                                                         | 3, 1.5, 1.2, .6, .3"                                                          | 3, 1.5, 1.2, .6, .3"                                                          |
| 60, 30, 24, 12, 6mm                    | 75, 37.5, 30, 15, 7.5mm                                                       | 60, 30, 24, 12, 6mm                                                           | 75, 37.5, 30, 15, 7.5mm                                                       | 75, 37.5, 30, 15, 7.5mm                                                       |
| 5.4, 5, 4, 3.5, 1.7"                   | 6, 4, 3.6, 2.3, 1.9"                                                          | 5.4, 5, 4, 3.5, 1.7"                                                          | 6, 4, 3.6, 2.3, 1.9"                                                          | 6, 4, 3.6, 2.3, 1.9"                                                          |
| 138, 127, 103, 88, 44mm                | 151, 101, 92, 60, 48mm                                                        | 138, 127, 103, 88, 44mm                                                       | 151, 101, 92, 60, 48mm                                                        | 151, 101, 92, 60, 48mm                                                        |
| -                                      | -                                                                             | -                                                                             | -                                                                             | -                                                                             |
| -                                      | -                                                                             | -                                                                             | -                                                                             | -                                                                             |
| Standard                               | Standard                                                                      | Standard                                                                      | Standard                                                                      | Standard                                                                      |

## ACCESSORIES

Starrett offers a full range of accessories and purpose-built cabinet stands designed for our optical comparator systems to ensure efficient system setup for a broad range of applications.



| Photo Key | Part No.           | Description                                                         | For Models                                      |
|-----------|--------------------|---------------------------------------------------------------------|-------------------------------------------------|
| A         | OCN8               | Large Centers and Vees                                              | HF600, HF750                                    |
| B         | ORV2               | 2-1/32" Capacity Rotary Vise                                        | HF600, HF750                                    |
| C         | 4U000              | Magnification Checking Graticule                                    | HE/HB/HD400 and VB400                           |
|           | OGH1               |                                                                     | HF600                                           |
|           | OGH2               |                                                                     | HF750                                           |
| D         | OCN7               | Small Centers and Vees                                              | HF600, HF750                                    |
| E         | 7P000              | Centers and Vees                                                    | HE/HB/HD400                                     |
| F         | 9W000<br>3V000     | Helix Center Support Fixture                                        | VB300, VB400, VF600                             |
| G         | 6H000              | Centers and Vees                                                    | VB400, VF600                                    |
| H         | OVH1               | Vertical Glass Plate Holder                                         | HF600, HF750                                    |
| J         | 7U000              | Vertical Glass Plate Holder                                         | HE/HB/HD400                                     |
| K         | 4H003              | Rotary Vise with 1-1/4" Capacity                                    | HE/HB/HD400, HF600, HF750                       |
| M         | 6U003              | Rotary Work-stage                                                   | VB400, VF600 for use on 200mm x 100mm workstage |
| N         | 4H002              | Fixed Position Vise with 1-1/4" Capacity                            | HE/HB/HD400, HF600, HF750                       |
| P         | 4H004              | Universal Vee Block on Rotary Base                                  | HE/HB/HD400, HF600, HF750                       |
| S         | P-10095<br>P-10102 | 32" Cabinet Stand<br>23" Cabinet Stand                              | HE400, HB400, HD400, VB300, VB400               |
| T*        | P-10485            | Canopy and Curtains designed to be used with Starrett cabinet stand | HE400, HB400, HD400, VB300, VB400               |

\*Product not shown



SOFTWARE



# METLOGIX™ SOFTWARE

## M1, M2 AND M3

### FOR OPTICAL COMPARATORS

Graphics rich display, large icon buttons, and intuitive operation. Coordinate display for X and Y linear axes and Q angular values for screen rotation. Easy part alignment and datum function.



M1 shown  
on HE400



M2 shown

### FEATURES

- Clean and simple touchscreen interface with large icon buttons and intuitive operation
- Graphics-rich display providing instant information on feature form, tolerances, and measurement data
- Coordinate display for X and Y linear axes and Q angular values for screen rotation
- Easy part alignment and datum functions
- Measure and tolerance these geometric features: point, line, angle, distance, radius, diameter
- As you measure, a part view is created in the feature view. Constructions between features such as distances and bolt hole pattern can be done by simple selections from the part view.
- For repetitive part measurement, create a part program that will visually guide operators through part measurement
- Optional optical edge detection provides better throughput and removes operator subjectivity
- Video edge detection option on M3 only
- Four different report forms can be printed or exported to Microsoft Excel, text files, or to an SPC program
- M2 and M3 utilize a Windows®-based operating system enables flexible data export and interface capability
- M1 utilizes an Android operating system and a Bluetooth® connection to the host Optical Comparator
- Fast, easy connection to printers and networks

## M1, M2 AND M3

MetLogix™ control software provides a broad range of powerful, user-friendly functions on a compact, icon-based touchscreen interface in place of the traditional control.

|                                          | MetLogix™ M1 | MetLogix™ M2 | MetLogix™ M3 |
|------------------------------------------|--------------|--------------|--------------|
| <b>Mounted to comparator arm</b>         | x            | x            |              |
| <b>Color graphics</b>                    | x            | x            | x            |
| <b>Touch-screen operation</b>            | x            | x            | x            |
| <b>Operating system</b>                  | Android      | Windows®     | Windows®     |
| <b>X-Y-Q (angle) measurements</b>        | x            | x            | x            |
| <b>2D geometry software with skew</b>    | x            | x            | x            |
| <b>Optical edge detection option</b>     | x            | x            | x            |
| <b>Video edge detection option</b>       |              |              | x            |
| <b>CAD file import and export option</b> |              | x            | x            |
| <b>CNC drive option</b>                  |              | x            | x            |

## FOR VISION SYSTEMS

Multi-touch software control that can pan and zoom with pinch, swipe, or touch. Works with active part views and live video feeds (or use the conventional mouse interface). Custom "Eye Measure" probe captures complex edges generated by a finger path drawn on the touch screen. Measure Logic probe intelligence provides instant feature determination and measurement with a single touch.



Intuitive graphic menu



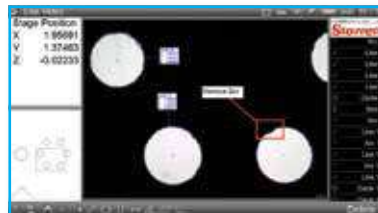
Display flexibility or export the measurement report



Graphic window with selectable Features and notes



Graphical window with the selected data points



Live video image with data from selected points

## FEATURES

- DXF CAD file import for comparing parts being inspected to the actual design file; no need for cumbersome Mylar overlays
- "Vtouch" Probe has video touch probe functionality – just click for simple acquisition of points on a feature's edge
- Part View can generate distance and tangent lines from within the graphical part view. The "Gesture Menu" can be used for feature creation and manipulation tools.
- "Quick Annotate" allows data on several features to be displayed simultaneously with smart marquee feature selection
- Application of universal tolerance value entry according to feature resolution groupings
- Feature Detail Graphics: Individual feature views display point cloud distributions, nominal deviations, and tolerance results. Scroll through Actual, Nominal, Tolerance, Deviation and Data Fit Type information
- Simple machine/camera calibration with popular machine and video correction methods
- Windows®-based, globally recognized OS for flexible data exporting and interface with Windows® applications
- DC (FOV) software option



Software MetLogix™ M3 with touch touchscreen interface

## QUADRA-CHEK<sup>®</sup> SOFTWARE

Modern metrology is a complex sequence of measuring, recording, analyzing and reporting dimensional data. The conceptual model underlying the Quadra-Chek<sup>®</sup> digital readout design organizes the work-flow to support operators at every stage of the measurement process.

### QC100

- Perform 2 and 3 axis measurements at very high levels of precision and accuracy
- Measurements viewed on the front panel LCD can be transmitted to a PC over a standard serial port connection, or to a printer over a parallel or serial port



QC100

### QC200

Metrology DRO requires a video monitor display and cross-hair generator in vision configuration. QC200 is a time-saving measurement tool with patented Measure Magic<sup>®</sup> technology. Ideal for measuring 2D features on Optical Comparators and Manual Vision Machines.

- Inch/metric conversion, toggle between incremental/absolute and simple zero reset
- Skew function for ease of part alignment
- Integrated geometric tolerancing allowing for pass/fail measurements
- Simple part programming with measure guide
- USB and RS232 Interface
- Linear and segmented linear error correction
- Intuitive displays
- Crisp, clear, bright black and white LCD display
- Optional optical edge for comparators



QC200





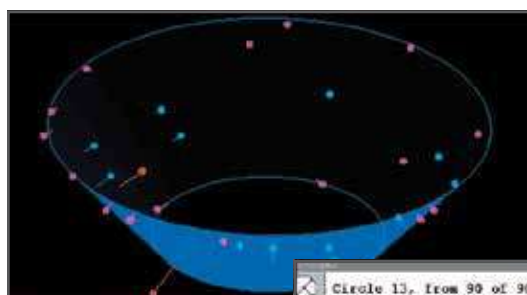
## QC5200

Metrology software utilizes a Windows® 64-bit operating system for video measuring machines.

The QC5200 supports a wide range of industries that require precise measurement and inspection of 2D parts using a single sensor. This product features an intuitive user interface and simple, meaningful visual displays. The design reflects a deep understanding of the user's needs along with a process model that supports the operator at every stage in the measurement process.

## FEATURES

- 2D capabilities
- 2D part profiling
- Advanced calculation capabilities
- Advanced geometric tolerancing
- Alternate algorithms
- Auto-focus
- Auto program from CAD files
- Continuous edge mode
- CNC part positioning and automated measurement
- Customizable screen layouts
- Data cloud analysis
- Data export to wide variety of applications
- Image capture with drag and drop data reporting
- Integrated runs database
- Intuitive program editing capability
- Multiple reference frames
- Multiple language support
- Patented Measure Magic technology
- Powerful yet intuitive video edge detection tools



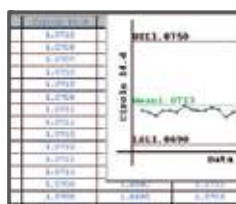
Data Cloud Alternate fits



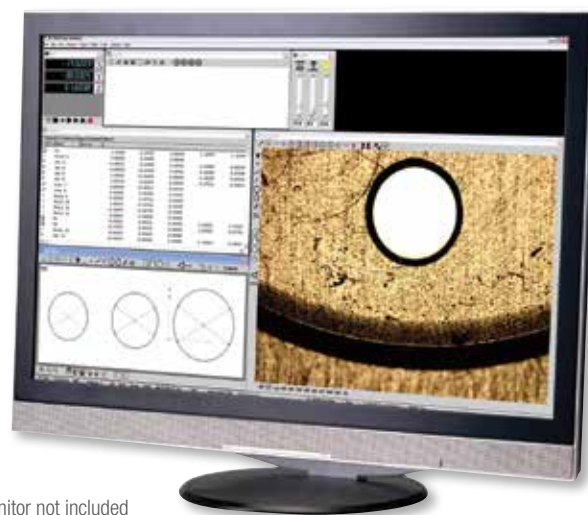
Image View

| MMC Tolerance Results |         |         |           |
|-----------------------|---------|---------|-----------|
| Position              | Nominal | Actual  |           |
| X                     | 22.5620 | 22.5618 | Error     |
| Y                     | 0.0708  | 0.0699  | 0.0009    |
| Z                     | 18.9466 | 18.9466 |           |
| Size                  | Nominal | Actual  | Deviation |
| Ø                     | 1.9560  | 1.9557  | 0.0003    |

## Tolerance



Integrated Database



Monitor not included

## QC5300

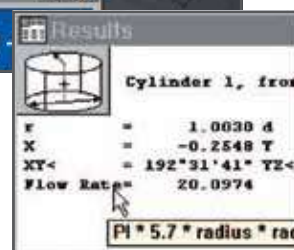
Metrology software picks up where the QC5200 leaves off. This product offers multi-axis dimensional measurement of 2D and 3D parts. The QC5300 integrates an innovative user interface, state of the art ergonomics, powerful data import, export and data analysis tools.

## FEATURES

- 3D capabilities
- 3D data clouds
- 3D measurement set
- 3D offset alignments
- 3D part view
- 3D part profiling option
- Image processing tools
- Pattern recognition
- Renishaw touch probe compatibility
- Optical laser sensor
- "X-Y" 2D measurements with optional "Z" Axis for height measurements
- Vector probing



## Measure Magic

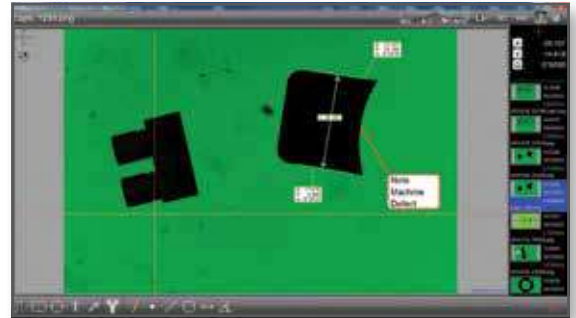




# D1 INSPECTION SOFTWARE

## FEATURES

- View and manipulate live and static images from a variety of inspection devices on any Windows® based operating system. Mouse/Keyboard and touchscreen systems are supported.
- A simplified operating interface requires only a few quick clicks to capture, mark up, export, print and email images directly from your inspection equipment
- Zoom and Pan the camera feed until the desired image is displayed. Add custom text, and graphic elements to generate detailed image capture for defect reporting and to improve overall visual communication of parts and component characteristics.
- Perform basic calculations of feature size, position, and orientation using a simple cross-hair tool. Translate or rotate the cross-hair tool within the image window to probe circle, line, point, and angle features within the field of view.
- Add feature annotation directly to selected features to display size, position and orientation results on either the video frame or within a blank part view space
- Access previously stored images easily in the thumbnail image list. Convenient date and time stamps are added to help sort and review collections of images.



D1 Software display



KineMic - KMR with D1 software





PRECISION MAKES THE DIFFERENCE

## NO CONTACT IS THE SOLUTION.



Profile360™ is an in-line, real-time, non-contact solution for continuously monitoring key profile dimensions in complex shapes such as rubber, ceramic, plastic, and wood-plastic composite extrusions, roll-formed metal profiles, and profiled wire.



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## PRIMARY CONTACTS, SALES AND GENERAL INFORMATION

- **World Headquarters and Precision Tools:**  
Athol, MA, (978) 249-3551
- **Metrology Equipment:**  
Laguna Hills, CA, (949) 348-1213
- **Laser Measurement:**  
Columbus, GA, (706) 323-5142
- **Granite Surface Plates and Accessories:**  
Waite Park, MN, (320) 251-7171
- **Gage Blocks:**  
Cleveland, OH, (440) 835-0001
- **Mexico:**  
Saltillo, Coah, Mexico, (844) 432-4660

## CALIBRATION

- **Precision Tools and Gages:**  
Athol, MA, (978) 249-3551
- **Starrett Calibration Services:**  
Duncan, SC, (864) 433-8407
- **Metrology Equipment:**  
Laguna Hills, CA, (949) 348-1213
- **Granite Surface Plates and Accessories:**  
Waite Park, MN, (320) 251-7171
- **Gage Blocks:**  
Cleveland, OH, (440) 835-0001
- In Mexico, please call (844) 432-4660

## REPAIR

- **Precision Tools and Gages:**  
Athol, MA, (978) 249-3551
- **Metrology Equipment:**  
Laguna Hills, CA, (949) 348-1213
- **Granite Surface Plates and Accessories:**  
Waite Park, MN, (320) 251-7171
- **Gage Blocks:**  
Cleveland, OH, (440) 835-0001
- In Mexico, please call (844) 432-46-60

## CUSTOM SOLUTION DEVELOPMENT

- **Special Tools and Gages:**  
Athol, MA, (978) 249-3551
- **Metrology System Development and Configuration:**  
Laguna Hills, (949) 348-1213
- **Granite Based Custom Products:**  
Waite Park, MN, (320) 251-7171
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## ADDITIONAL AND/OR UP-TO-DATE INFORMATION

- [starrett.com](http://starrett.com)
- Product Literature and Educational Materials:  
Select the "Catalogs" button at [starrett.com](http://starrett.com) to order printed product information and to access literature PDFs for viewing and/or downloading
- In Mexico, please call (844) 432-4660



## CORPORATE HEADQUARTERS AND MAIN FACTORY

### THE L.S. STARRETT COMPANY

121 Crescent Street  
Athol, MA 01331-1915 - U.S.A.

Tel: (978) 249-3551  
Main Fax: (978) 249-8495

## INTERNATIONAL LOCATIONS

### BRAZIL

Starrett Indústria e Comércio Ltda.  
Av. Laroy S. Starrett 1880 - Bairro Pinheirinho  
Caixa Postal 171  
13306-900 Itu, São Paulo - Brazil

Tel: 55 11 2118-8200  
Fax: 55 11 2118-8003

### SCOTLAND

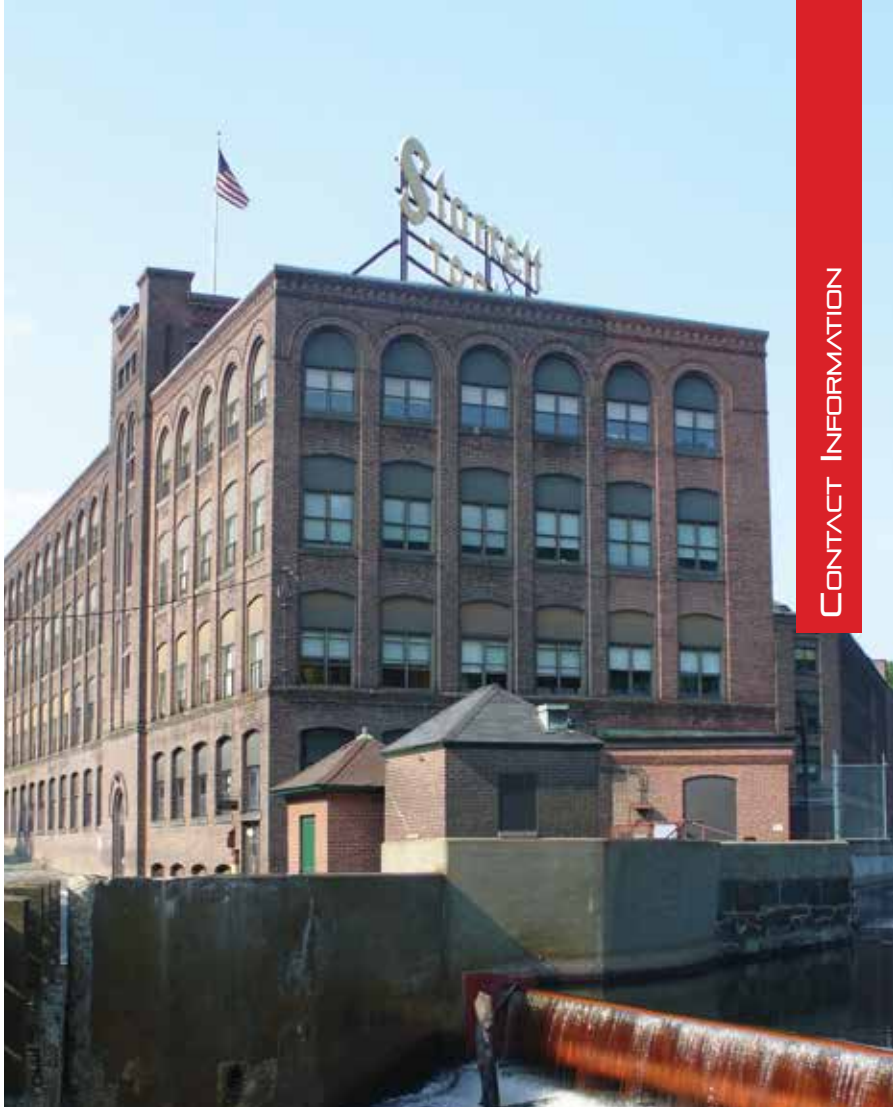
The L.S. Starrett Company Ltd.  
Jedburgh TD8 6LR - Scotland

Tel: 44 (0) 1835 863501  
Fax: 44 (0) 1835 863018

### CHINA

Starrett Tools (Suzhou) Company Limited  
Suzhou Industrial Park  
No. 339. Su Hong Zhong Road  
Suzhou, Jiangsu Province  
P.R. China 215021

Tel: 86 512 6741940  
Fax: 86 512 67415697



## HOW TO ORDER

For prompt delivery, technical support and assistance, contact your nearest industrial distributor.

## PRODUCT DEMONSTRATION

All Starrett manufacturing and branch locations and many distributors can demonstrate an array of Starrett products at work. Contact your local distributor to learn more.





## STARRETT PRODUCT LINES

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Force Measurement

Jobsite & Workshop Tools

Laser Measurement

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